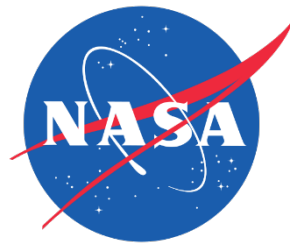


# Radiation Effects on Lithium CF<sub>x</sub> Batteries for Future Landers



Keith J. Billings, Ratnakumar Bugga, Keith B. Chin, John-Paul Jones,  
Simon C. Jones, Charlie Krause, Adam Lawrence, Raymond  
Ontiveros, Jasmina Pasalic, Marshall C. Smart, and William C. West,  
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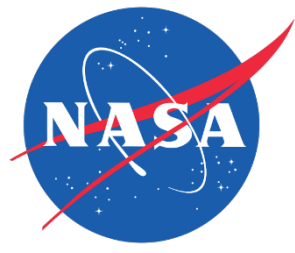
## **Space Power Workshop**

Los Angeles, CA  
Thursday, April 23, 2018

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**Pre-Decisional Information -- For Planning and Discussion Purposes Only**

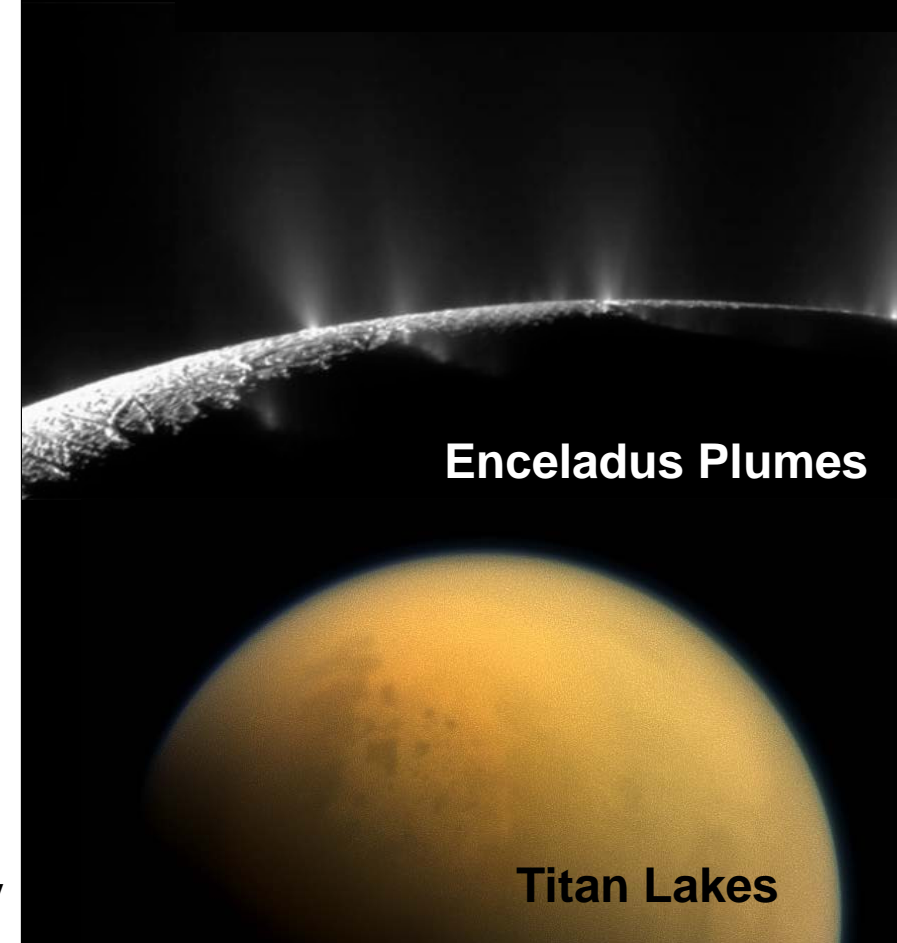
# Increasing Interest in a lander for “Ocean Worlds”



A potential Europa Lander could use primary batteries operating for weeks vs. hours

