

Lithium CF_x Batteries for High Radiation Environments

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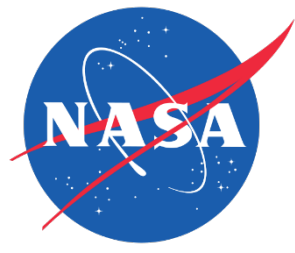
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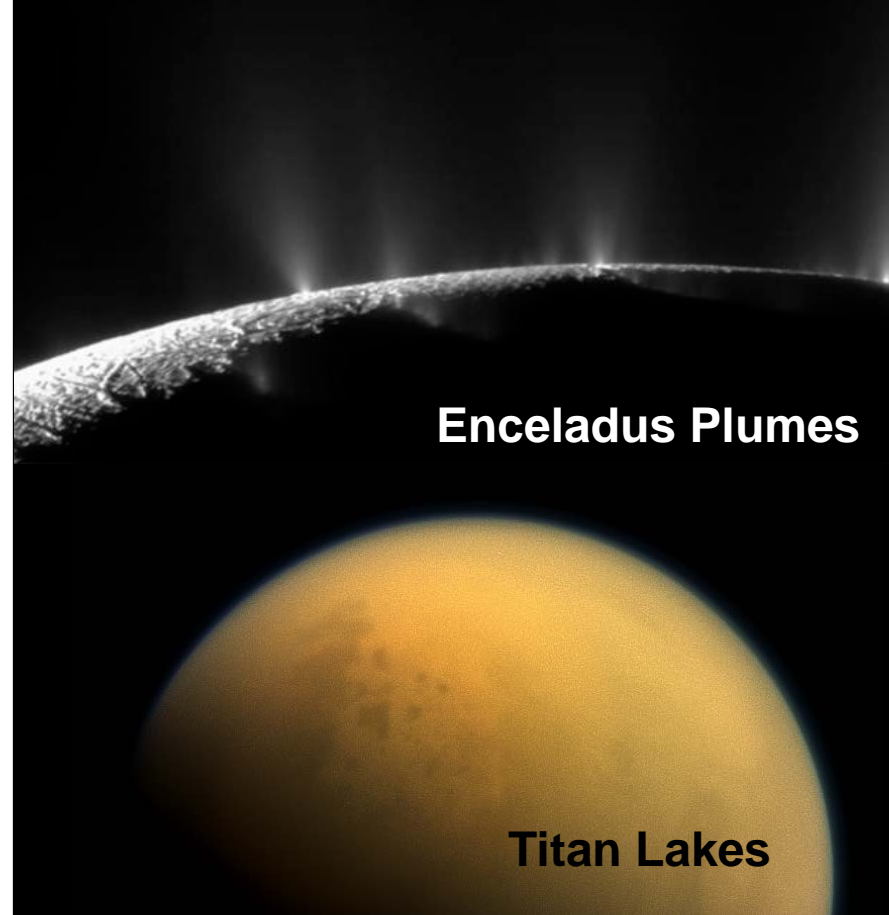
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Pre-Decisional Information -- For Planning and Discussion Purposes Only

Increasing Interest in a lander for “Ocean Worlds”



Europa



Enceladus Plumes

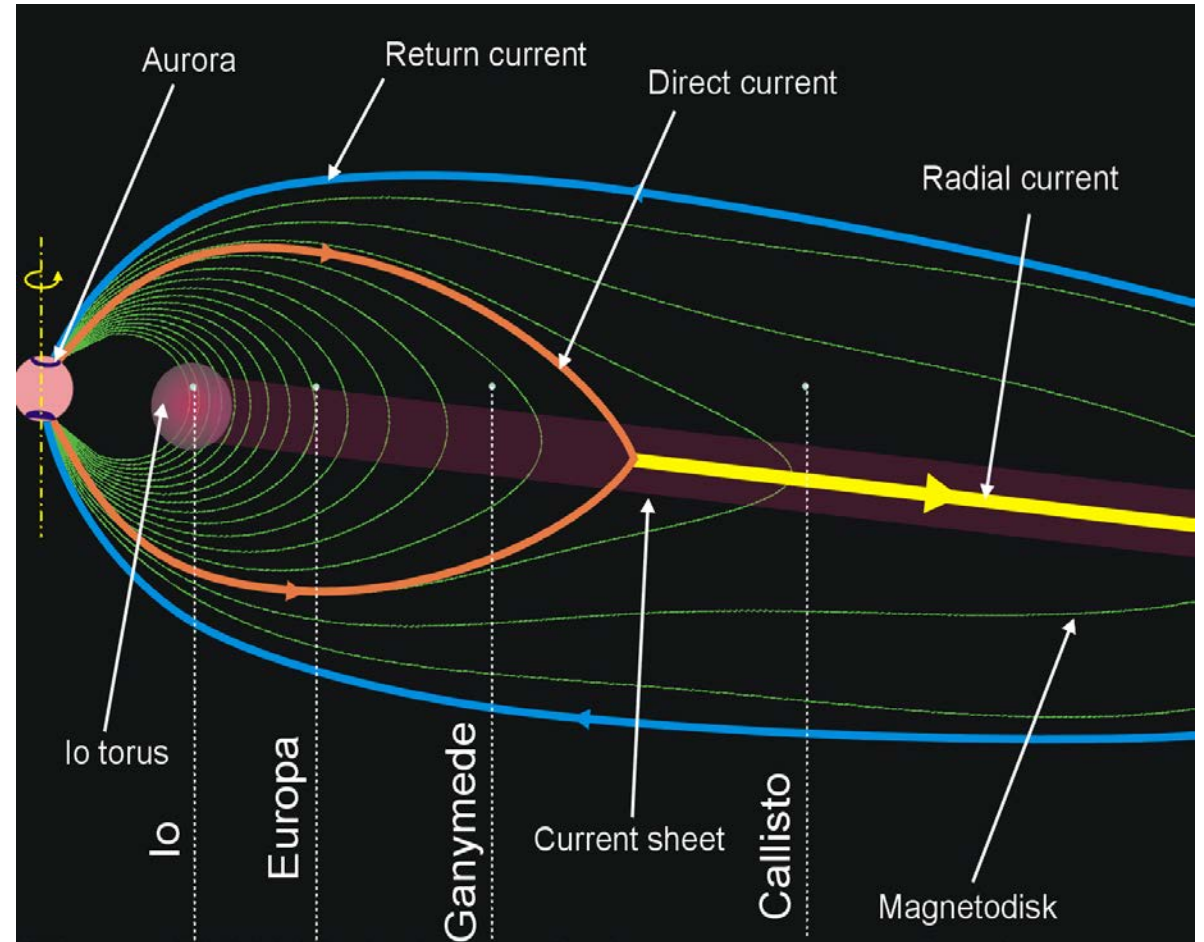
Titan Lakes

Radiation Testing

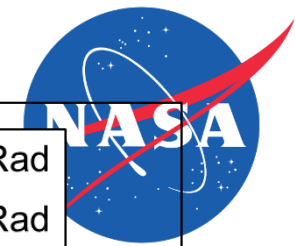
- Jupiter generates a high radiation environment
- Europa is directly in the path
- Possible sterilization procedure for planetary protection
- JPL high dose rate ^{60}Co source
 - 1.3 MeV gamma rays
 - ~100 rad/s
 - 1 MRad up to 15 MRad

Test articles:

- Rayovac Li/CF_x D-cells
 - LiBF₄ in PC+DME + LiNO₃
- EaglePicher Li/CF_x-MnO₂ D-cells
 - LiClO₄ in PC+DME+THF
- EaglePicher Li/CF_x D-cells
 - LiClO₄ in PC+DME
- 3-electrode Li/CF_x cells
- Cell components (cathode materials, salts, electrolytes, separators)

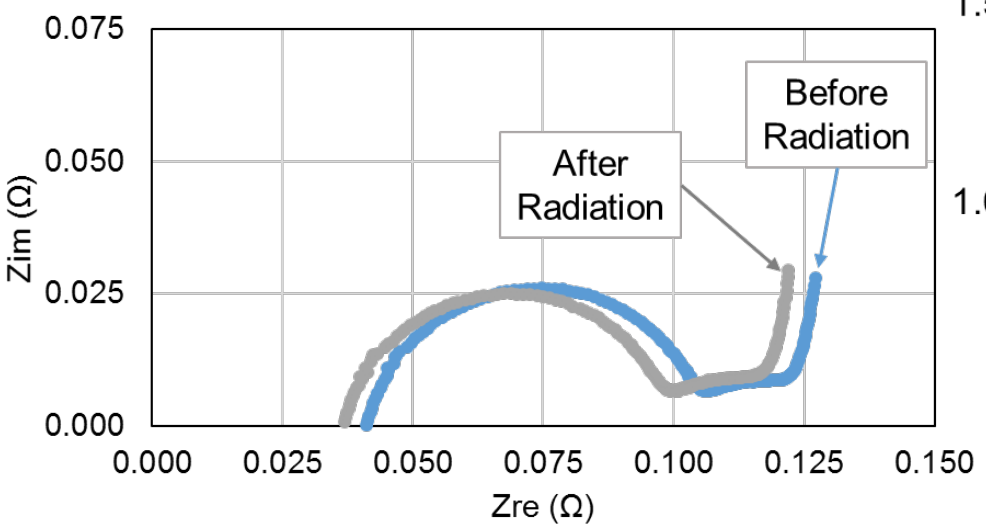
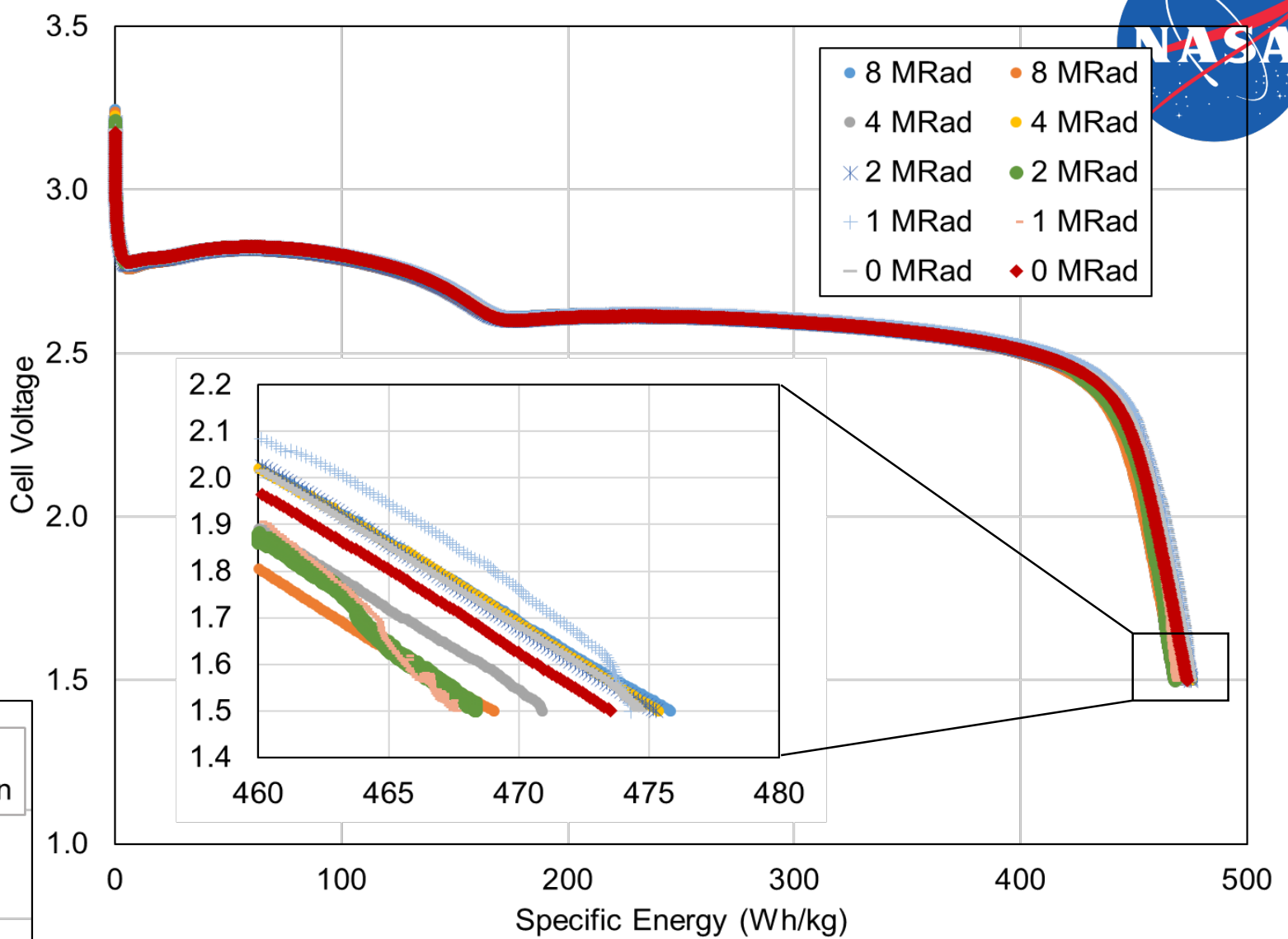


