25 April 2018

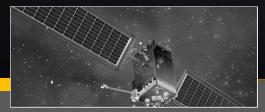
SSL ROSA Qualification Status

Harry Yates

Technical Partner | Solar Array and Battery Products

Bao Hoang, Principal Solar Array Engineer, SSL Alan Szeto, Mechanical Engineering Specialist, SSL Brian Spence, Advanced Programs, Deployable Space Systems Steve White, Chief Engineer, Deployable Space Systems

Space Systems/Loral, LLC 3825 Fabian Way Palo Alto, CA 94303-4604













SSL ROSA

Why, What and How







WHY:

SSL ROSA Objectives

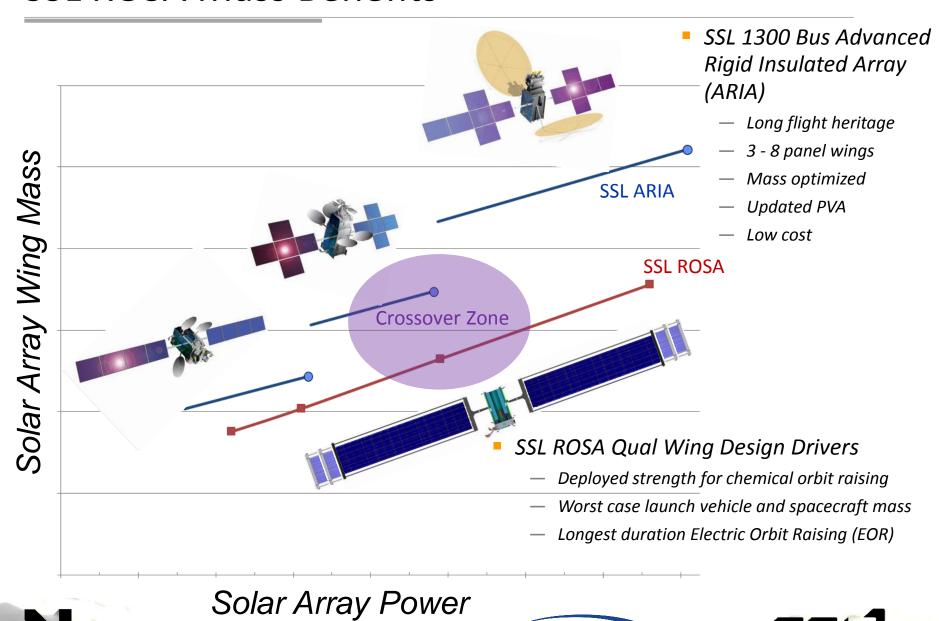
- —Qualify ROSA for anticipated missions
 - Various sizes and bus applications
- —Commercialize ROSA technology for broad use
 - Path-find processes and tooling to improve ROSA
- Develop ROSA for SSL product lines
 - Optimize interfaces for 1300 Bus and other platforms







SSL ROSA Mass Benefits



SSL ROSA Program Insertion

- On-orbit Satellite Servicing
 - Small stowed volume
 - Enables Electric Orbit Raising
 - Increased agility retractable

- Persistent Platform
 - Electric station keeping
 - Momentum management
 - Modular and replaceable

- High Power Interplanetary and Cis-lunar
 - Ideal for Solar Electric Propulsion
 - Low mass, high specific power
 - Enables LILT operations





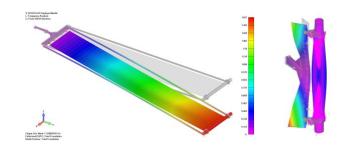


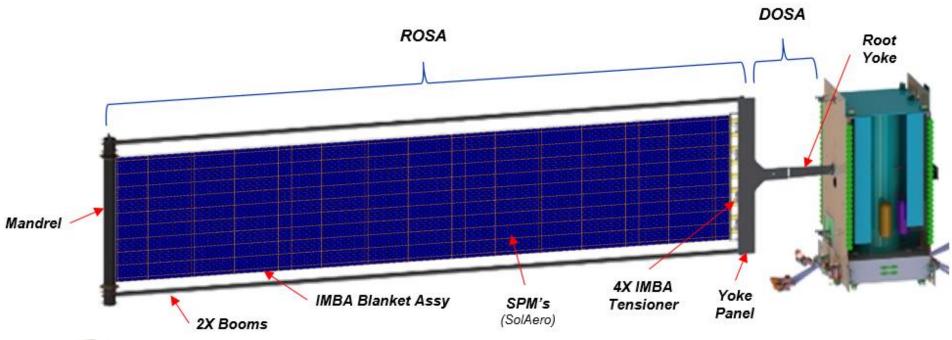


WHAT:

SSL ROSA Qualification Wing

- Components sized to scale from 6-14 kW BOL
 - Up to 18 kW for all-electric propulsion
- Baseline configuration is 14 kw BOL at 100V
- Deployment torque margin > 3:1
- Deployed frequency of > 0.06 Hz, stowed frequency > 25Hz (X and Y axis)

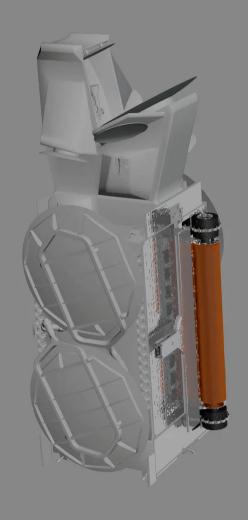








SSL ROSA Deployment Animation









HOW:

- SSL is executing a rigorous and robust qualification program for ROSA
 - —Full Qualification Model Wing
 - Multiple ambient deployments and stows
 - Vibration (Random and Sine)
 - Cold deployment
 - —GEO Life Cycle Testing in Vacuum to -198°C and -230°C
 - 1X GEO Risk Mitigation
 - 1.5X GEO Qual Coupons
 - Materials Testing
 - UV, Radiation, Material Properties, Ion Erosion (SPT Plume)
 - —Combined Environments Testing
 - Proton, Electron, Thermal Cycling, ESD
 - —Threat Resiliency







SSL ROSA QM Wing Deployment





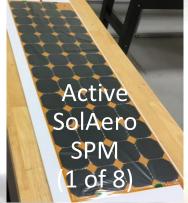




SSL ROSA Qualification Model Wing



















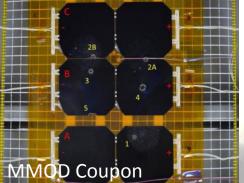
SSL ROSA Phase A Risk Reduction Coupon Tests

Phase A – 3 test coupons

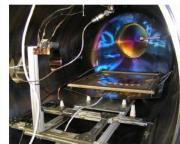
- JPL/Caltech
 - Evaluated for possible thermal runaway due to electrical current collection from EP thruster
 - Plasma ESD test
- NASA MSFC
 - Micrometeoroid impact/ESD test
 - Generated plasma at impact sites
 - No sustained arcs

No propagation during post-test thermal

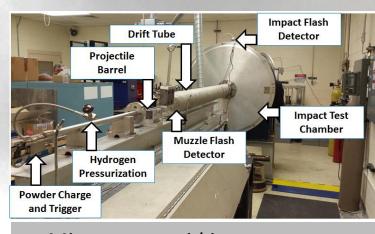
cycling







ESD/ parasitic current collection test at JPL/Caltech



Micrometeoroid impact test at NASA MSFC





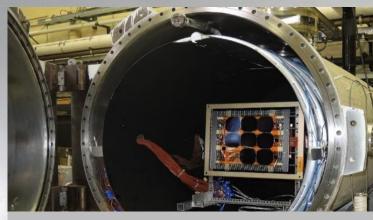


SSL ROSA Phase B Risk Reduction Coupon Tests

Phase B − 7 test coupons

- NASA Glenn (1 coupon)
 - Thermal balance test
- Arnold Engineering Development Center (AEDC) (6 coupons)
 - Thermal Vacuum cycling
 - 1320 cycles from 106°C to -198°C
 - 30 cycles with temperature increments down to -230°C





Thermal balance evaluation at NASA GRC



Thermal Vacuum Cycling Chamber 7A at AEDC







SSL ROSA Material Characterization Tests

ROSA Material Samples at MSFC

- Solar Array material tests at BOL to EOL
 - Combined space environment exposures of materials
 - UV, electrons, protons
- Characterize material properties
 - Material strength
 - Material modulus
 - -CTE
 - Thermal properties