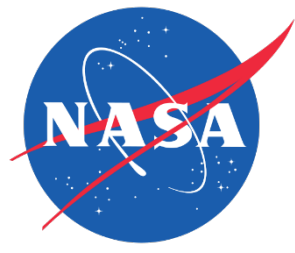


Europa



Enceladus Plumes

Titan Lakes

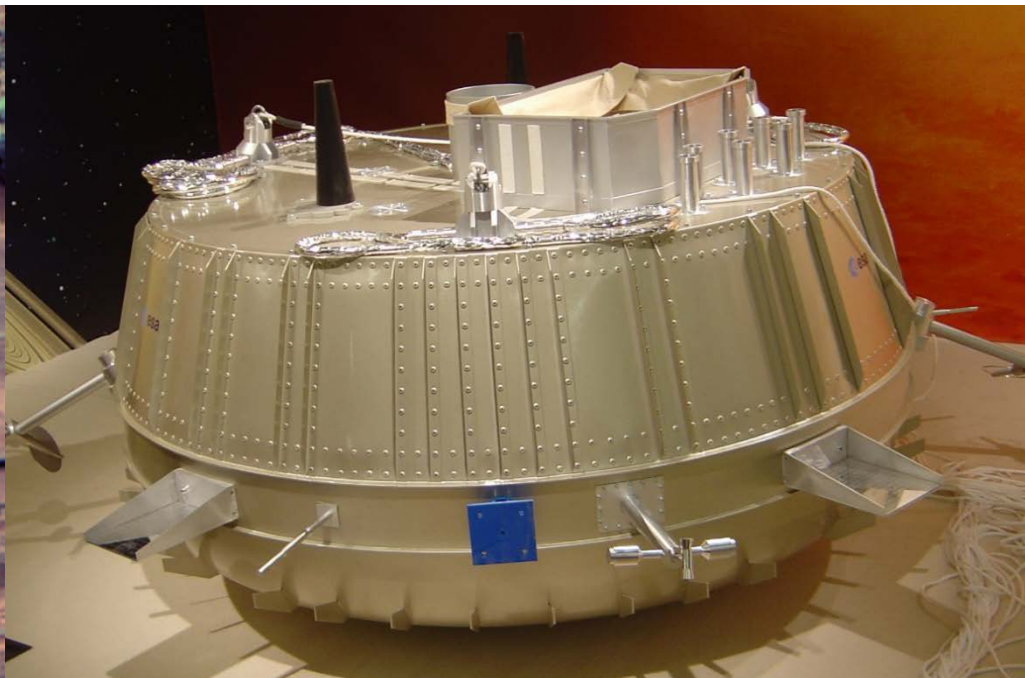
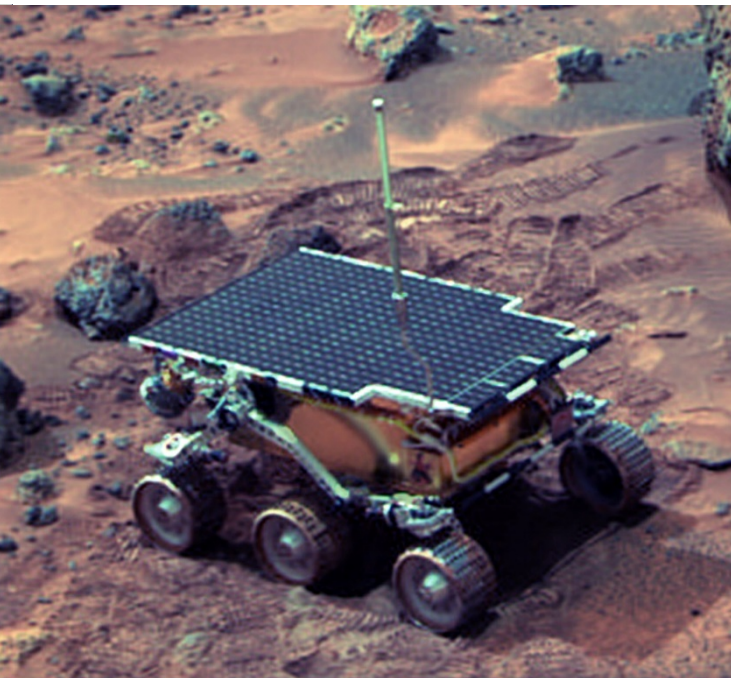
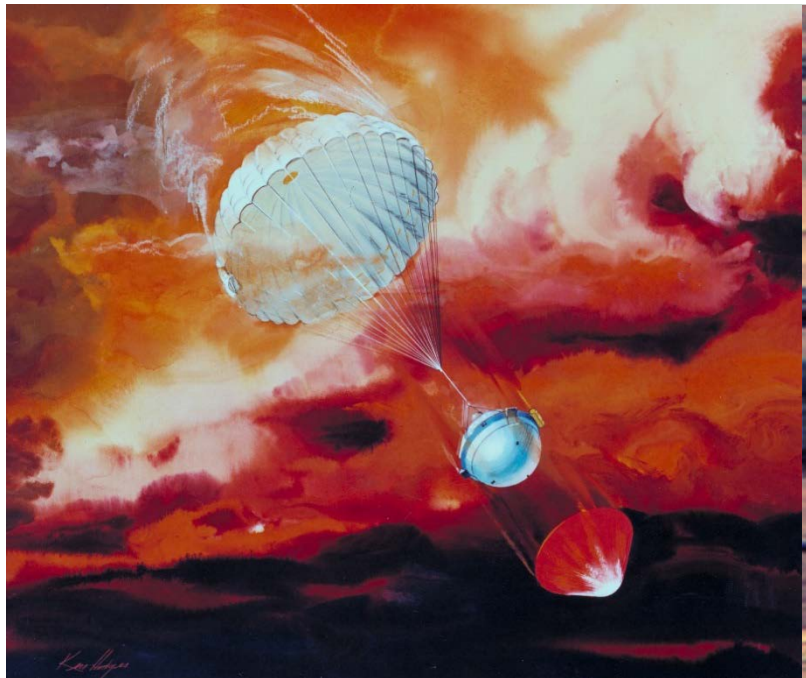


# Three Examples of Primary Batteries for Space

Galileo Probe 1989: Li/SO<sub>2</sub>  
~580 Wh  
58 minutes

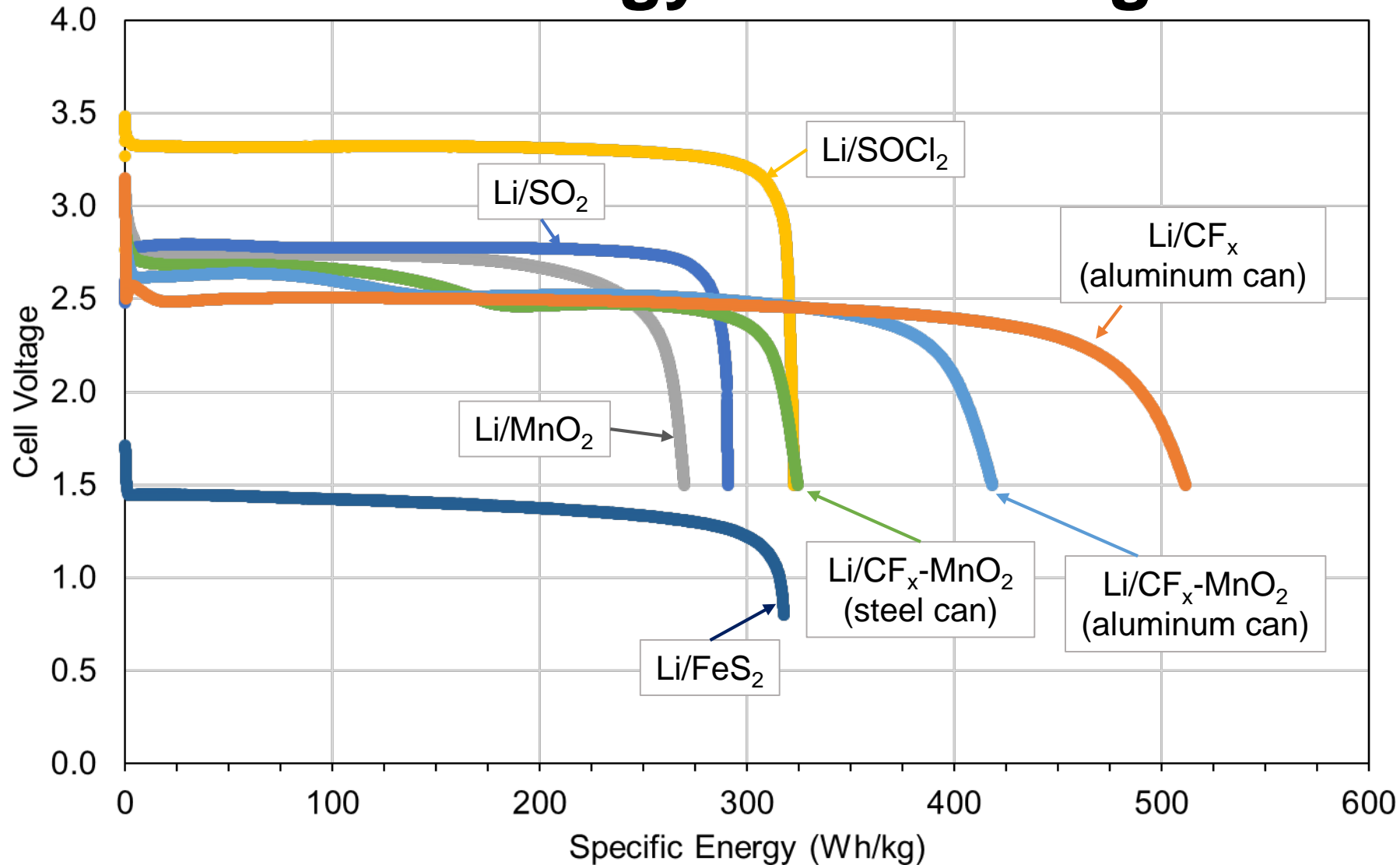
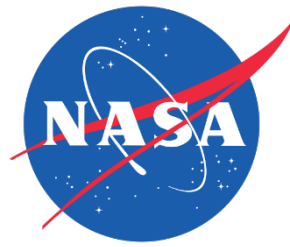
Sojourner Rover 1996: Li/SOCl<sub>2</sub>  
432 Wh  
56 days (PV + battery)