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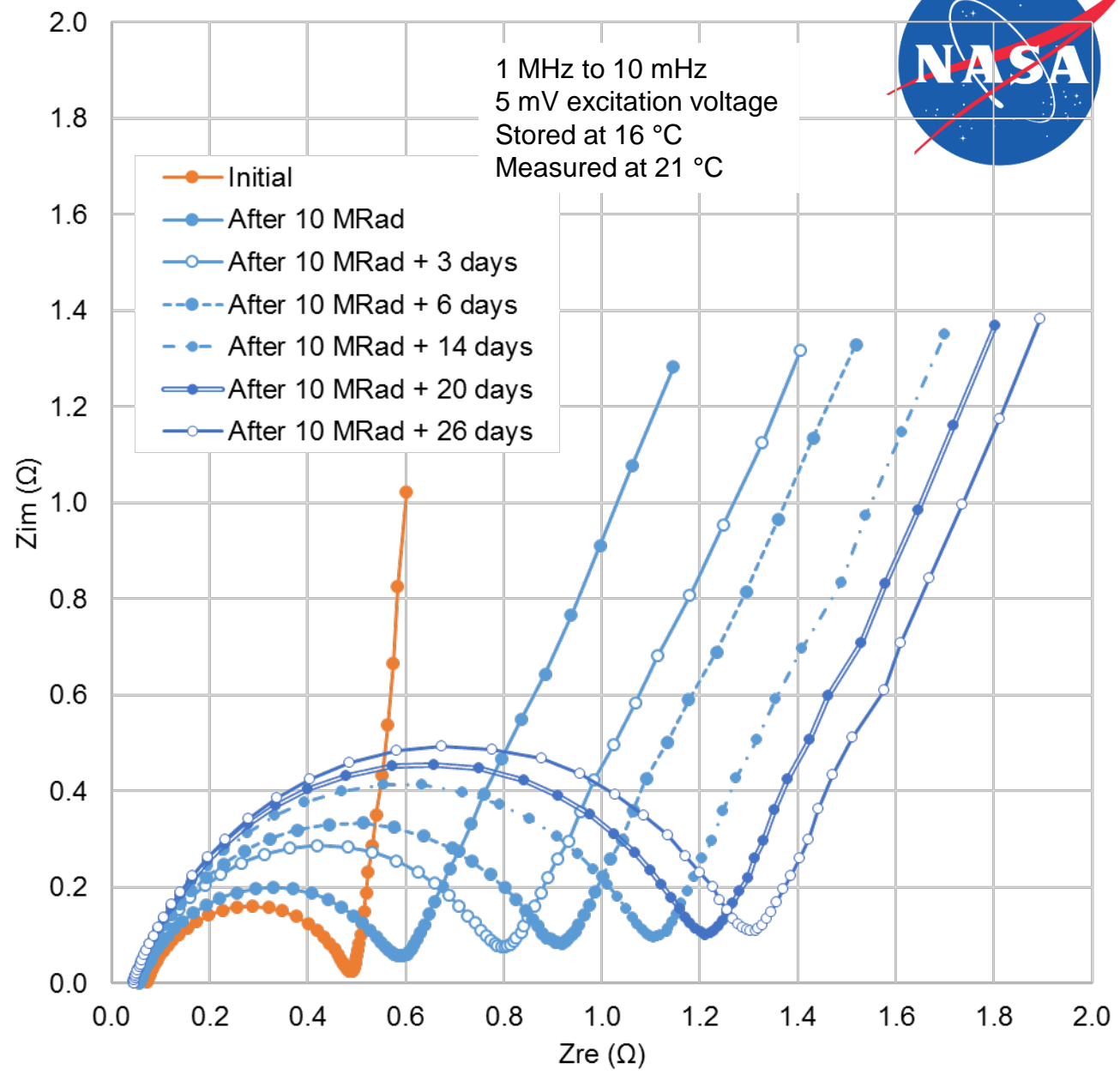
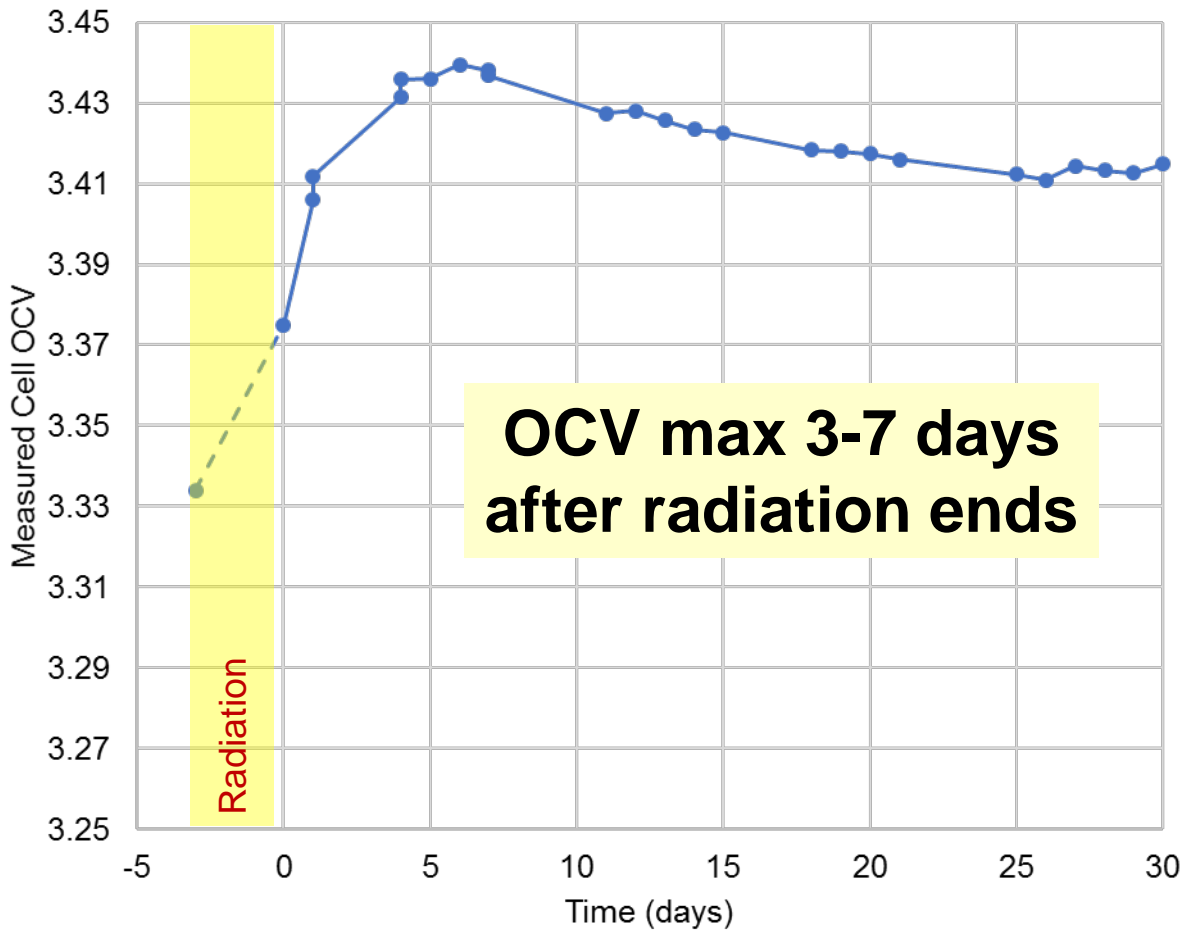
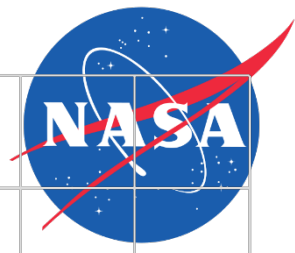


Li/CF_x-MnO₂ Radiation cell discharge performance at 250 mA, 21 °C

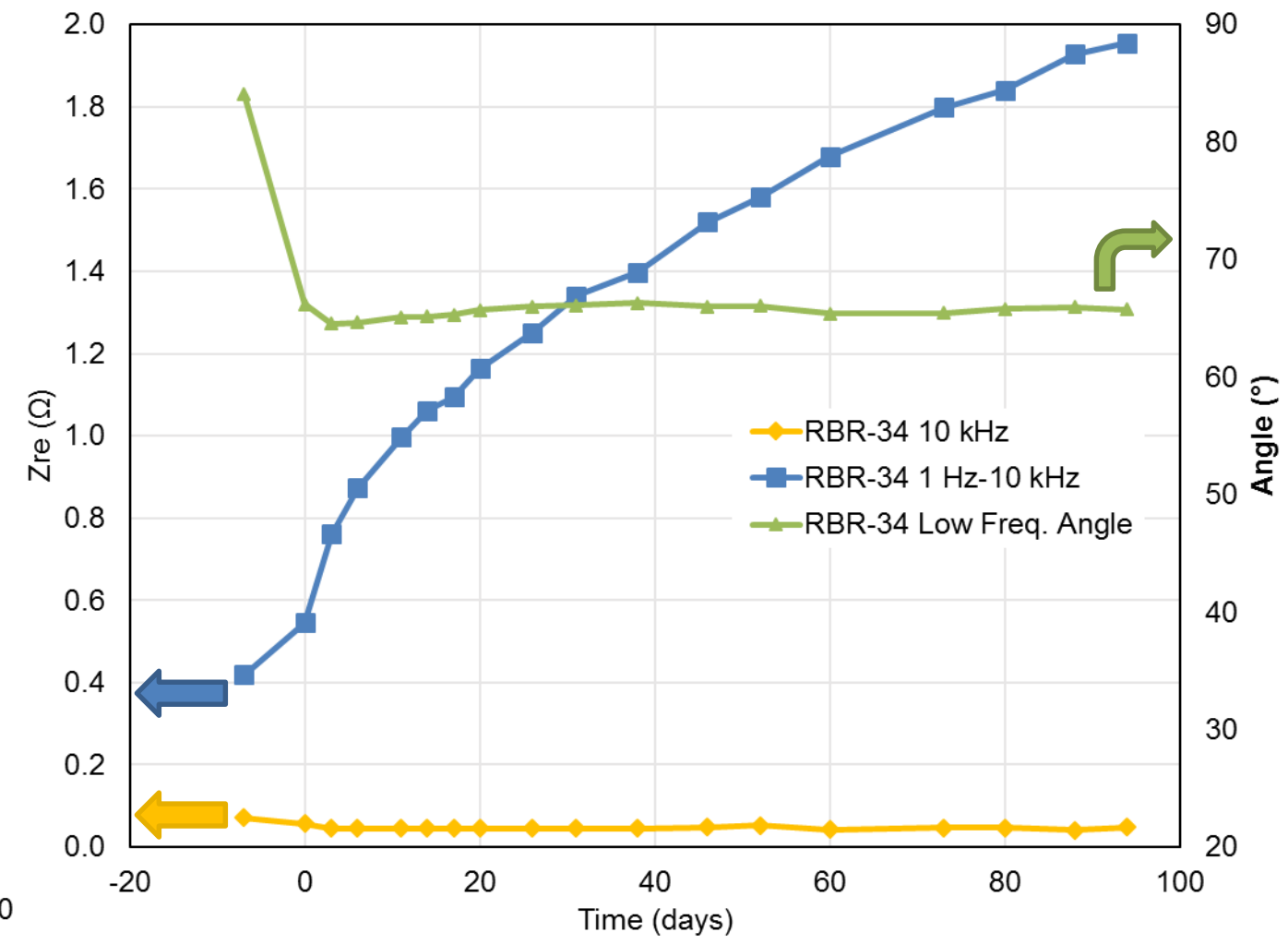
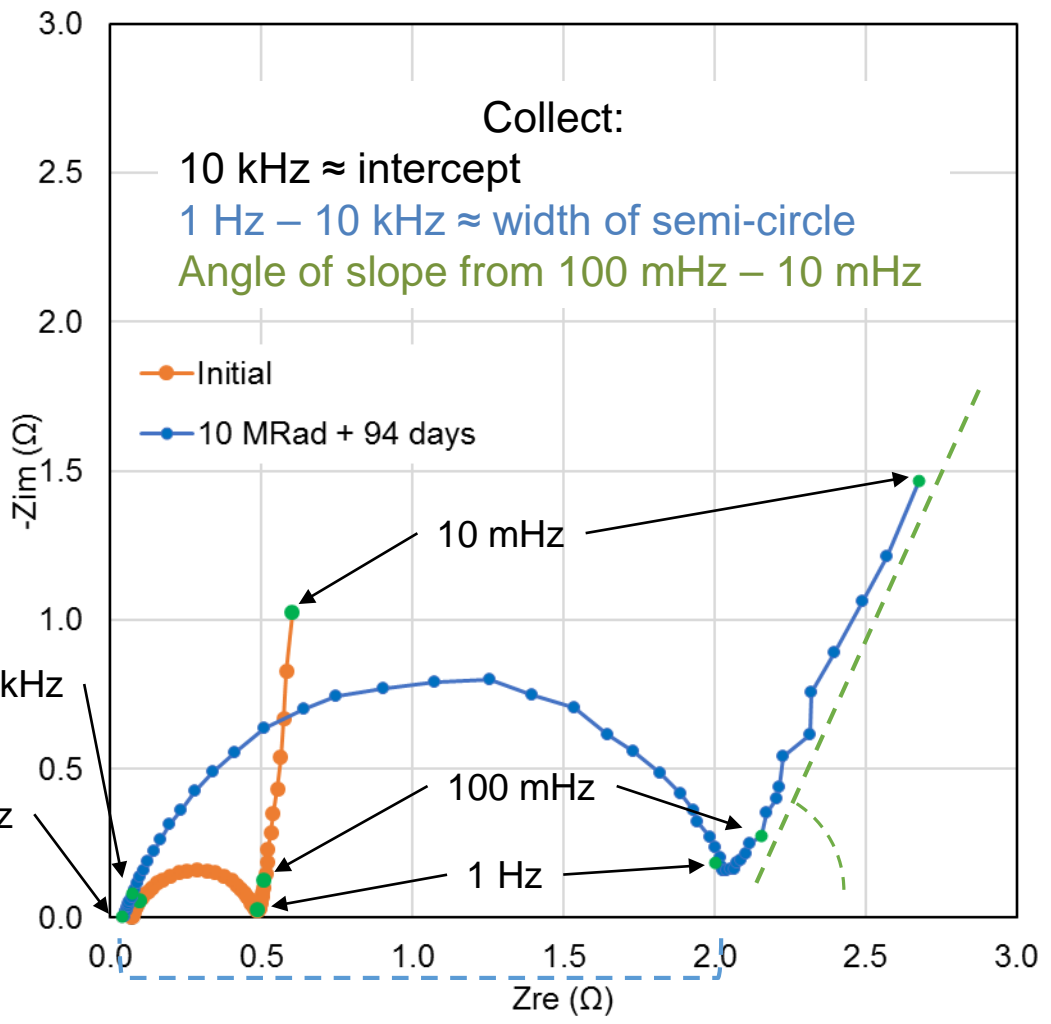
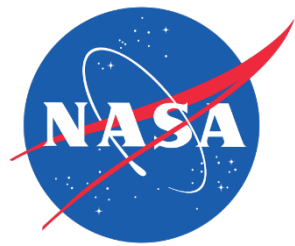
Radiation does not appear to impact capacity or energy



