Leah Ellis<sup>=</sup>, S. Buteau<sup>=</sup>, Samuel G.C. Hames, L.M. Thompson, D.S. Hall, and J.R. Dahn



- **Energy density** 
  - (250-693 W·h/L)

Energy (Wh) =

- Cycle life
  - (>1000 cycles, ~10 years)



E-One Moli for 2200 mAh NMC 18650 power cells. C-rate cycling at 23°C.

Solvent oxidization

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#### Solvent reduction

#### Salt/ solvent decomposition

Campion, et al., J. Electrochem. Soc. 2005, A2327









Inductively Coupled Plasma Optical Emission Spectroscopy (ICP-OES)





Gas Chromatography + Mass Spectrometry (GC-MS)







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Fourier Transform Infrared Spectroscopy (FTIR)







| electrolyte | method        | LiPF6 / wt. %  | EC / wt. %       | DMC / wt. %    |
|-------------|---------------|----------------|------------------|----------------|
| Fresh       | GC-MS/ICP-OES | $13.1\pm0.1$   | $26.5\pm0.2$     | $60.4\pm0.3$   |
|             | FTIR-ML       | $13.3\pm0.4$   | $27.5\pm1.5$     | $59.3 \pm 1.2$ |
| 4.1 V       | GC-MS/ICP-OES | $9.8\pm0.2$    | $29.51\pm0.03$   | $60.7\pm0.2$   |
|             | FTIR-ML       | $10.08\pm0.02$ | $25.35\pm0.04$   | $64.57\pm0.03$ |
| 4.3 V       | GC-MS/ICP-OES | $12.5\pm0.2$   | $29.8\pm0.1$     | $57.8\pm0.1$   |
|             | FTIR-ML       | $11.4\pm0.4$   | $25.4 \pm 1.1$   | $63.2\pm0.9$   |
| 4.5 V       | GC-MS/ICP-OES | $11.8 \pm 0.1$ | $30.22 \pm 0.03$ | $58 \pm 0.3$   |
|             | FTIR-ML       | $10.5\pm0.6$   | $26.3\pm0.6$     | $63.3\pm0.5$   |

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4 months test at: 20°C 40°C 40°C

| <u>method</u> | <u>Analytes</u>                       | <u>Sensitivity</u> | <u>preparation</u>            | <u>Speed</u>       | <u>Instrument cost</u> |
|---------------|---------------------------------------|--------------------|-------------------------------|--------------------|------------------------|
|               | Organic solvents<br>LiPF <sub>6</sub> | 3-5 wt %           | none                          | seconds/<br>sample | ~\$18,000 USD          |
| GC-MS         | Organic solvents<br>Trace components  | ppm                | Extraction,<br>DCM            | ~ 1h / sample      | ~\$100,000 USD         |
| ICP-OES       | LiPF <sub>6</sub>                     | ppm                | Dilution,<br>HNO <sub>3</sub> | ~ 1h / sample      | ~\$100,000 USD         |

- Analyzing electrolyte helps to understand cell failure
- electrolyte analysis with FTIR is
  - ✓ faster
  - ✓ cheaper
  - ✓ "greener"
- The FTIR method can be used for other solutions
  - redox-flow electrolytes

# Thank you!

Dahn lab, 2018







Tesla Inc.

Walter C. Sumner Memorial Fellowship