Huygens Probe 2004: Li/SO<sub>2</sub>  
~2700 Wh  
153 minutes

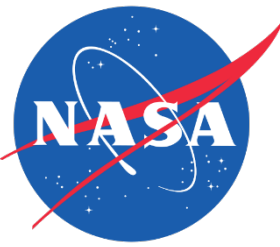


**A Europa Lander could require at least 480 hours of operation on battery power alone, therefore, high specific energy is critical to achieving mission objectives**

# Li/CF<sub>x</sub> cells provide 50% more energy than heritage cells



- Discharged at the same condition
- 0 °C, 250 mA
- Li/FeS<sub>2</sub> discharged at 100 mA due to size (AA instead of D)
- 2 Li/FeS<sub>2</sub> cells could be connected in series to provide comparable voltage

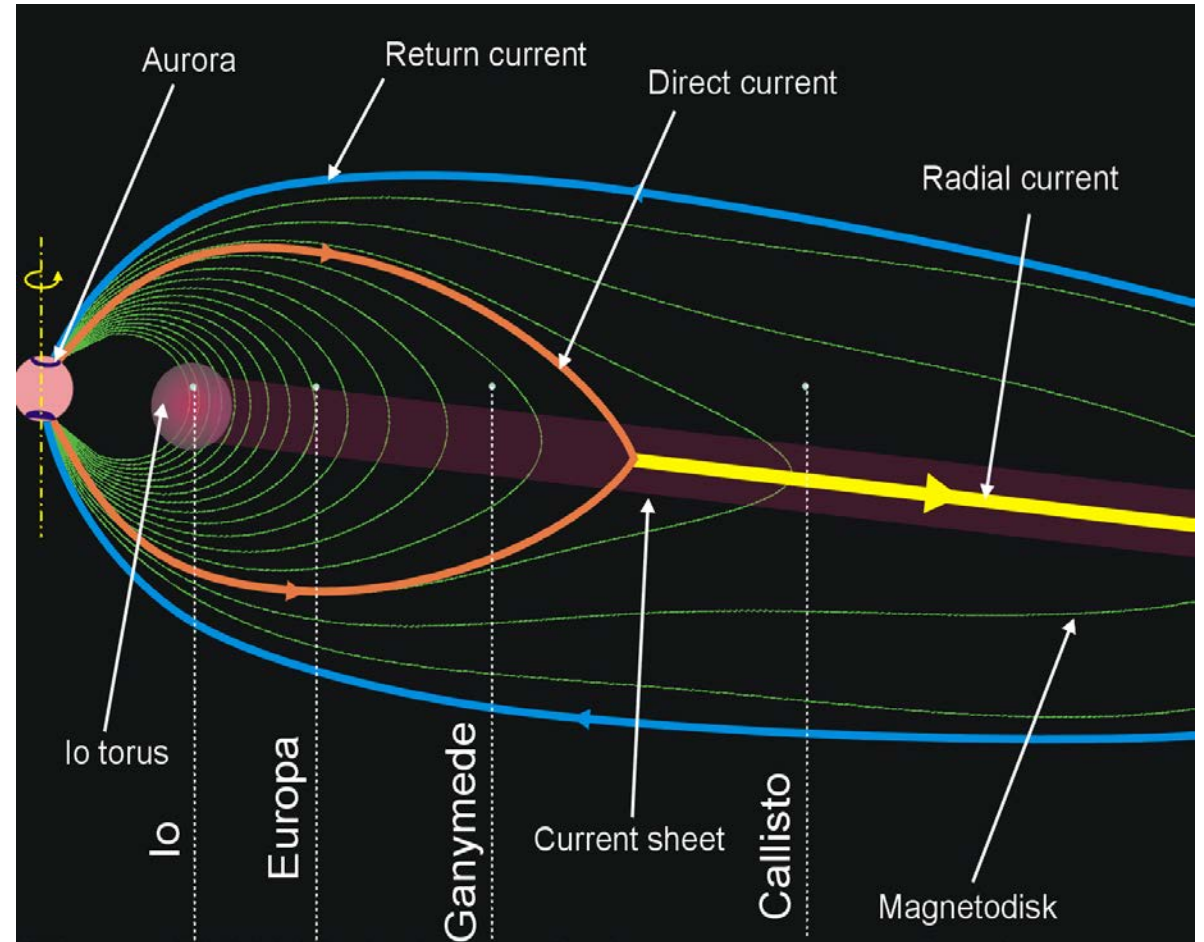


# Radiation Testing

- Jupiter generates a high radiation environment
- Europa is directly in the path
- Possible sterilization procedure for planetary protection
- JPL high dose rate  $^{60}\text{Co}$  source
  - 1.3 MeV gamma rays
  - ~200 rad/s
  - 1 MRad up to 15 MRad

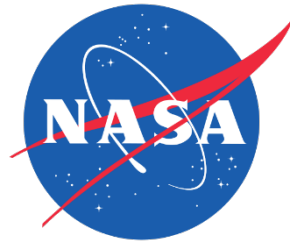
## Test articles:

- Rayovac Li/CF<sub>x</sub> D-cells
  - LiBF<sub>4</sub> in PC+DME
- Eagle-Picher Li/CF<sub>x</sub>-MnO<sub>2</sub> D-cells
  - LiClO<sub>4</sub> in PC+DME+THF
- 3-electrode Li/CF<sub>x</sub> cells
- Cell components (cathode materials, salts, electrolytes, separators)