OCV and Impedance change drastically for Li/CF_x D-cell after 10 MRad

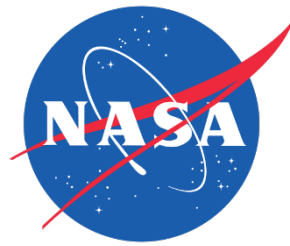


Quantifying EIS changes over time for Li/CF_x cells



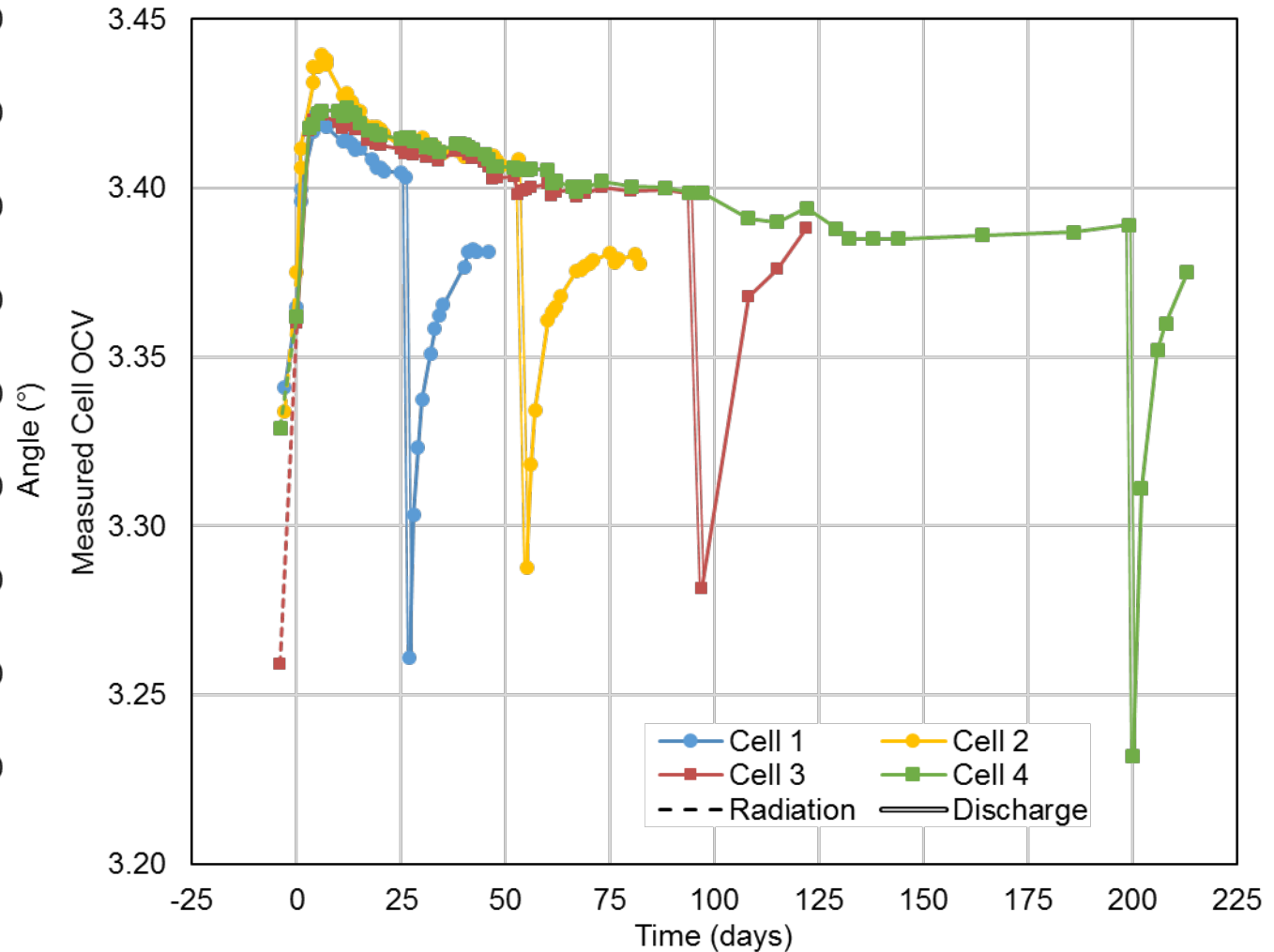
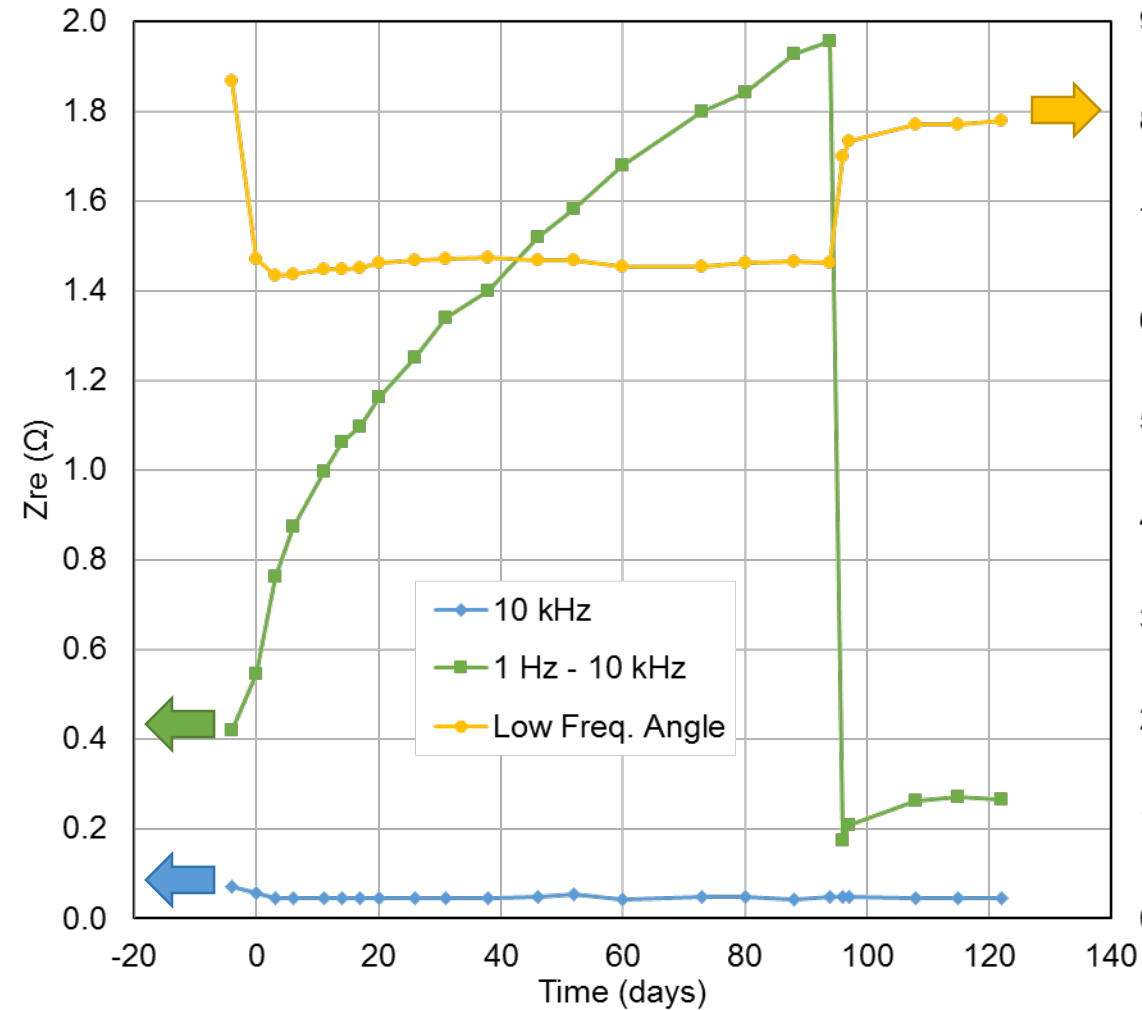
1 MHz to 10 mHz Stored at 16 °C
 5 mV excitation voltage Measured at 21 °C

