

# Lithium Sulfur Batteries for Aerospace and Defense at JHU/APL

## **Space Power Workshop**

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## More Than 80 Years of Research and Development for the Nation

Transformative Innovation and Trusted Technical Leadership





## **Research Facilities**



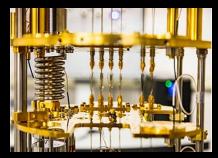
**Operational Marine Bio** 



Additive Manufacturing Center



**Advanced Optics and Photonics Laboratory** 



Low Temperature Quantum Device Laboratory



Vertically Accelerated Load Transfer System



**Plant Growth Laboratory** 



Advanced Electrical Fabrication Laboratory



Genome Sequencing Laboratory



Materials Characterization Facility



**Intelligent Systems Center** 



Materials for Extreme Environments
Laboratory



Mechanical Fabrication Laboratory



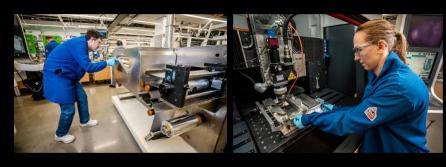
Energy Storage Materials
Laboratory



Semiconductor Thermoelectrics Applications and Research

# **Applied Battery R&D Facilities and Capabilities**

### **Chemistry and Manufacturing**









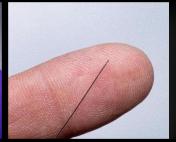
**Custom Form Factors** 











**Advanced Testing Capabilities** 





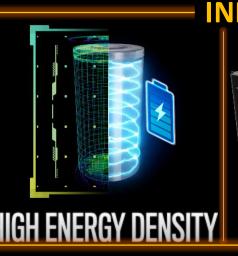


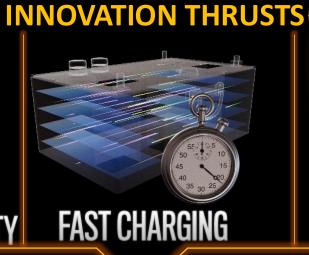




## **Battery Research Overview**



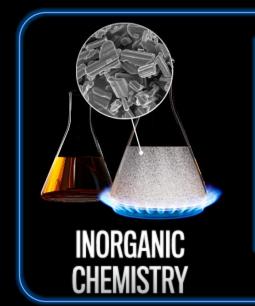