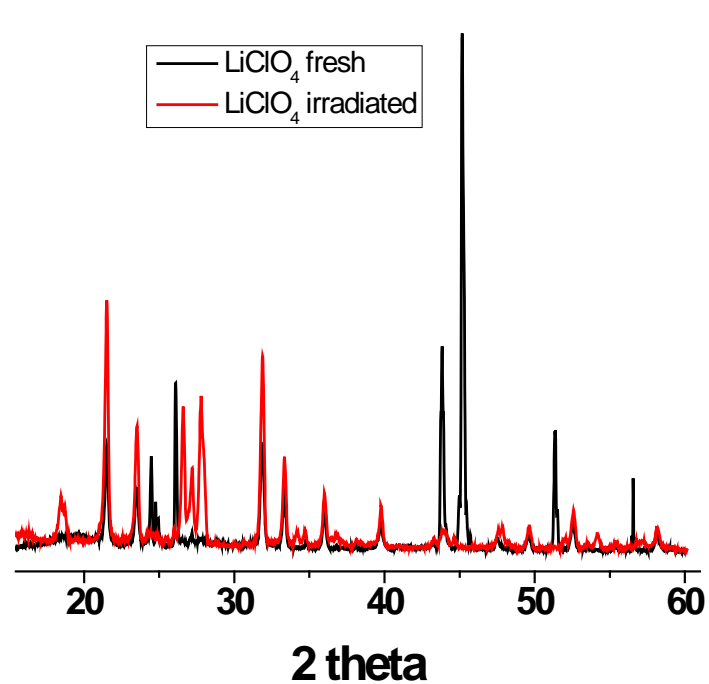
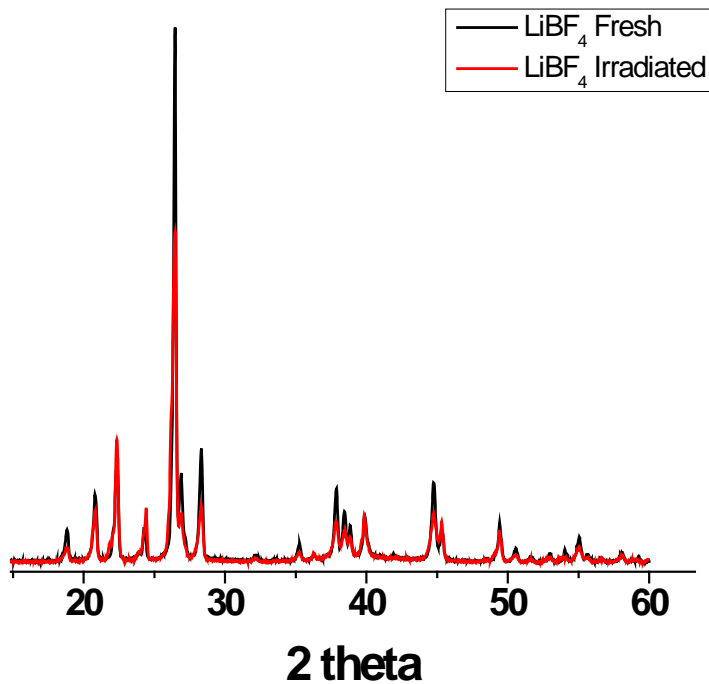
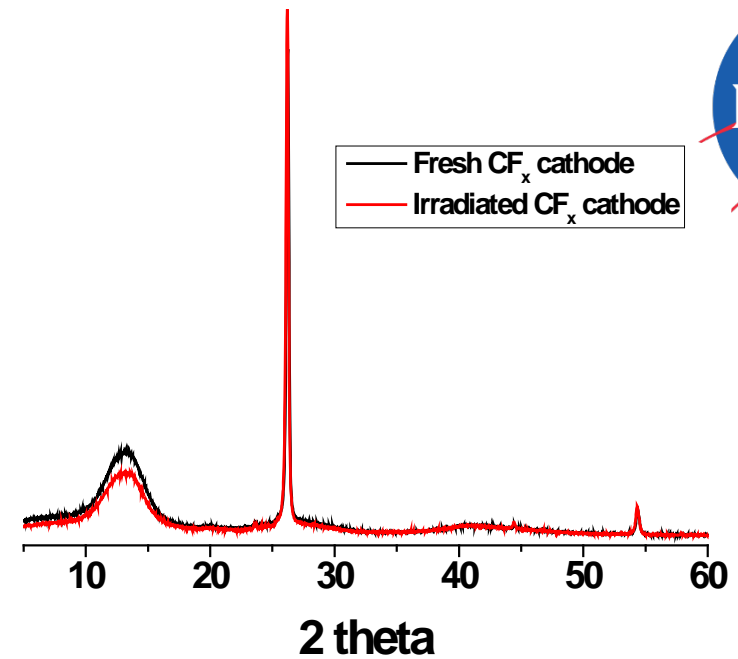
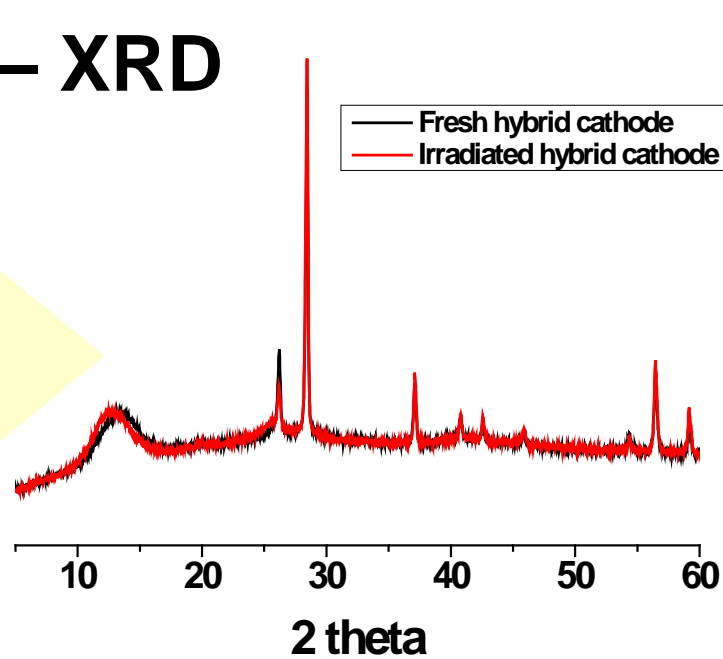