2% discharge effects on EIS and OCV

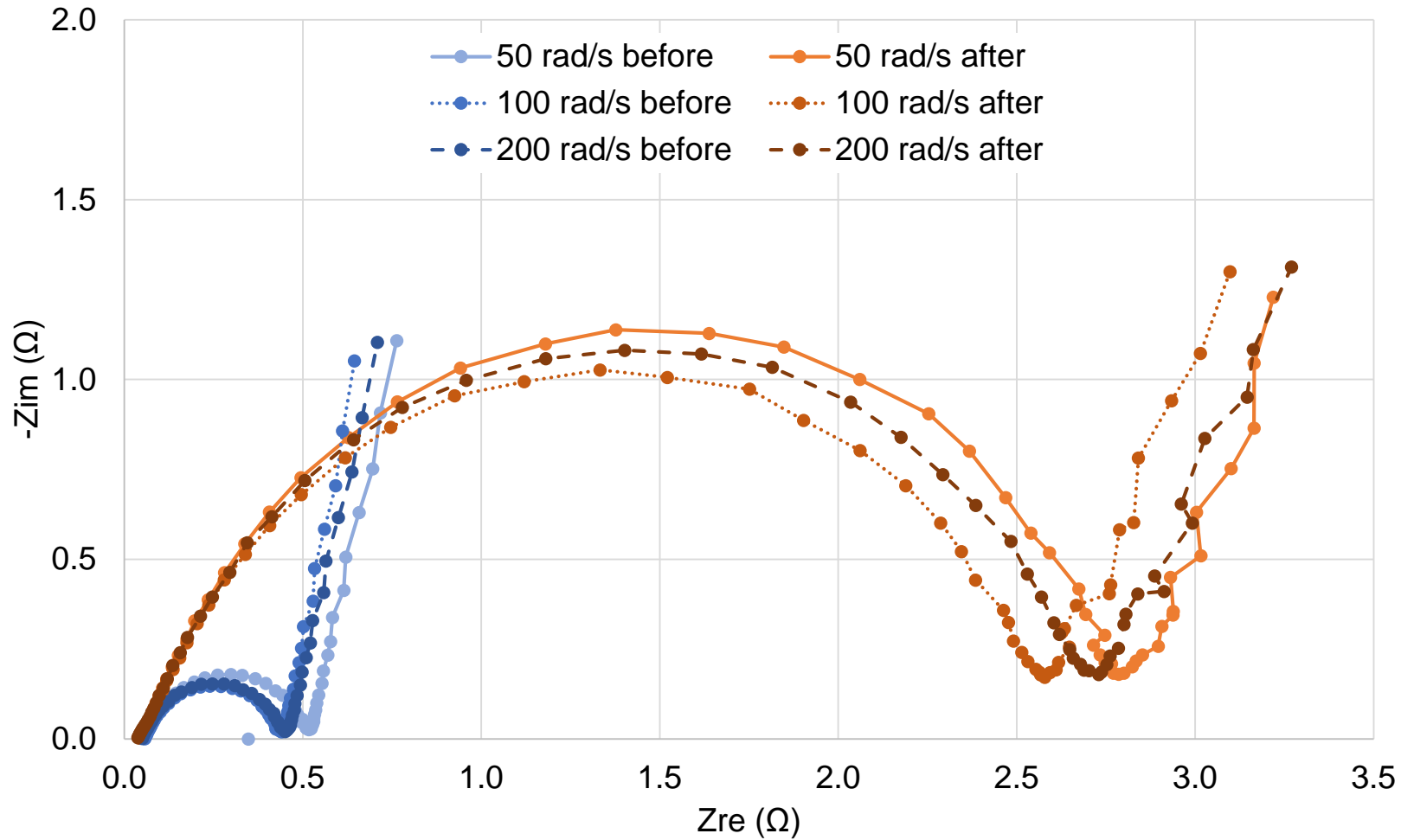
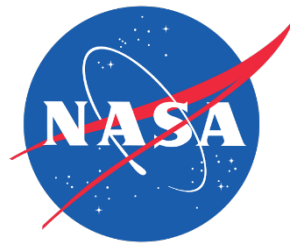


Semi-circle width decreases
Low freq. angle becomes steeper

OCV remains elevated
after discharge

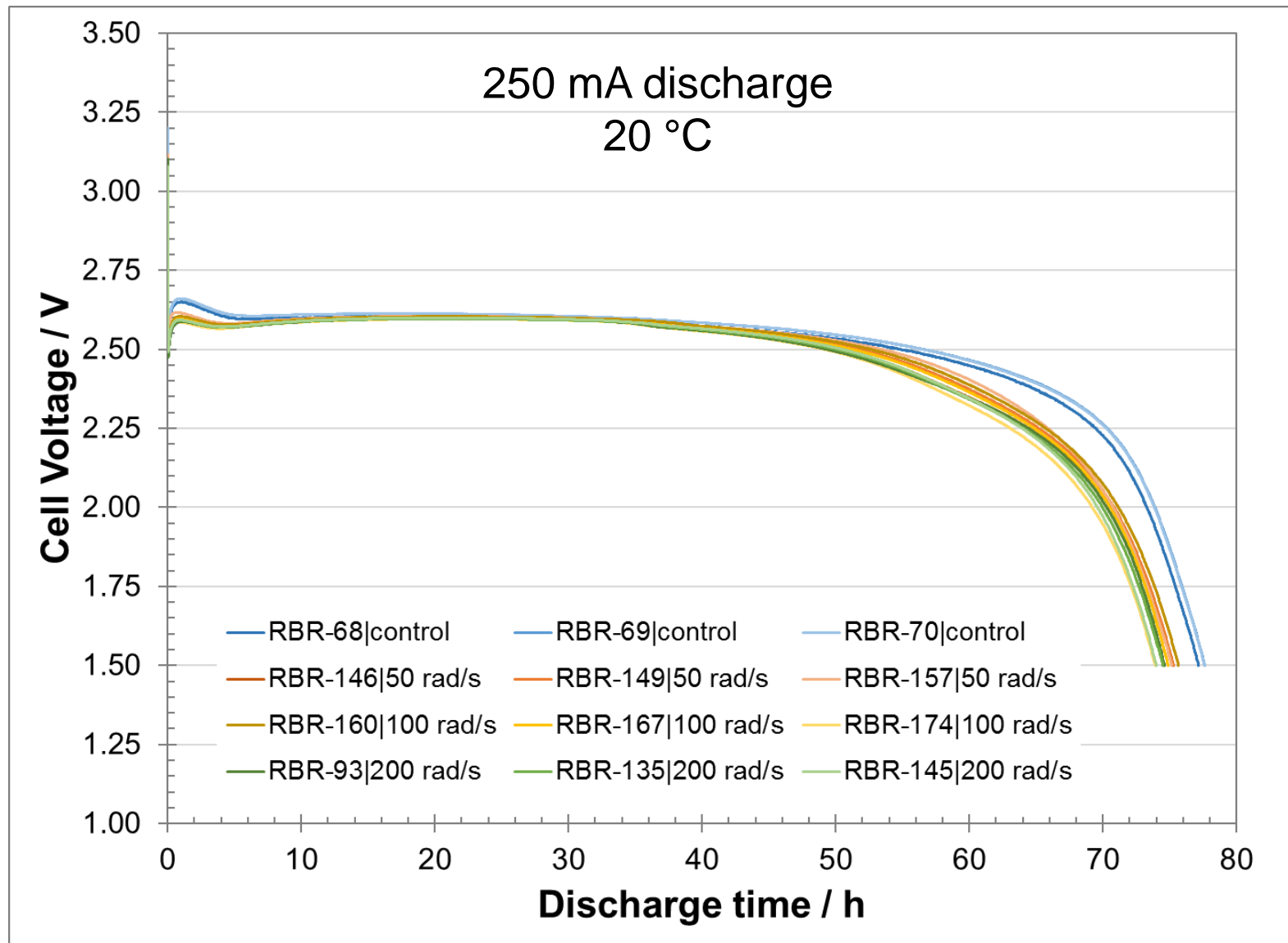
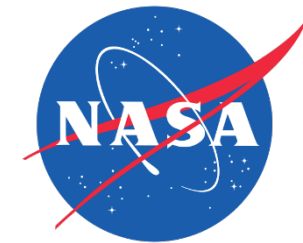


EIS Change as a Function of Radiation Dose Rate (10 Mrad total)

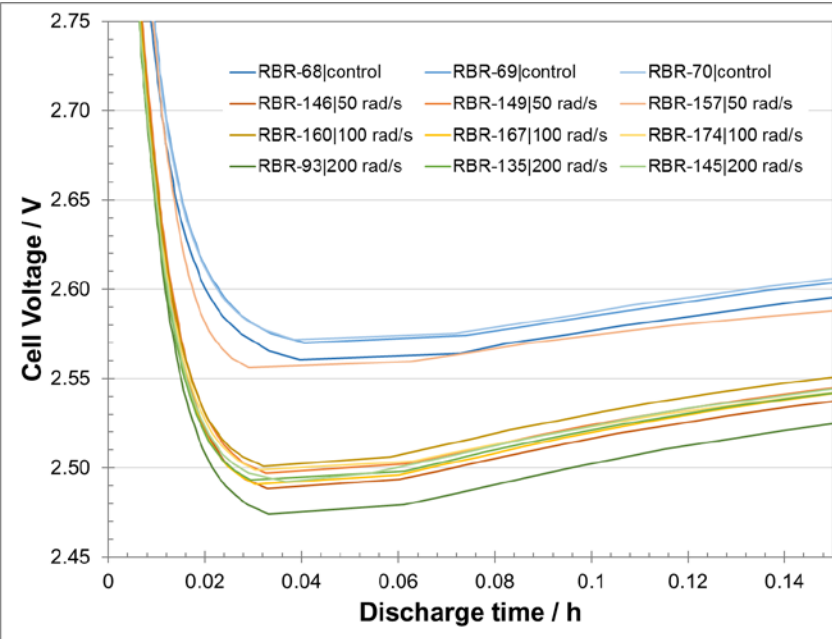
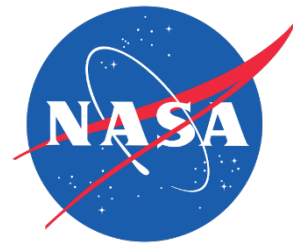