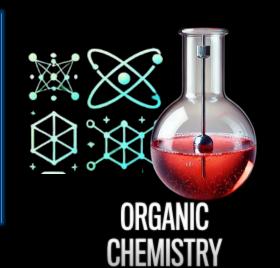


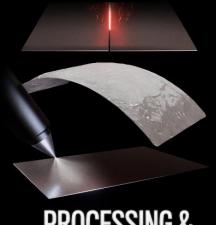












PROCESSING & FORM FACTORS

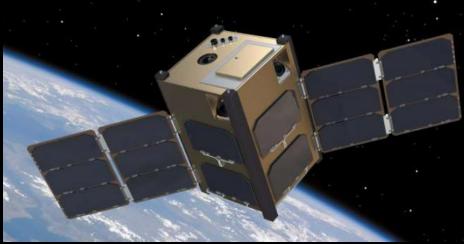


## **Powering the Future of DoD**

**Expeditionary Power** 



**Extreme Environments** 



**Increased Safety** 









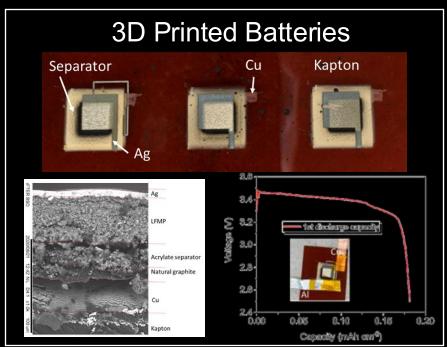
**Multiple Battery Types** 

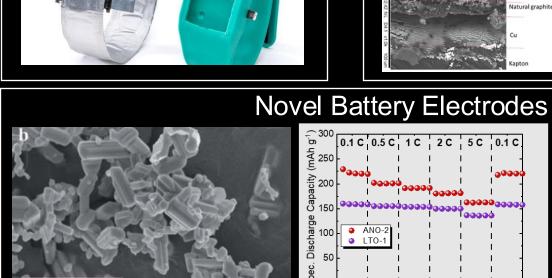
**Energy Logistics** 

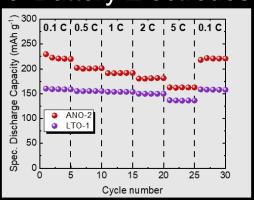
**Dual Use** 

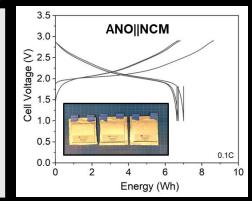
# **Battery Research at JHU/APL**

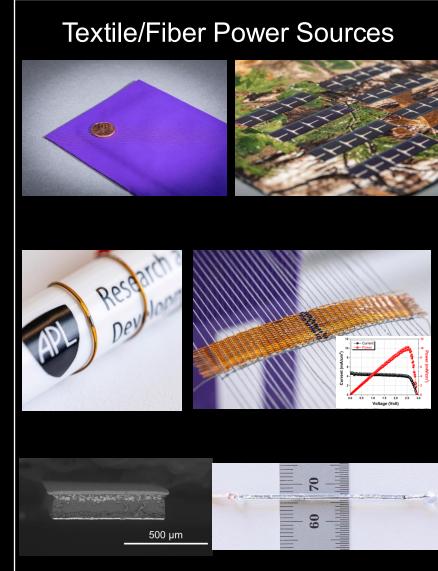




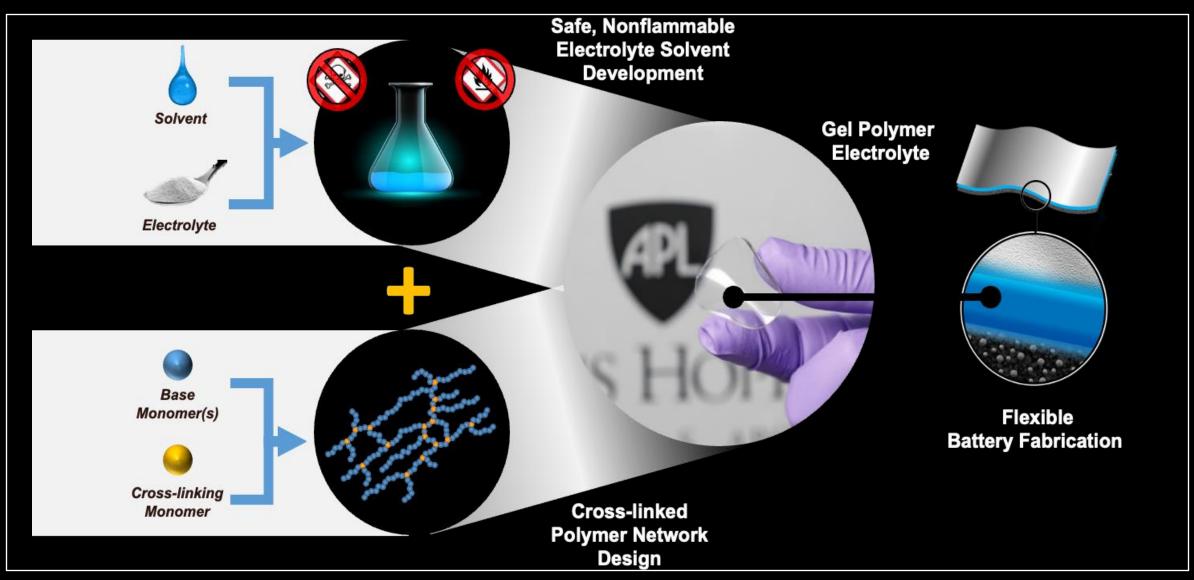








# Transforming Battery Safety and Manufacturing



## Lithium Sulfur in the Energy Storage Ecosystem

## **INNOVATION THRUSTS**



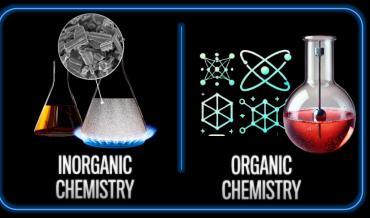
## **Extreme Environments**



**Increased Safety** 



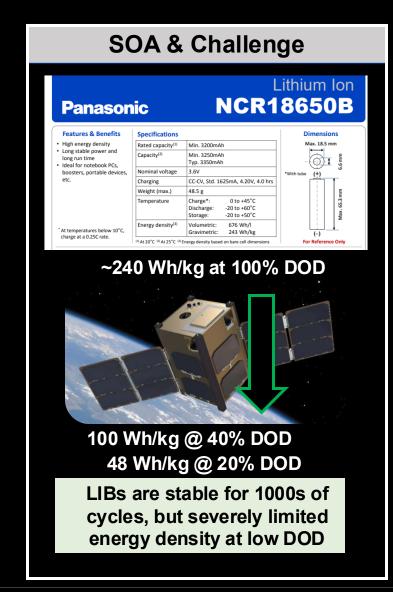


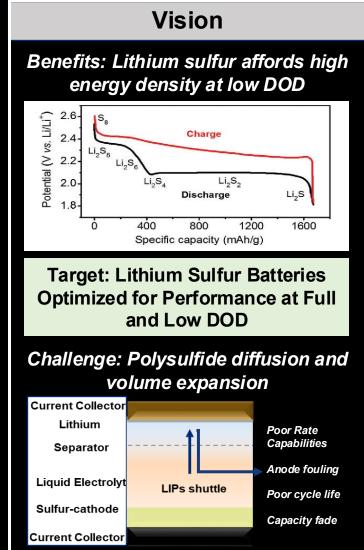


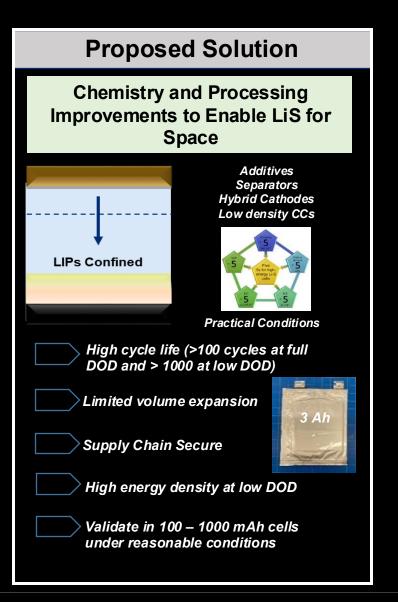
**Energy Logistics** 

**Dual Use** 

## Challenge, Vision, and Proposed Solution







# Lithium Sulfur Background: Literature & Leading Solutions

#### **Battery Materials Research** U.S. DEPARTMENT OF ENERGY (BMR) program: Lithium Sulfur Office of **ENERGY EFFICIENCY &** RENEWABLE ENERGY Technology Status Sulfurized Polymer Liquid Solid Liquid Liquid Electrolyte Electrolyte Electrolyte Electrolyte Lithium Protection Required Stack Pressure Needed Volume Change Polysulfides Dissolution **Elevated Operating Temperature** Cycle Life Goal 1000 1000 1000 Specific Energy Goal (Wh/kg)

Near-term Goal: 275-300 Wh/kg, 1.000 cycles (Low-cost alternative to conventional lithium-ion batteries)

# 5 Five Se for high-energy L-S coils

Long-term Goal: 500 Wh/kg, 1,000 cvcles

Five 5s: Key parameters required to achieve LiS cells in excess of 500 Wh/kg

Manthiram, EES, 2020.

### **Outlook**

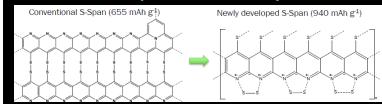
Sulfurized composites appear to be most promising near-term solution

## Challenges

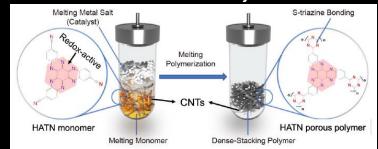
Poor cycle life <200 cycles Poor specific energy < 200 Wh/kg in full cell

### **Emerging Areas of Research from Academia in the LiS Space**

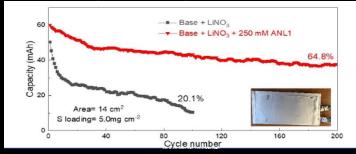
#### Sulfurized Composites & Electrolyte Additives



#### VTO BMR and Battery 500

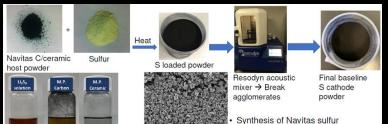


#### Meng, S. et al. Angew. Chem. Int. Ed.



Wang, D. et al. 2024 VTO AMR.
Conductive sulfur polymers to limit volume expansion and resistance, fluorinated electrolyte additives to mitigate polysulfide shuttling