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<https://commons.wikimedia.org/w/index.php?curid=6555923>

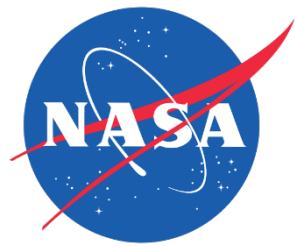
# Materials testing – XRD analysis



Pure  $\text{CF}_x$  and  $\text{CF}_x\text{-MnO}_2$  cathodes do not change significantly during exposure to 10 MRad

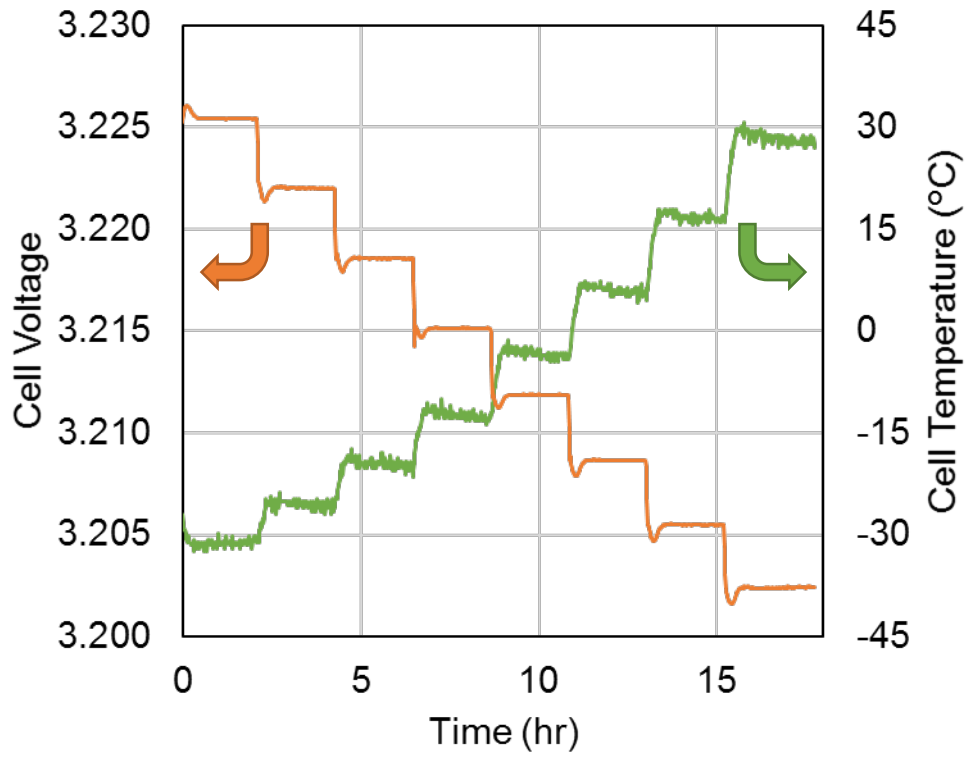


$\text{LiClO}_4$  appears to change due to 10 MRad, while  $\text{LiBF}_4$  does not