No correlation between impedance and dose rate observed

Discharge Performance as a Function of Radiation Dose Rate

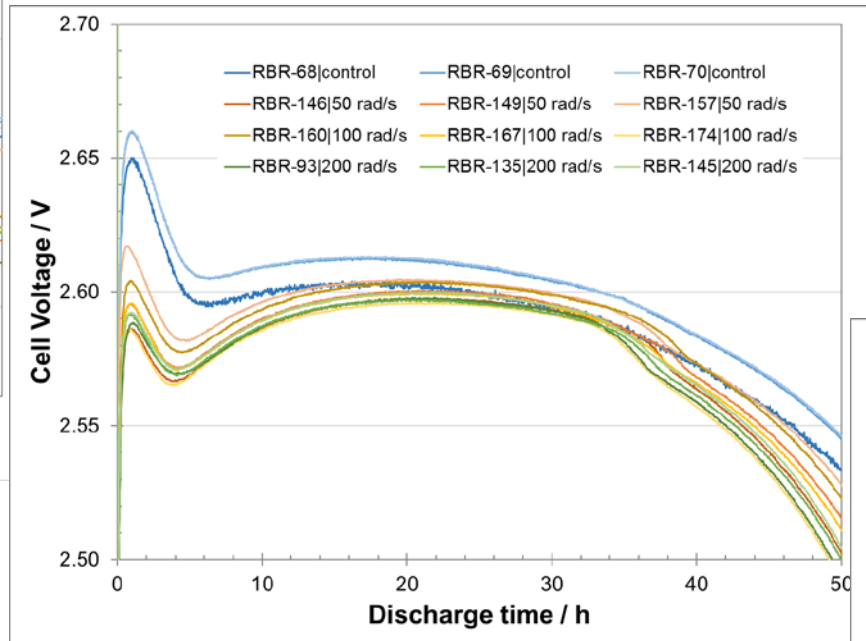


Discharge Performance as a Function of Radiation Dose Rate

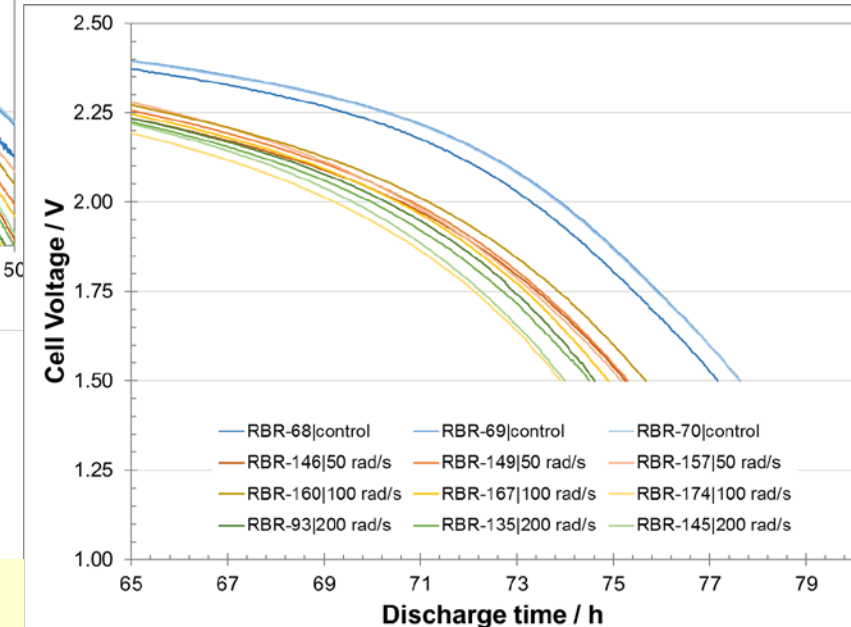


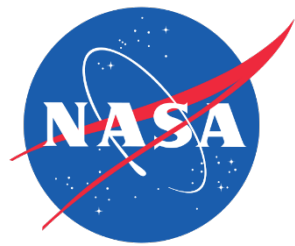
250 mA discharge
20 °C

Lower voltage at all points during discharge



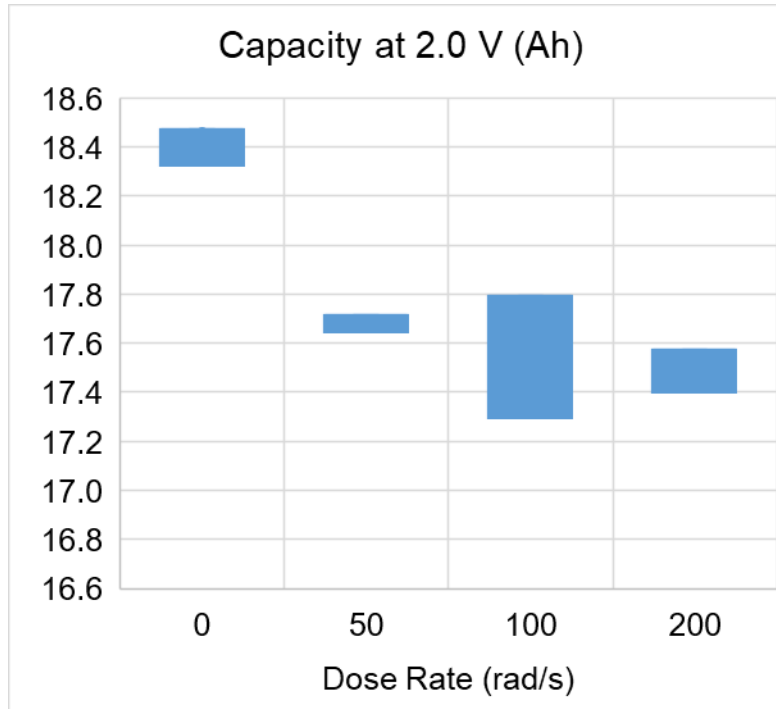
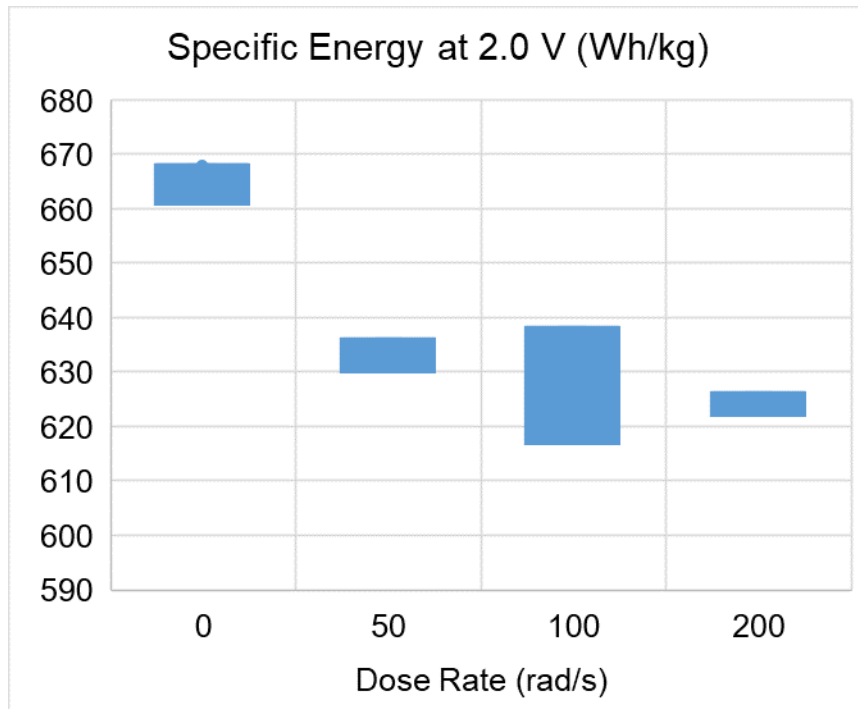
Less capacity delivered



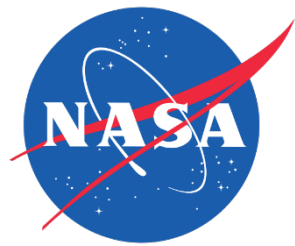


Capacity and Energy Following Radiation

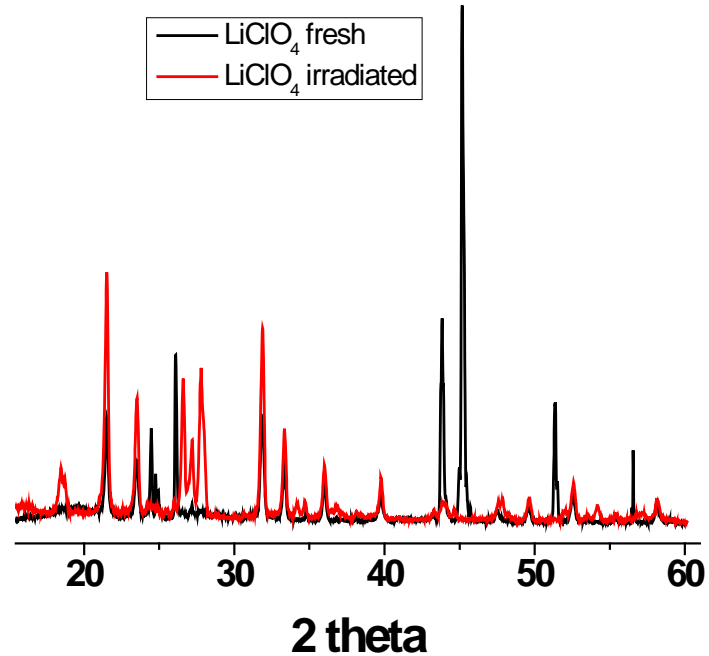
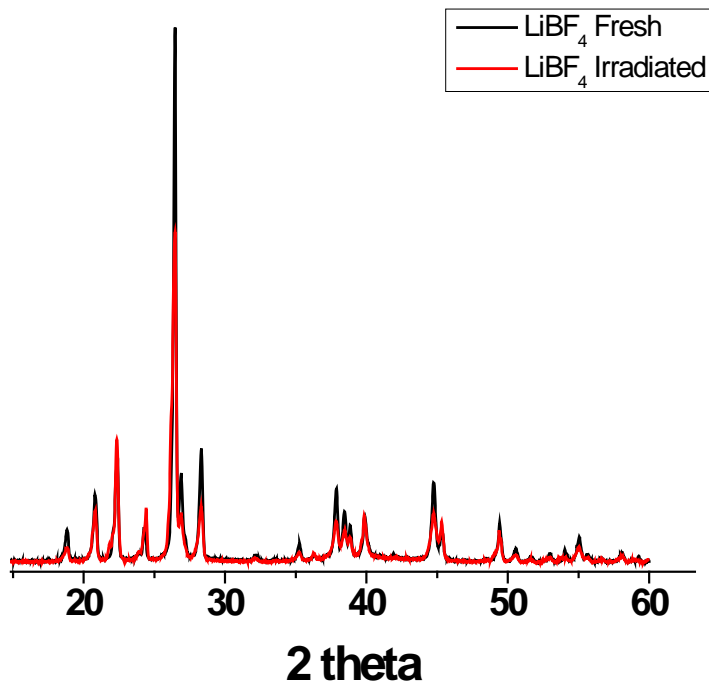
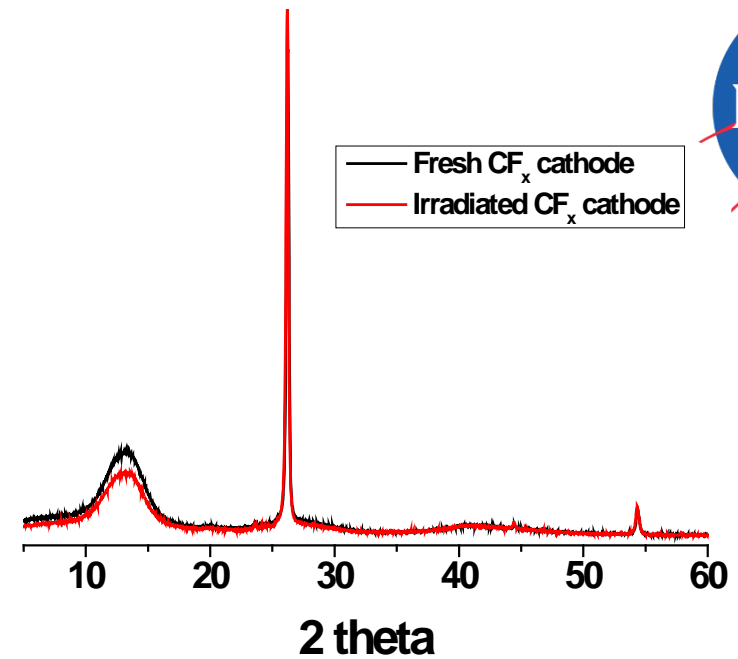
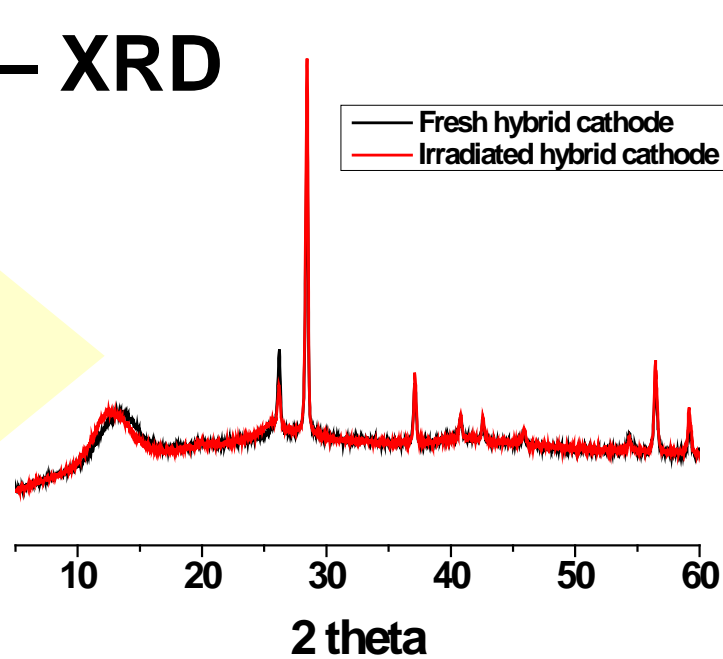
- Controls experienced very similar thermal history
- Capacity drops by 2-5 %
- Energy drops by 2-6 %
- Weak correlation between dose rate and discharge performance
- Selected 100 rad/s for future studies