#### Scalable Solutions and Demonstrations



composite can be easily scaled up

• Synthesized sulfur composites

Ceramic sulfur host with strong polysulfide absorption

Catalyze polysulfide conversion

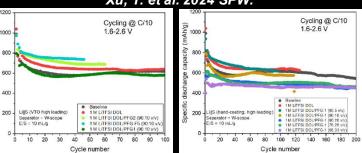
Catalyze polysulfide conversion

contain ~76wt.% sulfur (TGA result)

• SEM (EDS) showed uniform sulfur distribution.



#### Xu, T. et al. 2024 SPW.

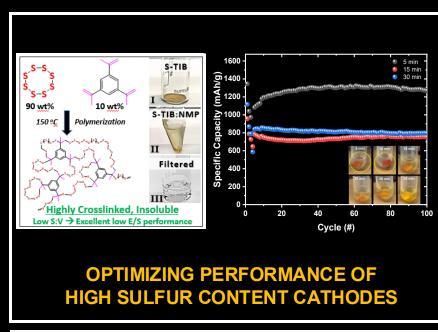


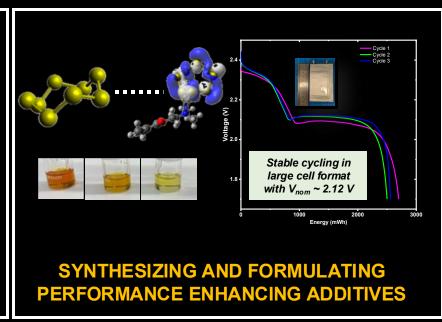
Xu, T. et al. 2024 DOE VTO AMR.

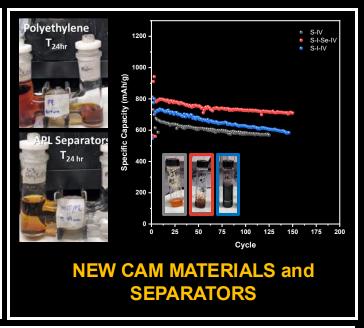
Pilot scale coatings and demonstrations, E/S

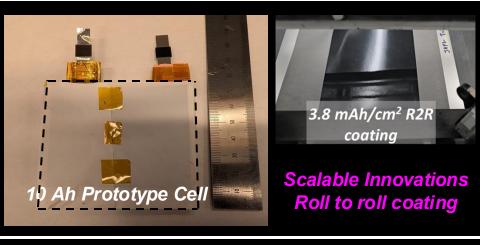
loadings ~ 5-10 uL/mg S, S loadings ~ 3-5 mAh/cm²

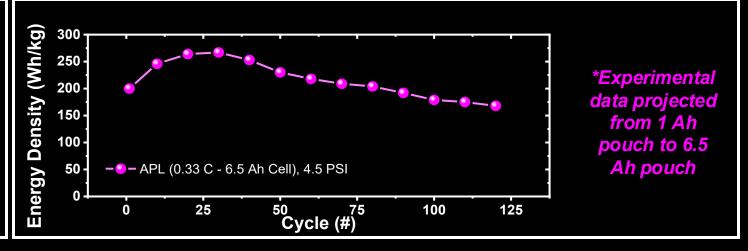
## JHU/APL's Innovations for the Li-S Ecosystem