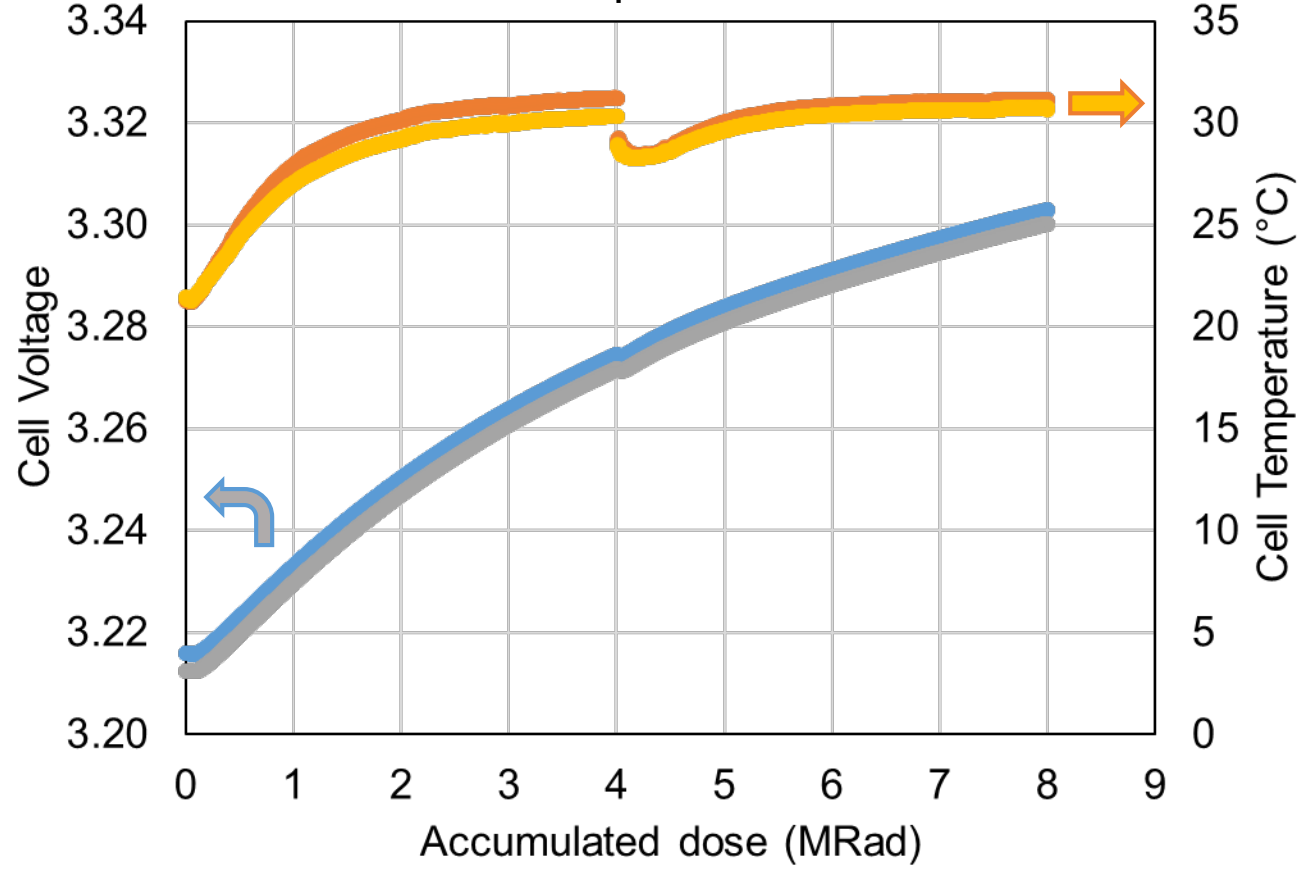


# Li/CF<sub>x</sub>-MnO<sub>2</sub> cell voltages increase during radiation exposure

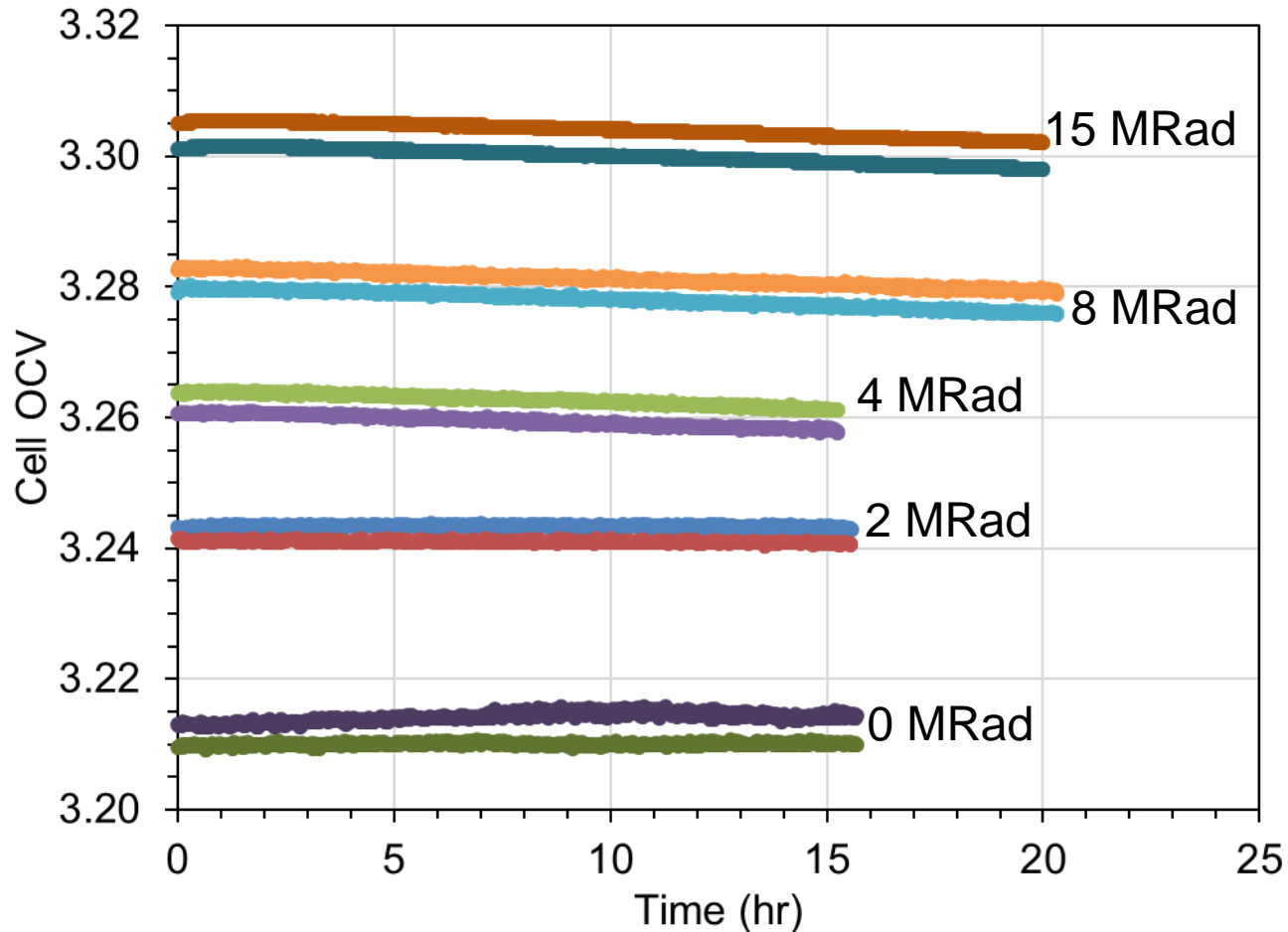
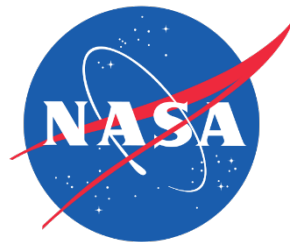
Temperature rise does not correlate with voltage increase in the absence of radiation



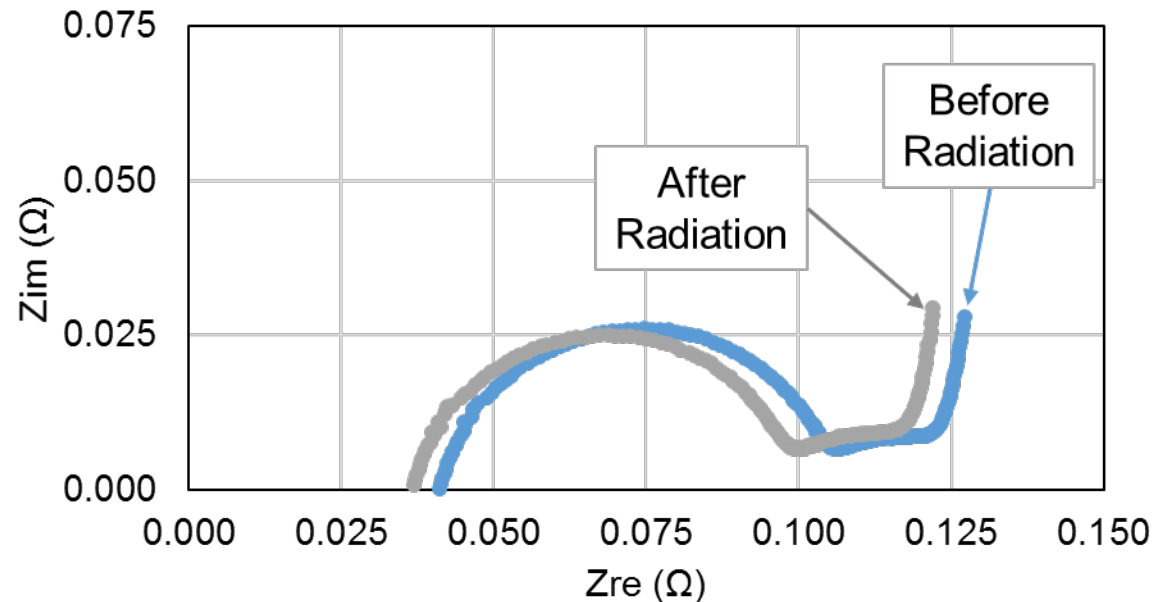
Cells increase by ~100 mV and 9 °C over the course of 8 MRad exposure