Materials testing – XRD analysis

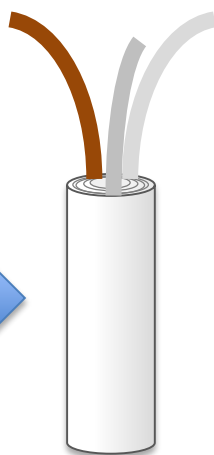
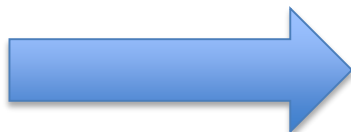
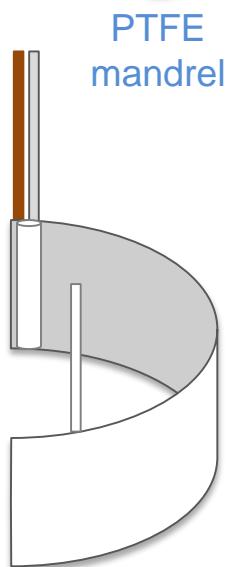
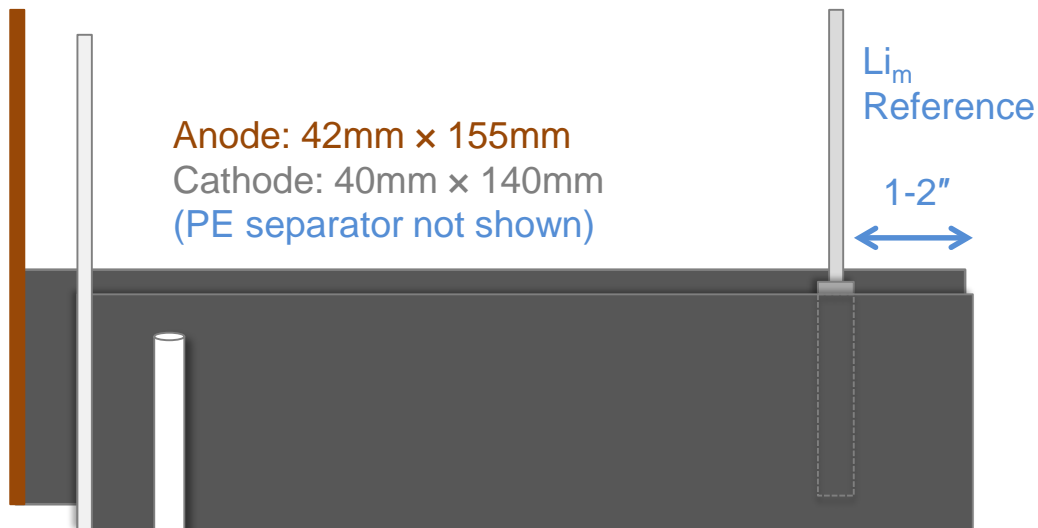
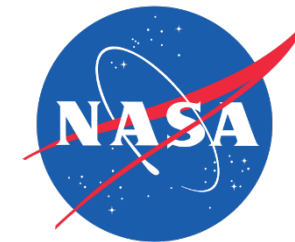


Pure CF_x and $\text{CF}_x\text{-MnO}_2$ cathodes do not change significantly during exposure to 10 MRad



LiClO_4 appears to change due to 10 MRad, while LiBF_4 does not

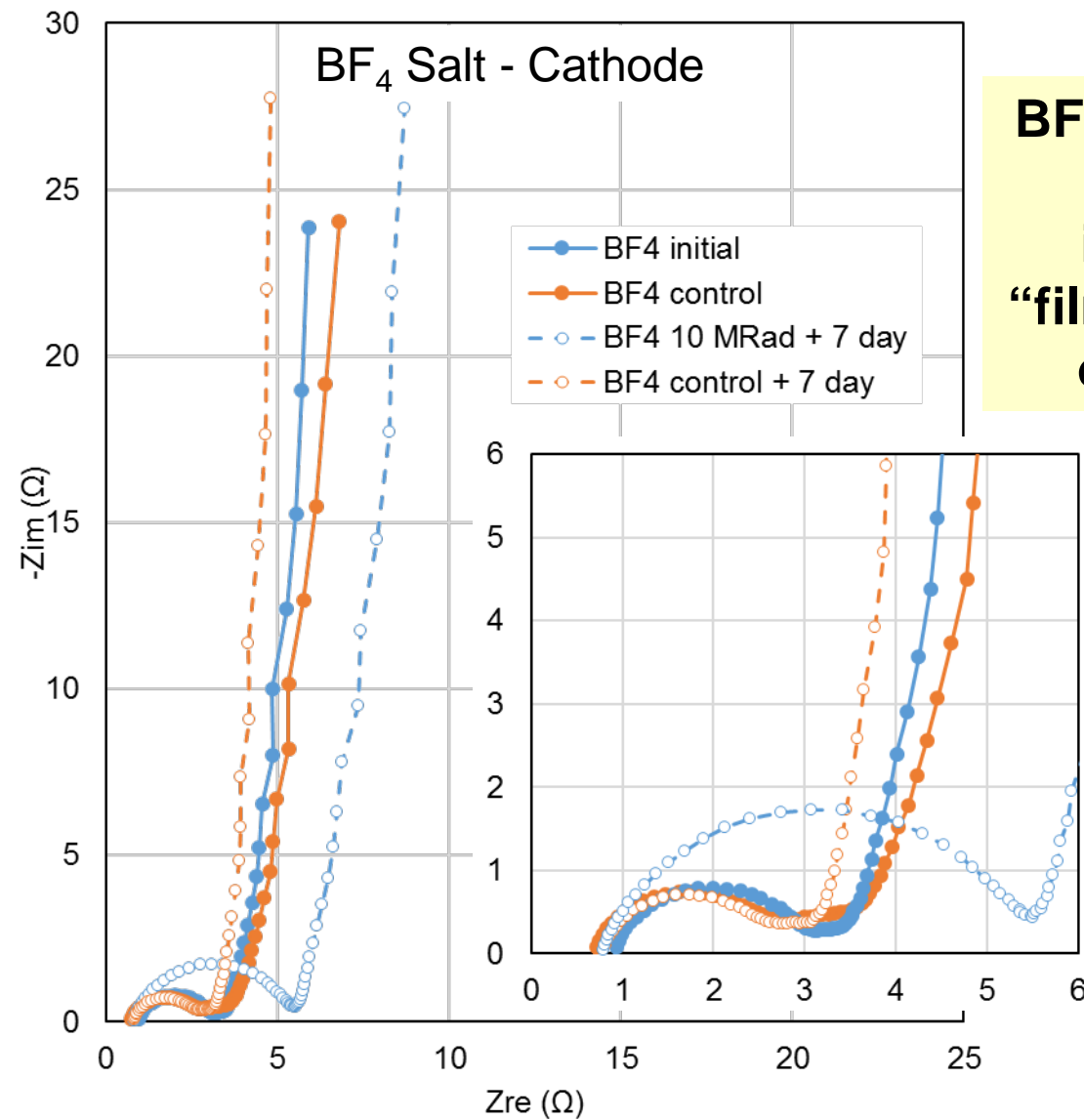
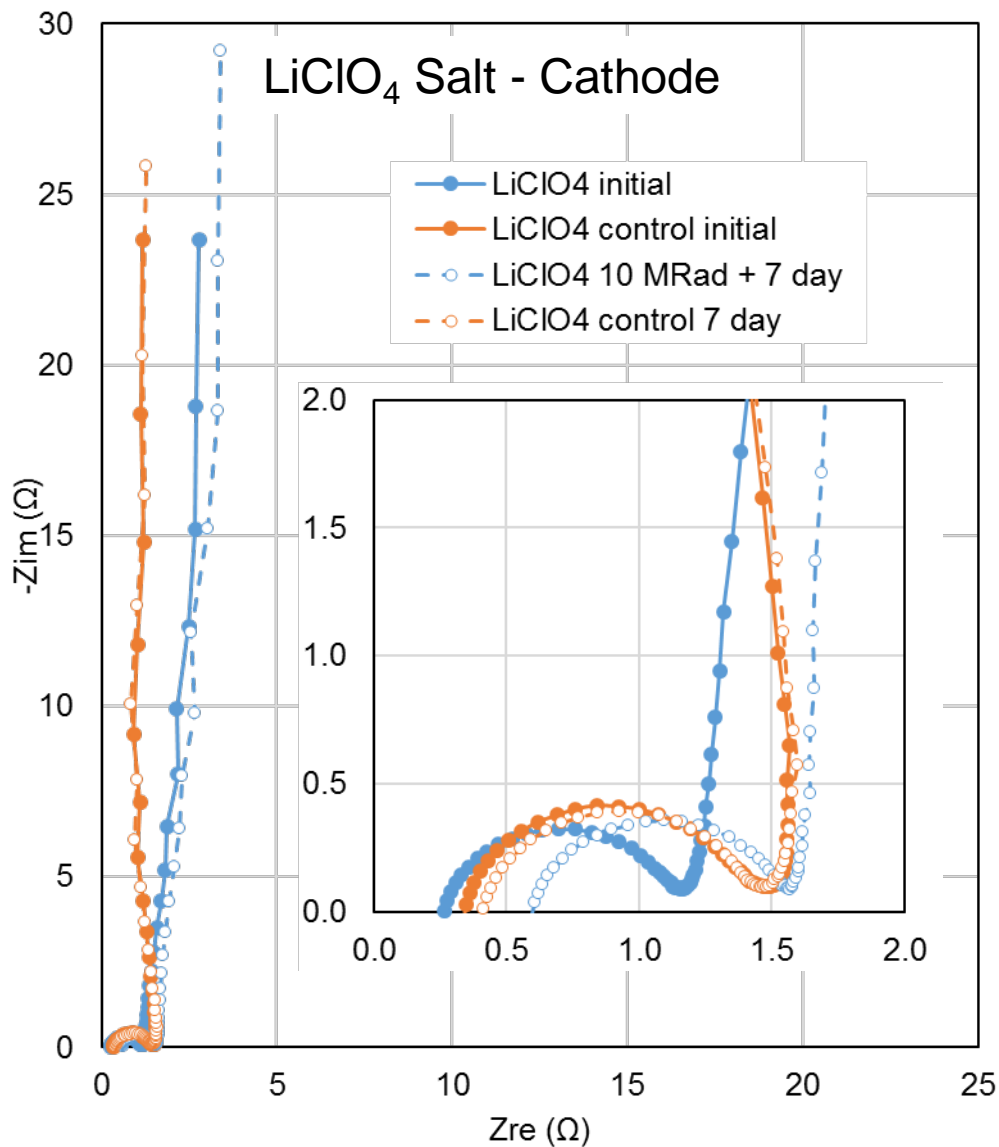
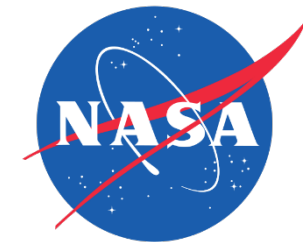
Build 3-electrode cells to understand effects on individual electrodes



