

ALLENBACH Kévin

AIRBUS

- 1) Who we Are and What we Do
- Our Products and our Heritage
- 3 Data Science for Ageing Modeling
- 4) What is next?



AIRBUS

AIRBUS DEFENCE & SPACE

SPACE SYSTEMS

SPACE SYSTEMS ENGINEERING

OPTICAL, MICROWAVE & ELECTRICAL SYSTEMS

ADVANCED ELECTRICAL PRODUCTS & BATTERY



Europe's **number 1** Defence and Space company



More than **35 000 people** employed **worldwide**, including in the USA



One single entity active all along the Space value chain



Satellite manufacturing



Launchers equipment



Launchers & launch services



Ground segment



Satellite operations (services)



Earth observation / Telecoms



PIONNEERING ON BATTERY DEVELOPMENT

- Dedicated department for Battery Development since 2002
- More than 20 years heritage with the Lithium-Ion (Li-Ion) technology –
 1st satellite with Li-ion battery launched in 2004 and still in-orbit!
- New strategy deployed in 2016:

From BUY...

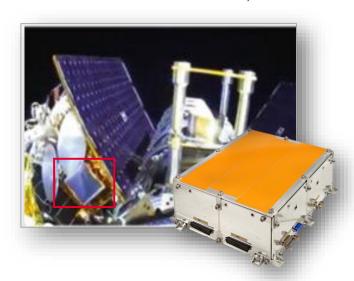
- Dedicated cells for Space
- External supply
- Airbus as "integrator"
- Costs
- Mass
- Obsolescence

To MAKE...

- COTS cells
- End-to-End battery products



~ **100 employees**, based in Toulouse, **France**





3 MAIN MISSIONS



Battery Chamber of Reference for AIRBUS Group

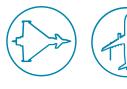


End-To-End Battery H/W products to internal/external customers **for Space, Aeronautics** and **Military** applications

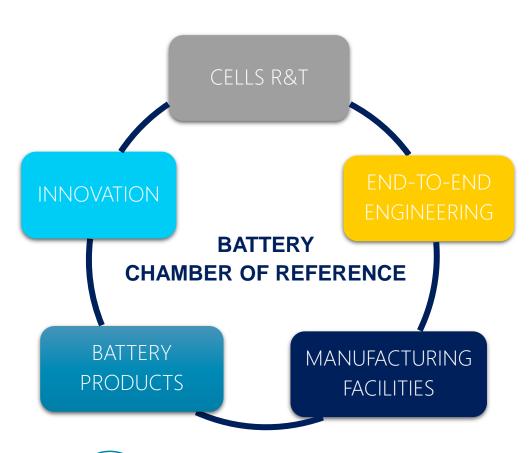


Pushing innovation to decrease cost & leadtime at system level





Military / Air Systems







SKILLS



CELLS

Continuous electrochemical cell technology screening and testing



BATTERY DESIGN

- Mechanical and thermal design and simulations
 - Electrical design and simulations



BATTERY MANAGEMENT SYSTEM

- Hardware ECSS / DO254
- Software ECSS / DO178
- Algorithms & Modelling



MANUFACTURING

Fast prototypingSerial production (BAL)



TESTING

- Environmental ECSS / DO160 (thermal, mechanical) - Electrical & Safety ECSS / DO311

END-TO-END



SPACE BATTERY PRODUCTS | OUR CAPABILITIES

ELECTRICAL LAB





20 thermal chambers -70 to +200°C

2 vacuum chambers

Abusive test facilities

Fire and explosion proof equipment for cells and battery tests



ESD tests with electrostatic discharge Electromagnetic compatibility test on Space equipments



EMC/ESD

ELECTRICAL CHARACTERIZATION

SAFETY TEST

LIFE TEST







BATTERY ASSEMBLY LINE











Operated and qualified since 2019



About 500m² in ISO5 cleanroom



Lean 6-Sigma, automated process



More than 1300 modules manufactured



4 MAIN PRODUCT LINES

BASED ON AIRBUS HERITAGE

SCAN ME TO KNOW MORE!