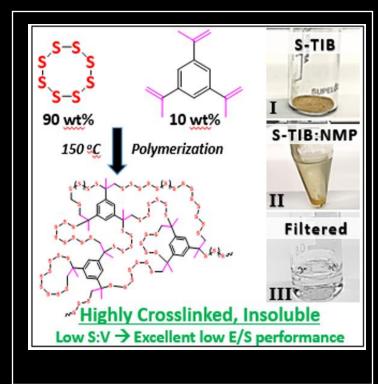


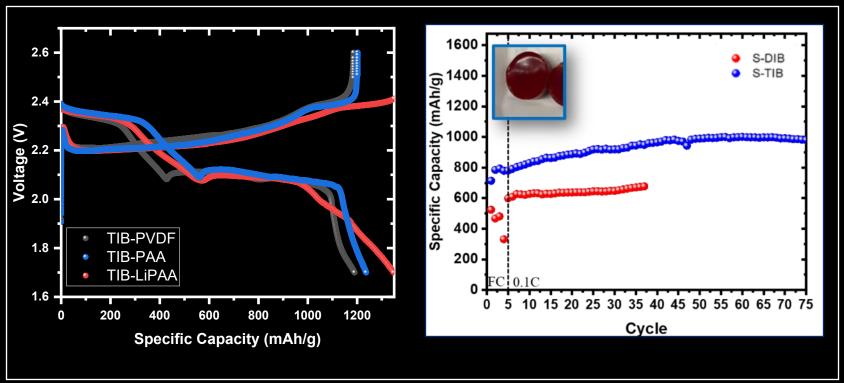


## **Expanding the range of IV materials**



IV Polymers can exhibit up to 1500 mAh/g theoretical capacity compared to 650-940 mAh/g for S-PAN





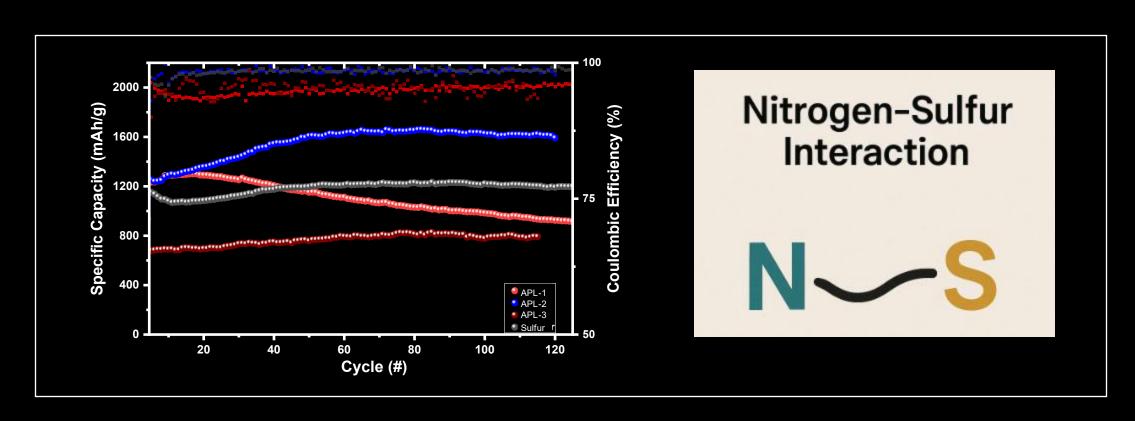
Initial work centered on multifunctional crosslinkers based on previous studies on IV monomers Several early conditions exceeded 1000 mAh/g capacity on cycling at low loading, and approached ~ 1000 mAh/g over extended cycling at C/10



## Amine Additives for Improved Sulfur Utilization



Novel Amine based Polymer Additives Enabled Tunable Sulfur Binding and Activation