Experimental Design

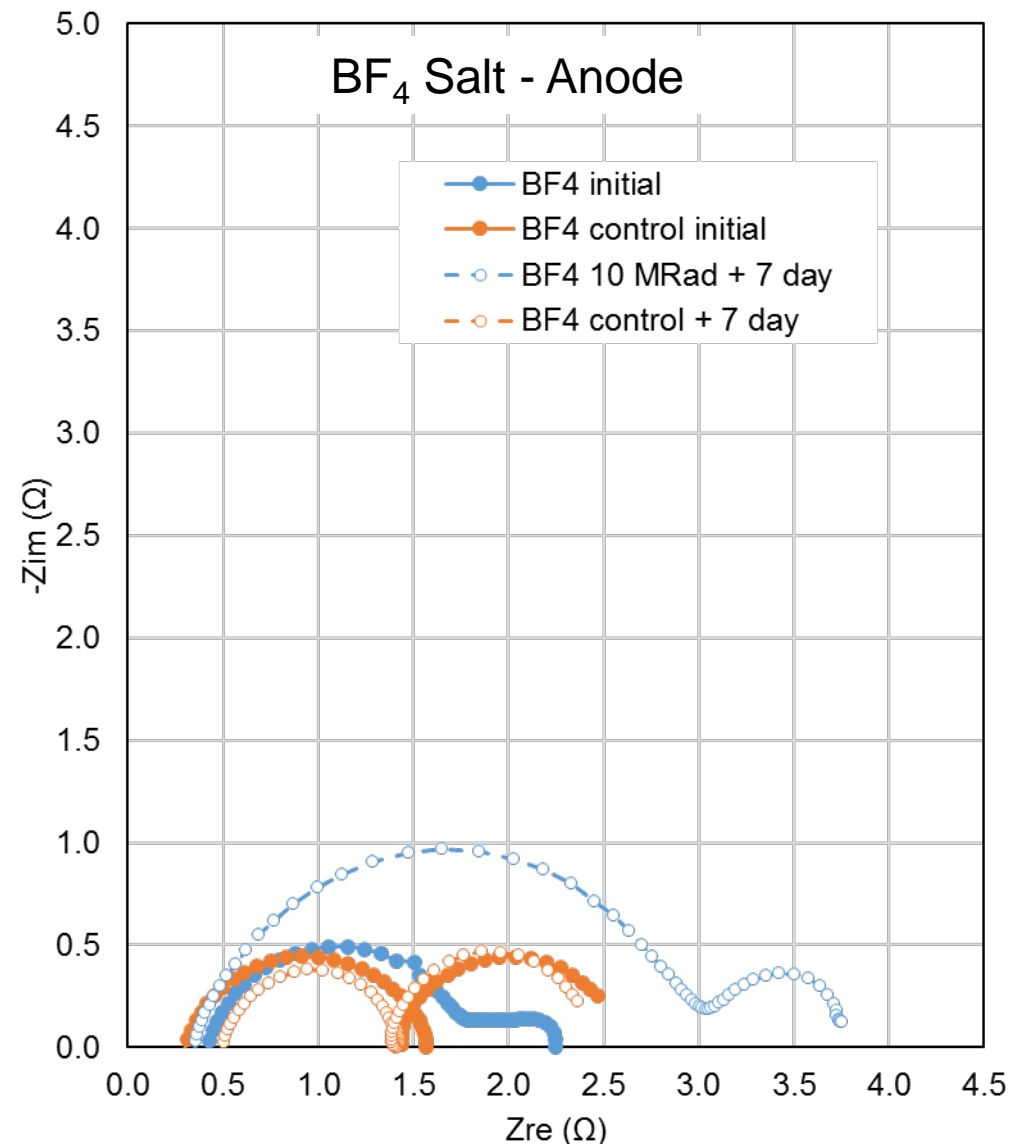
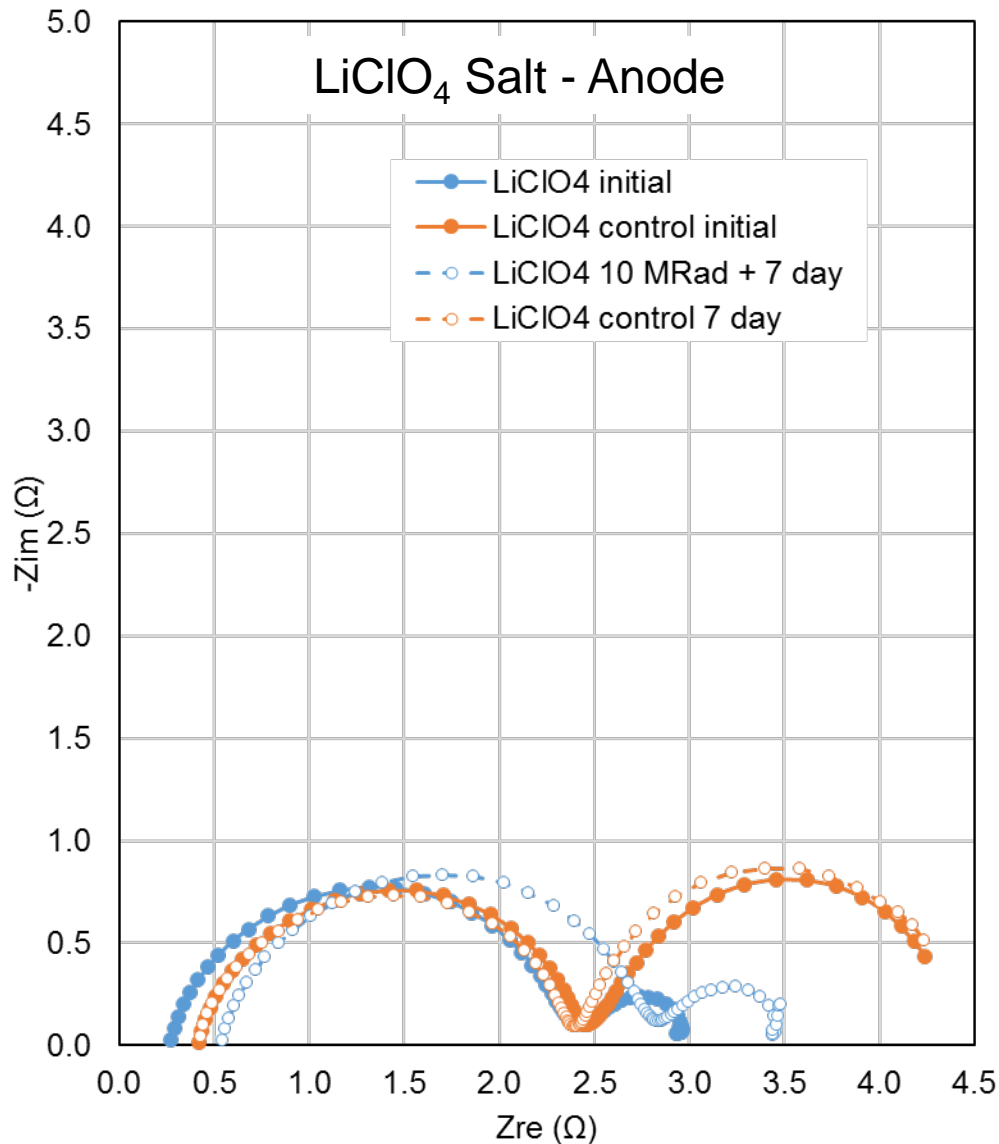
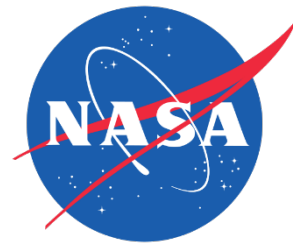
- Li/ CF_x - MnO_2 cells typically use LiClO_4 as an electrolyte salt
- Li/ CF_x cells typically use LiBF_4 as an electrolyte salt
- Two cells with 0.75 M **LiBF₄** in PC+DME (3:7 by vol.)
- Two cells with 0.75 M **LiClO₄** in PC+DME (3:7 by vol.)
- Subject one of each to 10 MRad
- Keep one of each for control

Film on cathode of Li/CF_x cell with LiClO₄ salt appears unaffected after 10 MRad



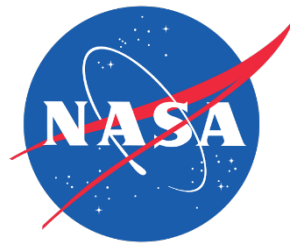
BF₄ salt leads to significant increase in “film” resistance on cathode

Film on anode of Li/CF_x cell with LiClO_4 salt appears unaffected after 10 MRad

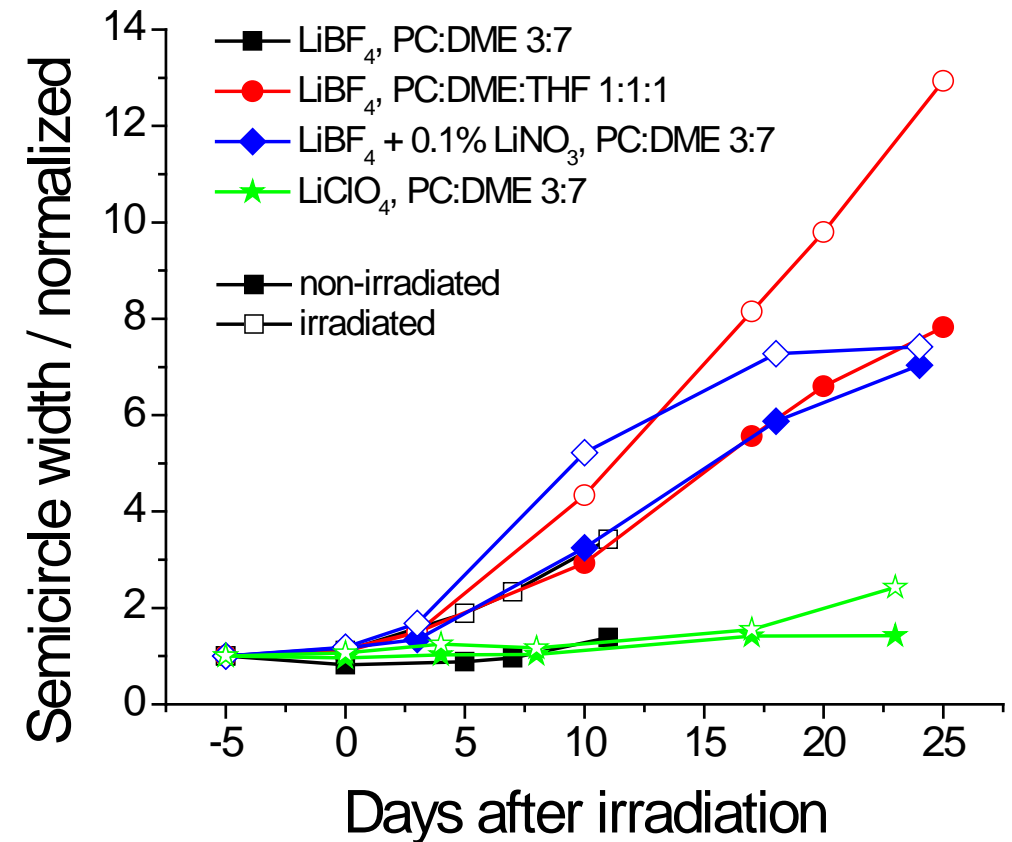
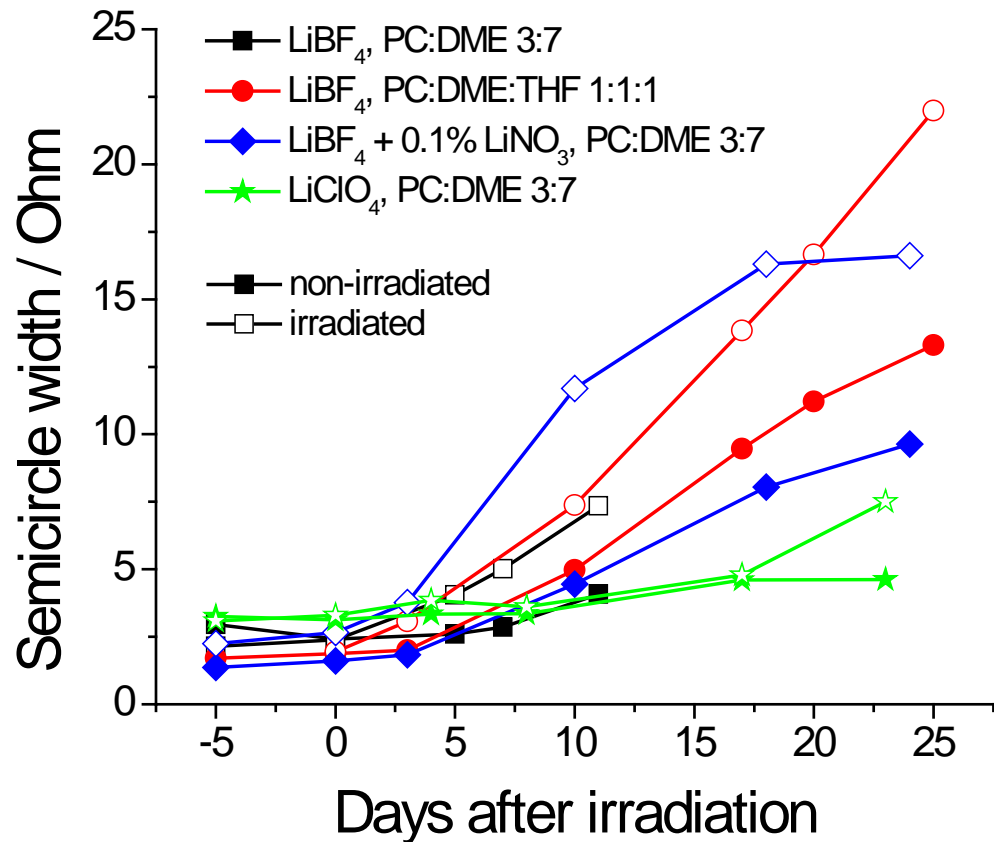


BF₄ salt leads to significant increase in “film” resistance on anode

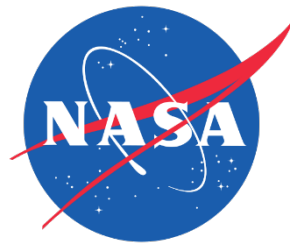
Full Cell Analysis of Film Over Time in 3-Electrode Cells