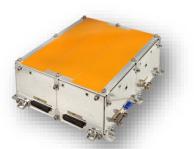


AIRBUS BATTERY KEY FEATURES

- COTS Li-ion cells qualified for Space, well established supply line (LTA)
- Industrial design & modularity
- Optimized lead-times
- Competitive REC prices while keeping a high level of reliability
- Not submitted to export licenses

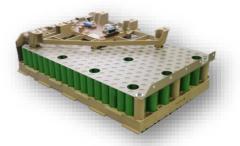
LEO CONSTELLATIONS

STELLAR-BATT

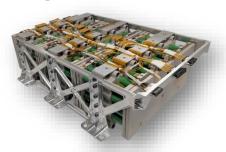


GEO/MEO
TELECOMMUNICATION AND NAVIGATION

COSMO-BATT



LEO OPTICAL/RADAR MISSIONS
ASTRO-BATT



LAUNCHER-BATT



SPACE BATTERY PRODUCTS | KEY FIGURES

28 Different battery programs

> 2000 Ordered battery modules

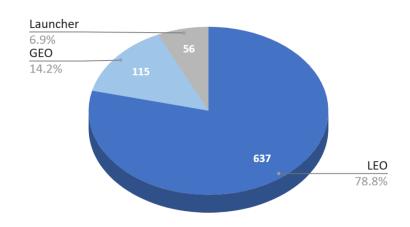
> 1300 Manufactured battery modules

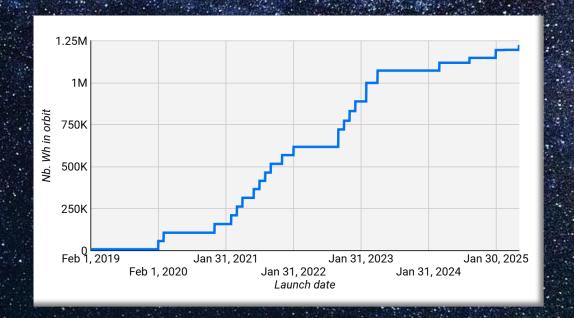
- > 180k COTS cells used, equivalent to 2,1MWh
- > 110k COTS cells in orbit, equivalent to 1,2MWh

> 95 Billion

cell hours of successful space operation with **no** reported failure







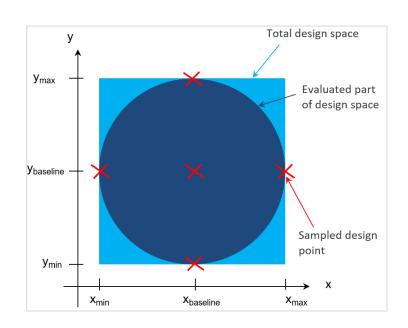
- Several parameters have an impact on battery degradation
- Previous methodology 1 baseline test with set conditions, other tests with change of a single parameter with extrema values

Parameter				
Temperature				
DoD				
EoCV				
C-rate				
D-rate				

Issues: "curse of dimensionality"

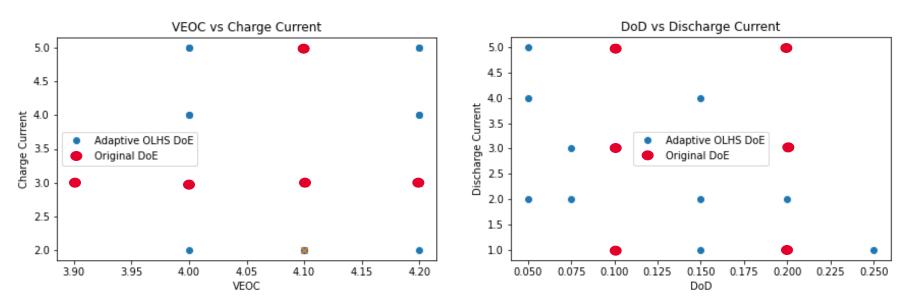
- Individual impact taken into account but not the interaction between the parameters
- **Inability** to efficiently sample the design space in high dimensionality (n>3)

→ Necessity to deploy another approach





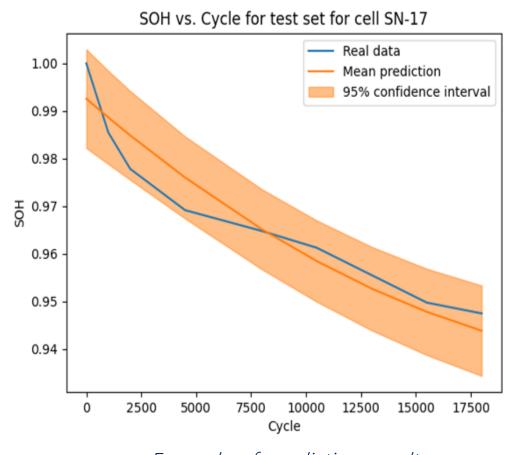
- Establishment of a Design of Experiment, providing an optimized sampling of the design space
- Choice of Optimized Latin Hypercube Sampling (OLHS) method, adaptative to take into account existing data