Material Samples Under UV
Exposure at NASA MSFC



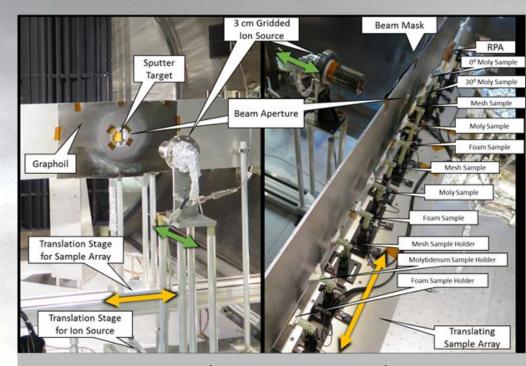




SSL ROSA Material Erosion Tests

Aerospace Corporation

- Erosion due to electric thrusters
- New materials as used on SSL ROSA



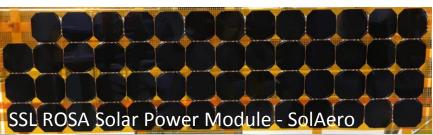
SSL ROSA Material Erosion Tests at the Aerospace Corporation

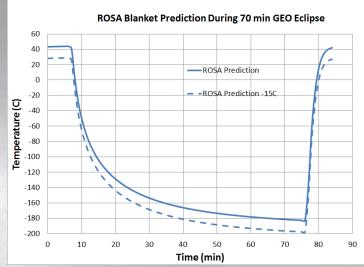


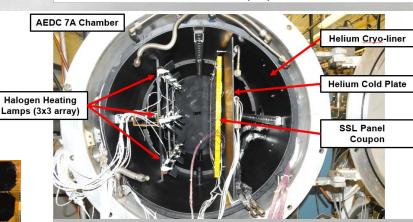
SSL ROSA Qualification Coupon Tests - Ongoing

TV Cycling (2x, 55-cell coupons)

- Electric Orbit Raising (EOR) eclipses
 - 780 cycles: +106°C down to -217°C
- GEO eclipses
 - 1980 GEO Cycles, 1.5X life: +106° to -198°C
- AEDC 7A Chamber
 - Upgraded as a result of lessons learned during recent rigid panel TV testing
 - Expanded heater lamp bank with closed loop cc
 - Enhanced data acquisition and test control
 - Redundant, automated over-temp shutoff
 - Higher-voltage string biasing / continuity monit







Thermal Vacuum Cycling Chamber
7A and AEDC



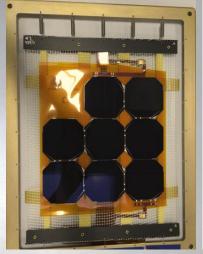


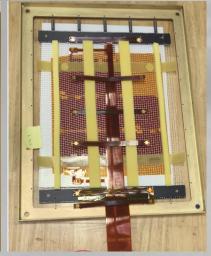


SSL ROSA Qualification Coupon Tests - Ongoing

SSL Combined Environmental Tests (6x, 8-cell coupons)

- NASA MSFC
 - ESD
 - UV Radiation
 - Electron/proton particle radiation
 - Thermal cycling
 - Electric thruster plumes





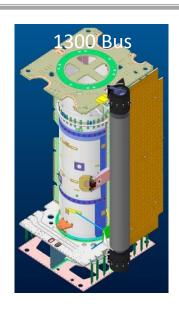
Combined Environments test coupon to be tested at NASA MSFC (1 of 7)







SSL ROSA QM Wing Vibration Testing – May/June



QM ROSA Adapter Plates Mass Simulators

> **Vibration Test** Model (VTM)

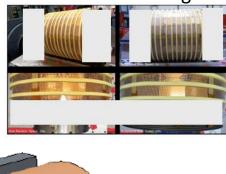
V-Band Clamp Vibe Flexure Vibe Adapter



Correlate earlier tests

Demonstrate survival

Sub-scale **Vibration Testing**











Summary

- SSL, DSS and SolAero are executing a rigorous and robust qualification program for the SSL ROSA
- ROSA is baselined on multiple SSL programs including onorbit servicing, persistent platforms, and cis-lunar missions
- SSL continues our partnership with DSS to prepare ROSA for upcoming flights in 2020 and 2021







ACKNOWLEDGEMENTS

NASA Glenn
The Air Force Research Laboratories
Arnold Engineering Development Center
JPL/Caltech
NASA Marshall Space Flight Center
The Aerospace Corporation

SSL, SolAero and DSS ROSA team members

THANK YOU