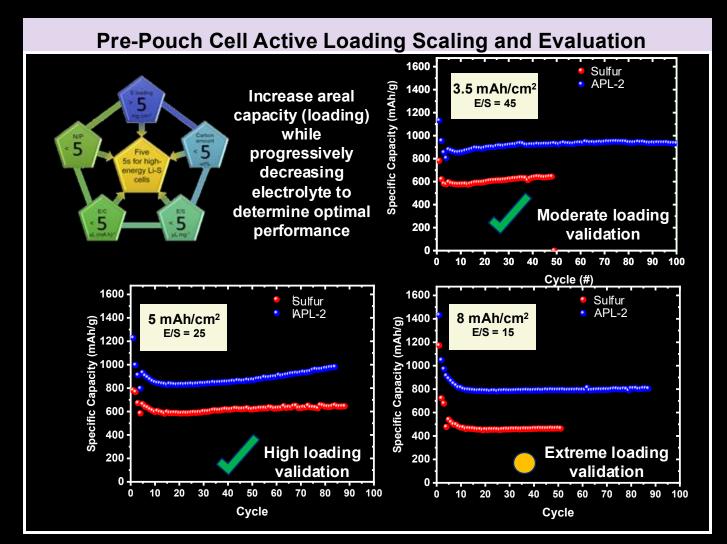


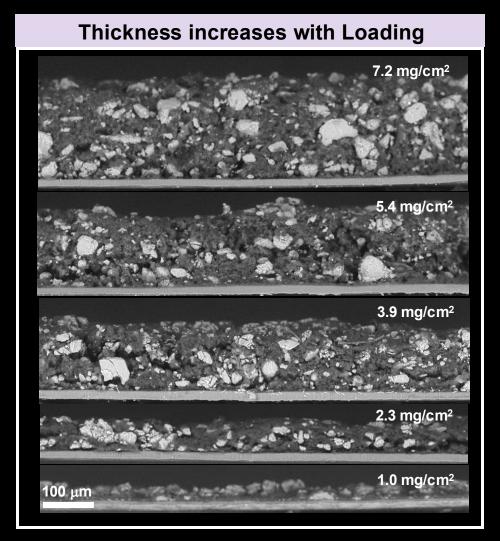
Under initial screening, amine additives are observed to enable near theoretical capacity with > 1600 mAh/g.

Activation is due to tunable sulfur-nitrogen binding interaction.



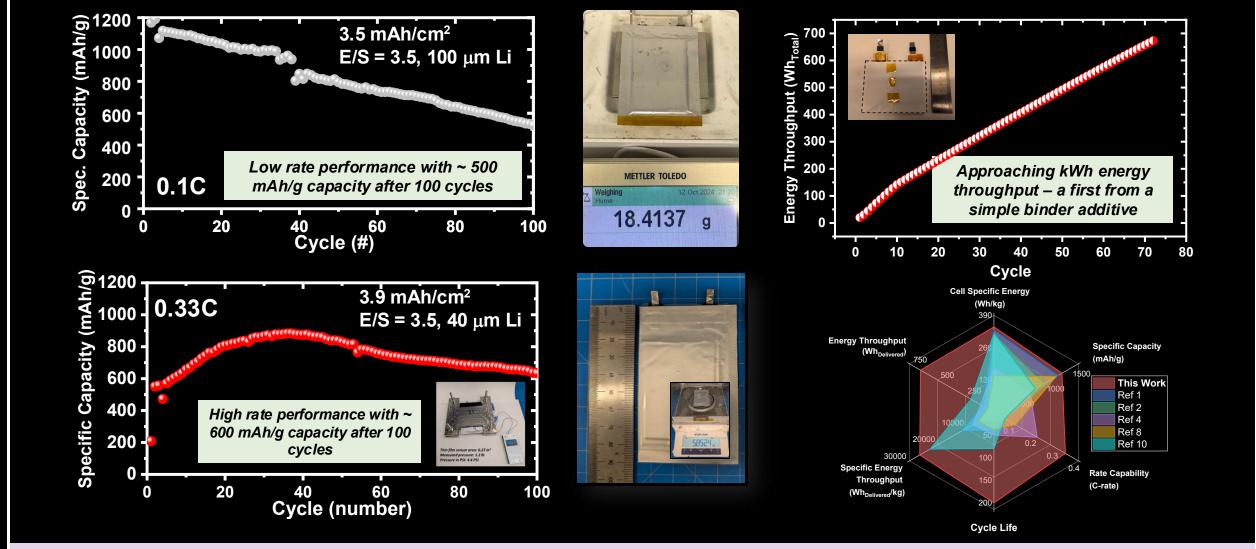
## Increasing Active Loading of Amine Additive Formulations





Leading formulation was evaluated for performance at increasing loadings, revealing excellent performance at moderate and high loadings at low rate (0.1C)

## Optimized Full Cells with Realized Energy Density > 250 Wh/kg



Developed chemistries enable 250-300 Wh/kg <u>currently</u>, with <u>projections based on current data</u> suggesting optimized cells will enable 300-400 Wh/kg performance in moderate size cells (6.5 Ah), and 400-540 Wh/kg in pack-ready large cell formats (61 Ah)

## **Conclusion and Future Work**

- Lithium sulfur is the only fully domestic secondary cell chemistry that can exceed 350 Wh/kg
- The lithium sulfur ecosystem is growing, but to date no commercially available lithium sulfur cells
- JHU/APL's innovations provide a low cost, scalable and domestic supply chain secure alternative/risk mitigation for leading startup-phase commercial entities
- Low pressure tolerant chemistries will be tested in cylindrical cell formats going forward
- Partnership opportunities to combine additives with commercial sulfurized cathode formulations with improved sulfur distribution, and inverse vulcanized cathodes for novel carbon/binder systems