Example of test matrix deployed



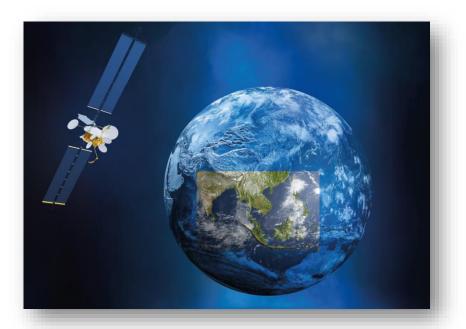
 Data issued from the tests are used to develop accurate prediction models for battery ageing using Machine Learning processes.



AIRBUS

- Use case example: increase of a battery lifetime in orbit of 30%
 - Lower margin as more accurate model
 - Updated ageing assessment based on customer refined mission requirements (DoD, D-rate, temperatures) and Airbus prediction model, leading to the possibility to increase the mission of 30%

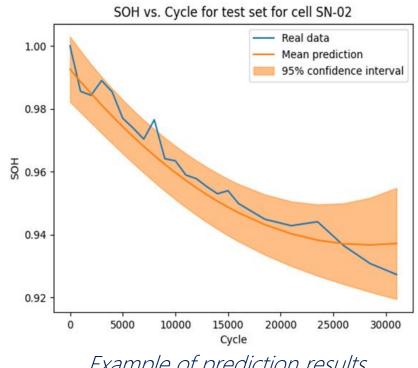






Limitations:

- Analysis are limited to a defined range of values
- Accuracy of the results decreases when getting closer to the boundaries of the design space
- Accuracy of the results decreases at a given number of cycles if only a limited amount of tests have reached such values
- Knee prediction only if numerous tests reach it



Example of prediction results



 On-going study with the University of Michigan with an electrochemical model coupled to machine learning

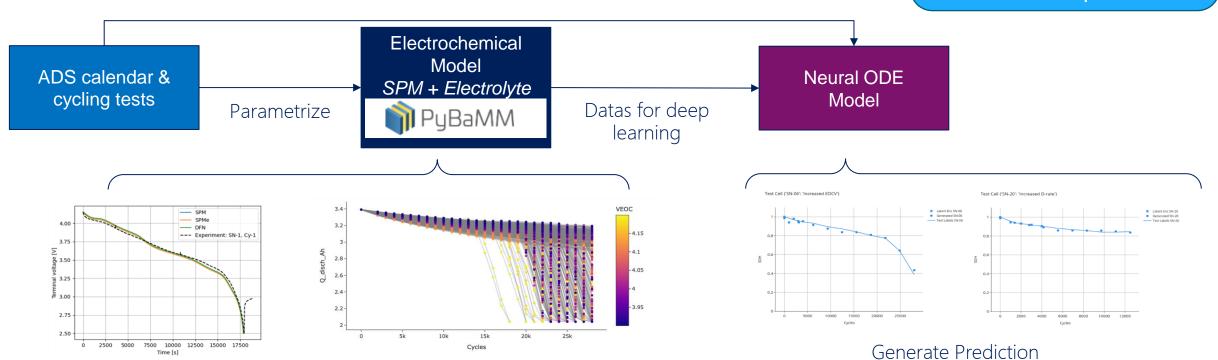


DATA DRIVEN



PHYSICS INFORMED

- Refined model with limited number of tests
- Modelisation of the knee point

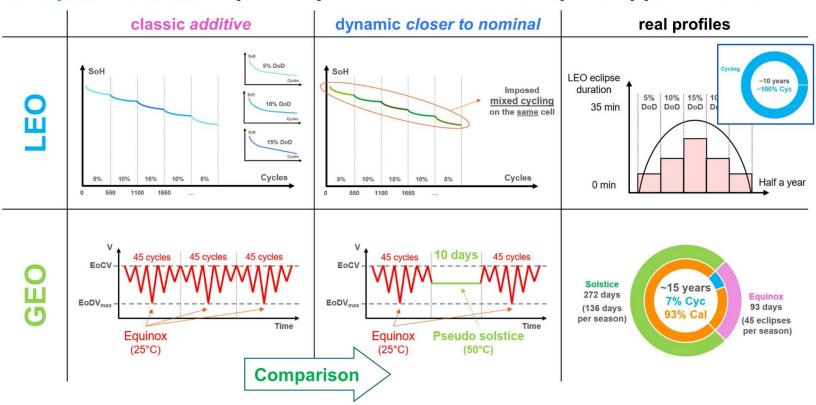


Enlarge DOE by data generation



o On-going analysis of « Path Dependency » impact on battery ageing

Comparison tests: Is path dependence relevant in space applications?