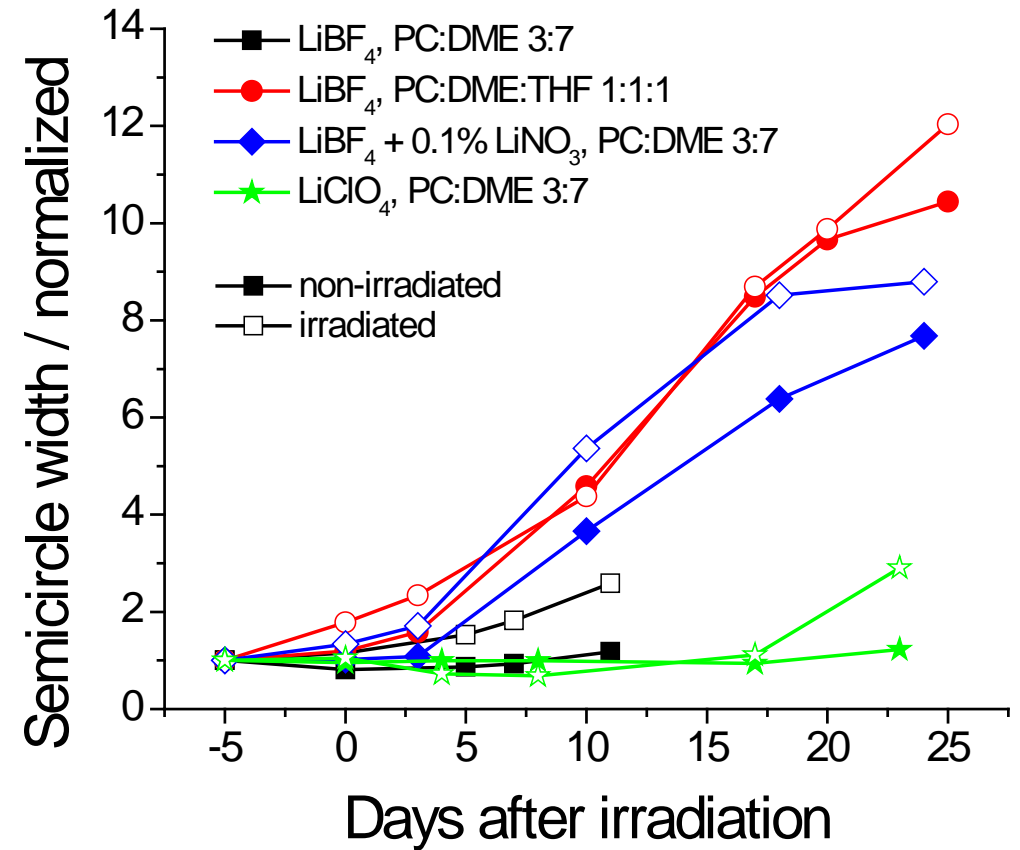
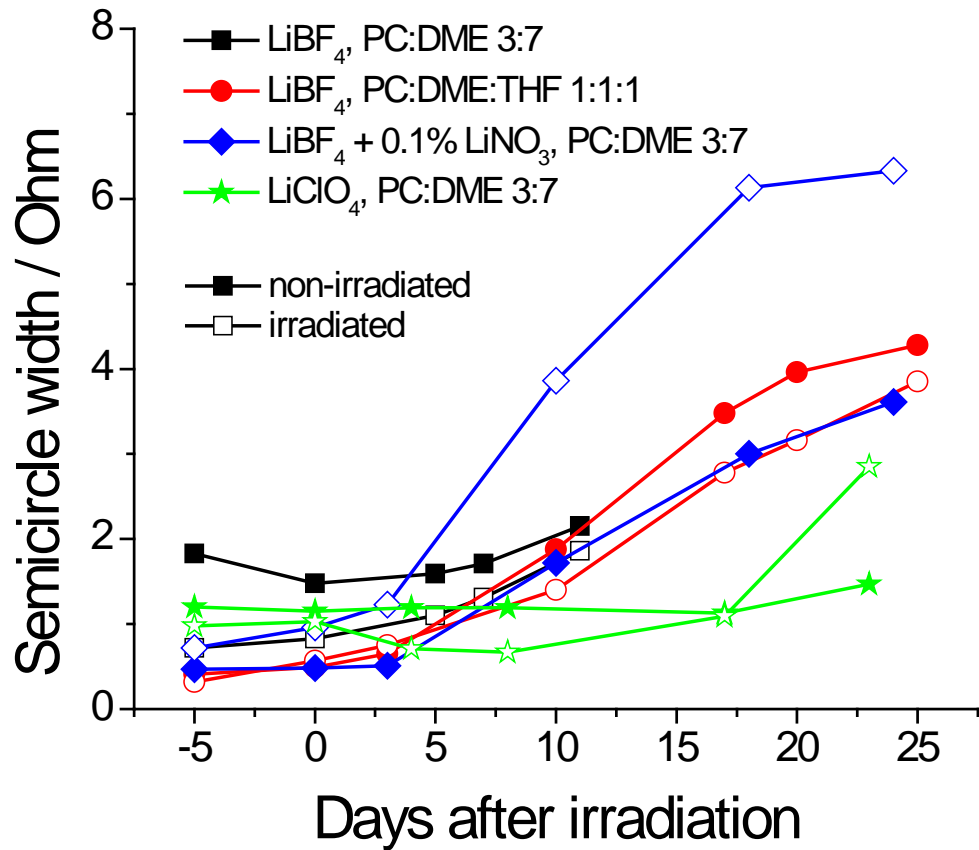
THF and LiNO_3 additive leads to rapid film growth following radiation



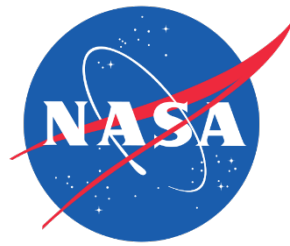
Cathode Analysis of Film Over Time in 3-Electrode Cells



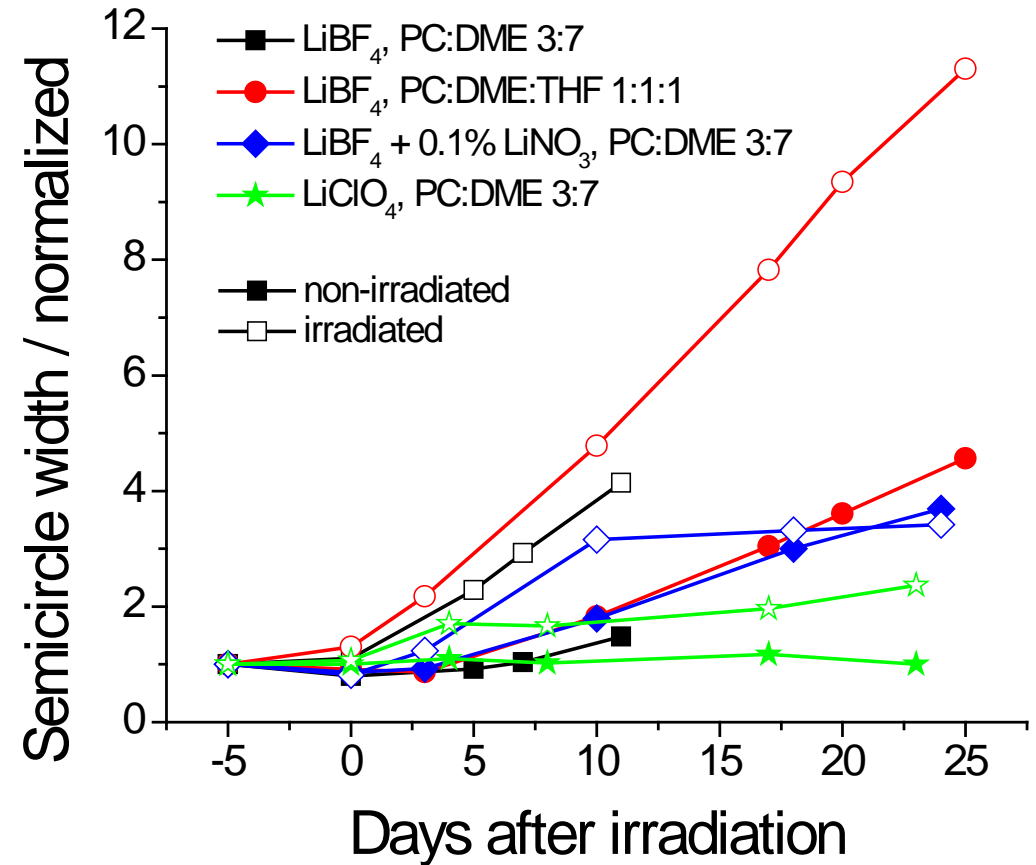
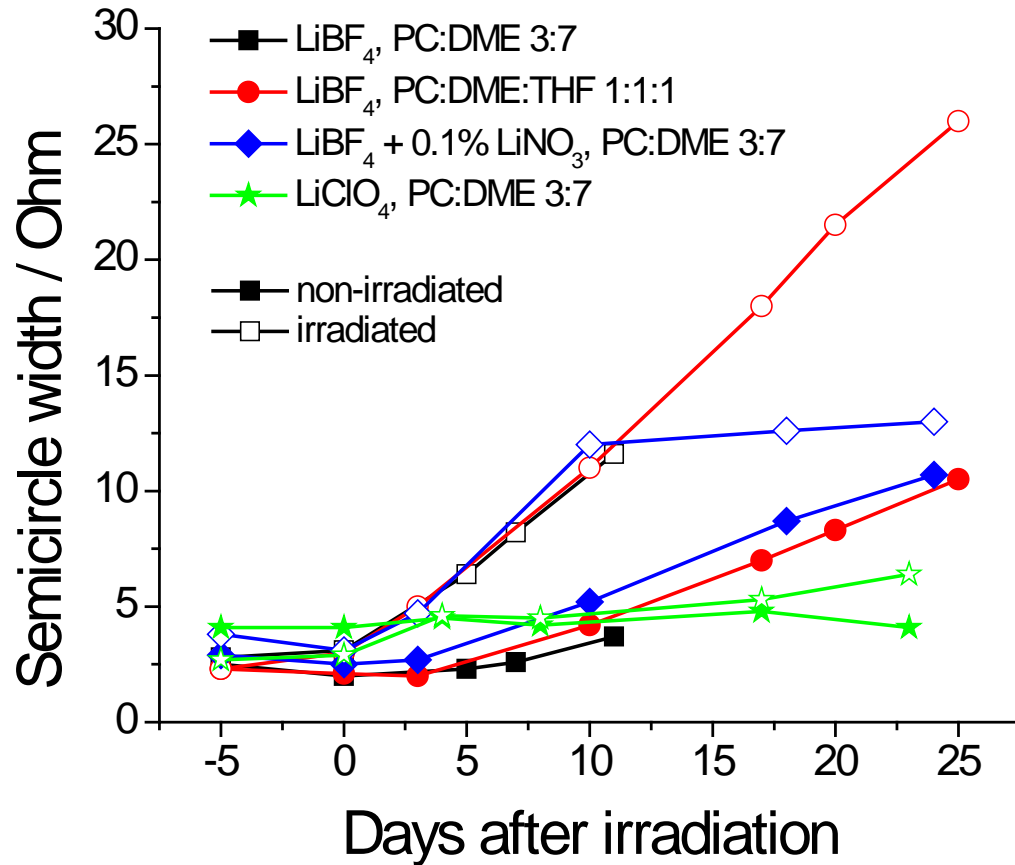
THF and LiNO_3 additive leads to rapid film growth following radiation

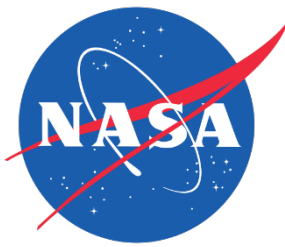


Anode Analysis of Film Over Time in 3-Electrode Cells



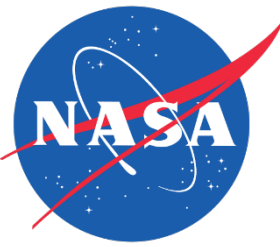
LiNO₃ additive limits film growth on anode





Conclusions

- Li/CF_x cells provide the highest available specific energy
- Degradation of the cell has been observed in Li/CF_x D-cells
 - Increased “film” resistance
 - Increased low frequency resistance
 - Increased cell OCV
 - Lower energy (2-6 %)
 - Lower capacity (2-5%)
- “Film” resistance grows in 3-electrode cells with LiBF₄ salt
 - Both anode and cathode are affected
 - Neither THF or LiNO₃ have a positive effect on film growth
- “Film” resistance remains constant in 3-electrode cells with LiClO₄ salt
 - Hope to incorporate other salts into prototype Li/CF_x D-cells



Acknowledgements

The work described here was carried out at the Jet Propulsion Laboratory, California Institute of Technology, under contract with the National Aeronautics and Space Administration (NASA), and was supported by the Planetary Science Division.