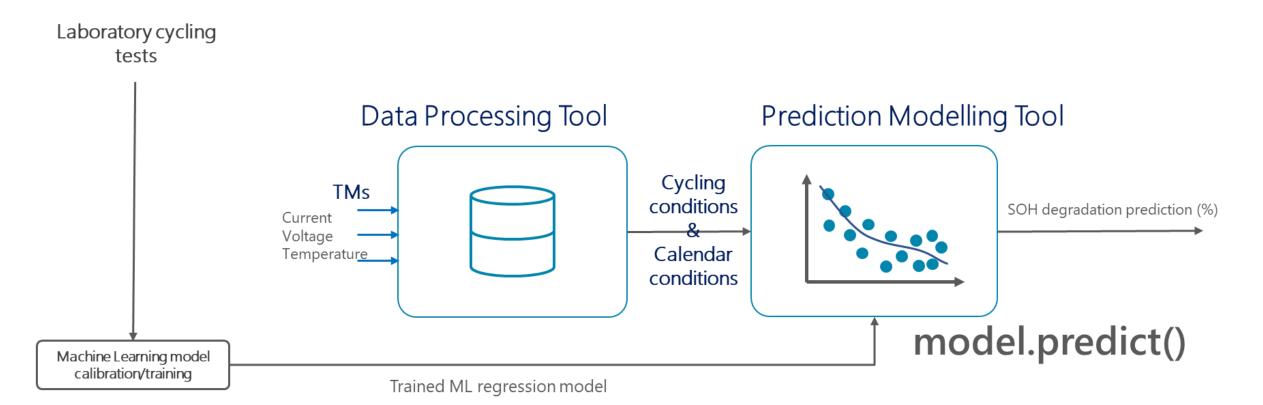


First results end 2025 – impacts confirmed on first results

Refined ageing model
lowest margins

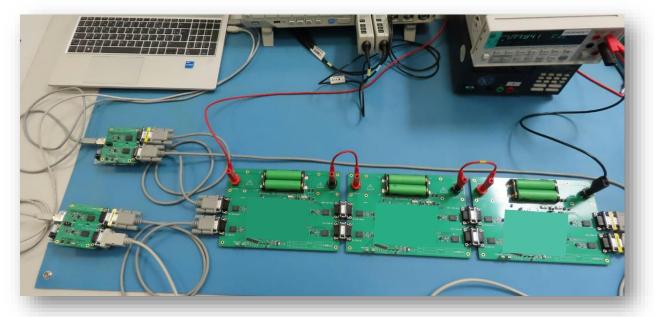


 Possibility to offer an Ageing Prediction Tool As a Service – enabling the customers to estimate batter degradation in EOL based on in-orbit telemetries or new use assumptions





o **Intelligent Battery** – on-going study (TRL4) considering the development of a generic electronic concept, with **embedded battery SoC and SoH estimators**; while reducing the battery interfaces to its strict minimum with digital bus CAN



Proof of Concept





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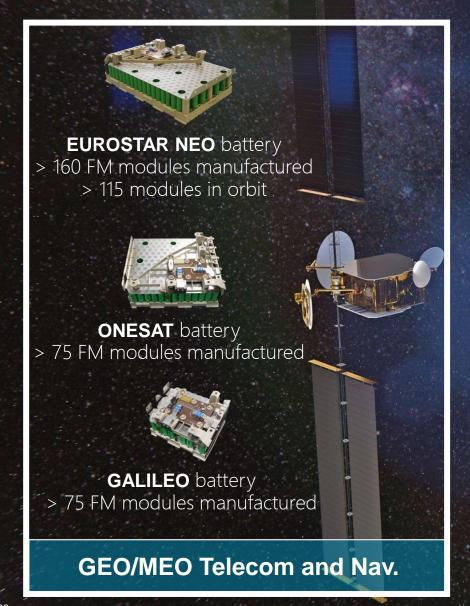
Thank you

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AIRBUS

SPACE BATTERY PRODUCTS | OUR PROGRAMS









COTS CELLS STRATEGY



WE MAKE THEM SAFE!



CELLS SCOUTING

Continuous search for the best-performing cells on the market

All over the world, from start-up to giga factories

CELLS QUALIFICATION

Once selected, the cells undergo different tests to ensure their qualification for given Space application

Space Qualification Test Plan approved by major Space stakeholders, including ESA

CELLS MODELING AND AGEING

Use of Design Of Experiment and inorbit data to map batteries behaviors and build ageing models

CELLS LAT (Lot Acceptance Test)

Cells are ordered by batches. Each production batch is submitted to a LAT in order to validate its use in production

100% FM CELLS TESTINGS

Each individual cells is electrically tested before its introduction on the Battery Assembly Line



SPACE BATTERY PRODUCTS | CYCLING TESTS STATUS

Cycle conditions	Number of cycles reached	Equivalent years in LEO	
5% DoD, C/2	110 000	19,6	
10% DoD, C/3	52 000	9,3	
10% DoD, C/5	43 500	7,8	
20% DoD, C/5	24 500	4,4	

o 65 GEO cycling seasons performed, equivalent to 32,5 years orbit



LEO ageing prediction | Correlation analysis

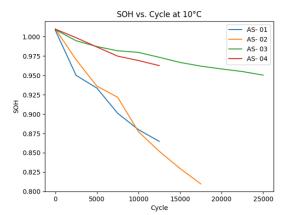
	Pearson	Pearson Partial	Spearman	Distance	Distance Partial
EOCV	-0.289680	-0.075383	-0.251482	0.092885	0.092656
DOD	-0.204948	-0.227383	-0.188036	0.057393	0.030135
D-rate	-0.512555	-0.471910	-0.396014	0.257865	0.242829
C-rate	-0.369771	-0.267153	-0.253111	0.150043	0.125070
Temperature	-0.060803	-0.009500	-0.191724	0.062747	0.050226
Cycles	-0.415048	-0.704111	-0.637155	0.307995	0.305183

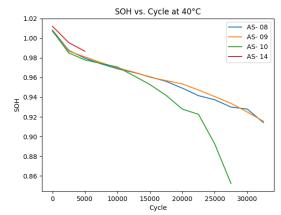
- Linear correlation for cycle number => expected
- No linear correlation for temperature
- All coefficients are negative: higher values for parameters means lower SOH

Least monotonic for DOD
 & Temperature

 Lower general dependency for DOD, Temperature and EOCV

- Temperature correlation difficult to highlight
- Maybe due to lack of enough data at 10 & 40°C?







GEO/MEO TELECOM AND NAV. BATTERIES

COSMO-BATT



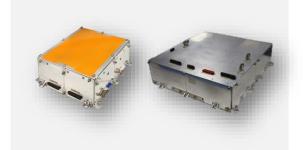
3 types of modules:

- Small (-S) max. EoCV 4,2V
 550 to 960Wh
- o **Medium (-M)** max. EoCV 4,2V, 1100 to 2100Wh
- Large (-L) max. EoCV 4,2V, 2200 to 2900Wh

Passive balancing system, normal and forced mode, voltage and temperature telemetries

LEO CONSTELLATIONS BATTERIES

STELLAR-BATT



2 types of modules

- Small (-S) Max. EoCV 37,8V 1685Wh
- o **Large (-L)** Max. EoCV 37,8V, from 900 to 3600Wh

Passive balancing, timer, power switch ON/OFF, shunt current measurement, voltage and temperature telemetries, heaters

EEE automotive COTS components

LEO OPTICAL/RADAR SATELLITES BATTERIES

ASTRO-BATT



3 voltage configurations:

- o **30V** max. EoCV 33,6V, 3600Wh (-S) or 5400Wh (-L)
- o **50V** max. EoCV 50,4V, 5400Wh
- o **100V** max. EoCV 100,8V, 5400Wh

Passive balancing system, voltage and temperature telemetries

LAUNCHERS BATTERIES

LAUNCHER-BATT



2 types of modules:

- Small (-S) max. EoCV 33,6V260Wh
- o **Large (-L)** max. EoCV 63V₁ 1620Wh

Embedded fuses for safety