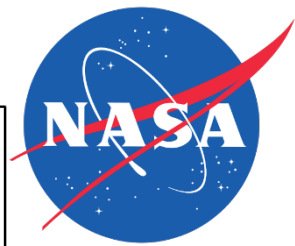
# Rest OCV and Impedance Analysis of Li/CF<sub>x</sub>-MnO<sub>2</sub> Cells



- OCV monitored for >15 hours
- Linear regression analysis shows a slight voltage drop (**0.18 to 0.2 mV/hr**) for higher dose cells (4, 8, 15 MRad)
- No change in impedance after radiation
  - Spectrum slightly shifted due to connections

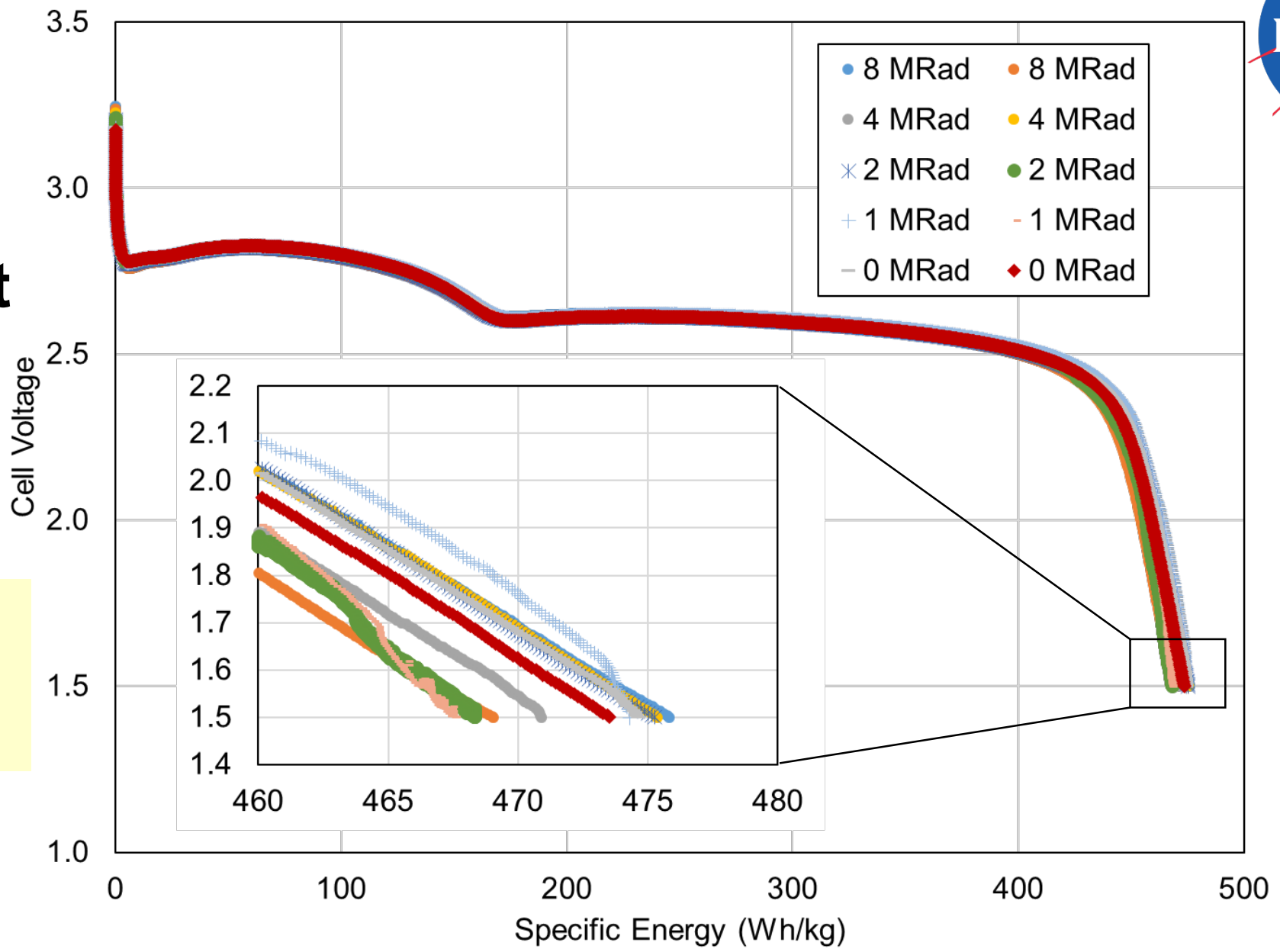




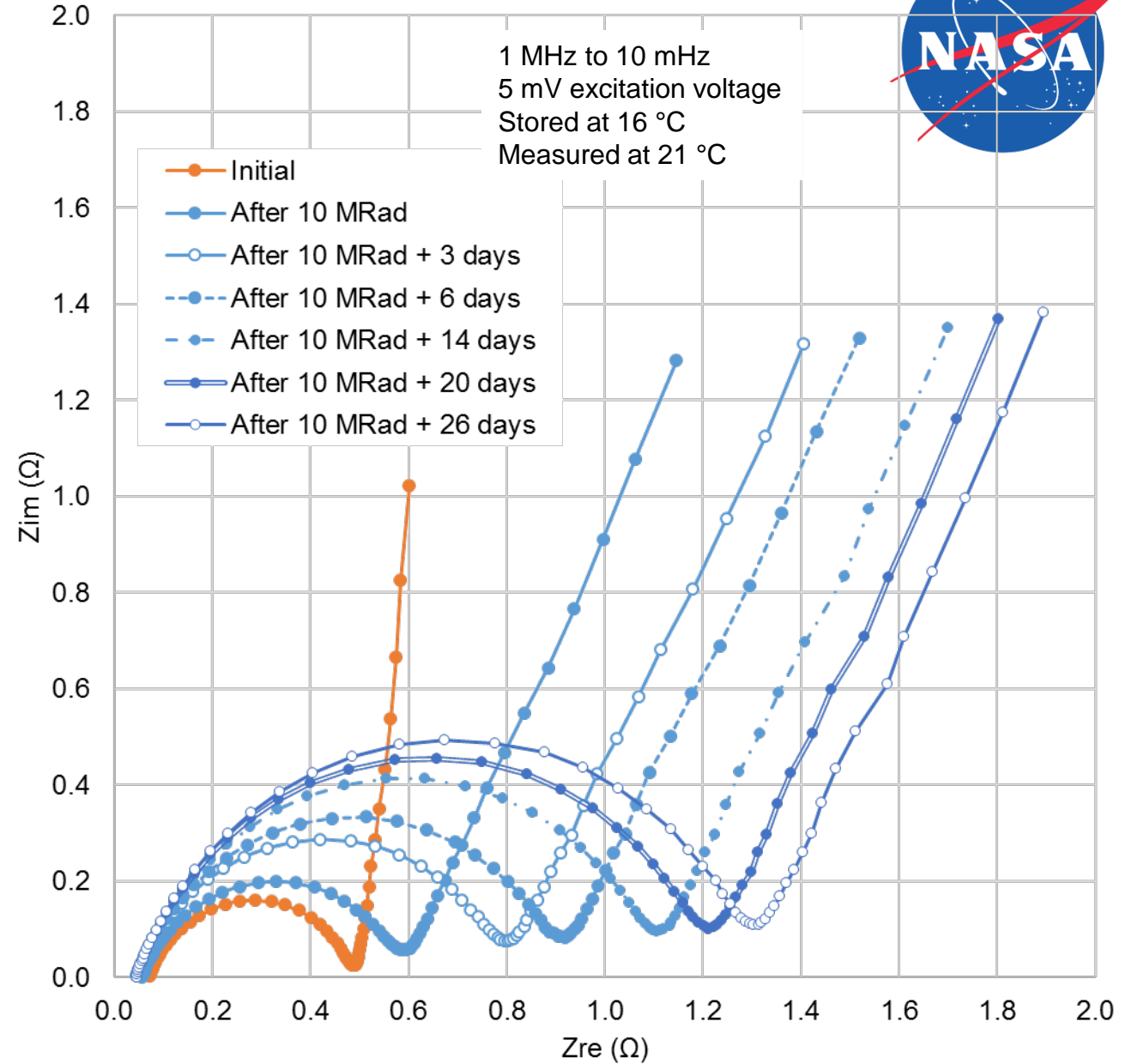
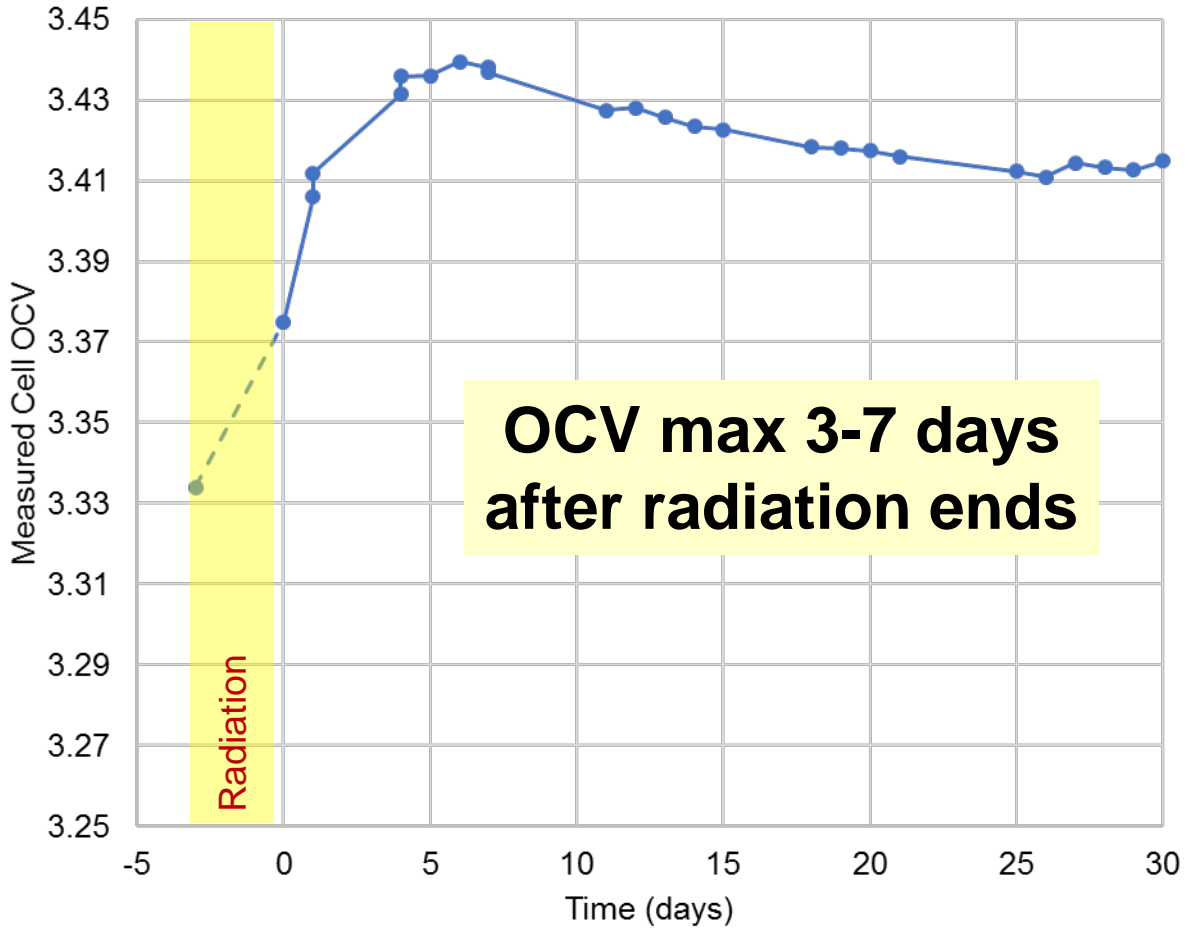
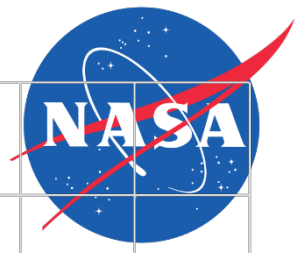


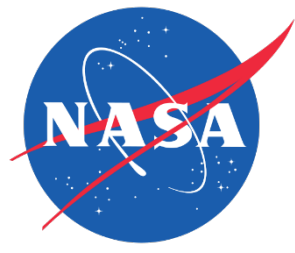
# Li/CF<sub>x</sub>-MnO<sub>2</sub> Radiation cell discharge performance at 250 mA, 21 °C

Radiation does not appear to impact capacity or energy



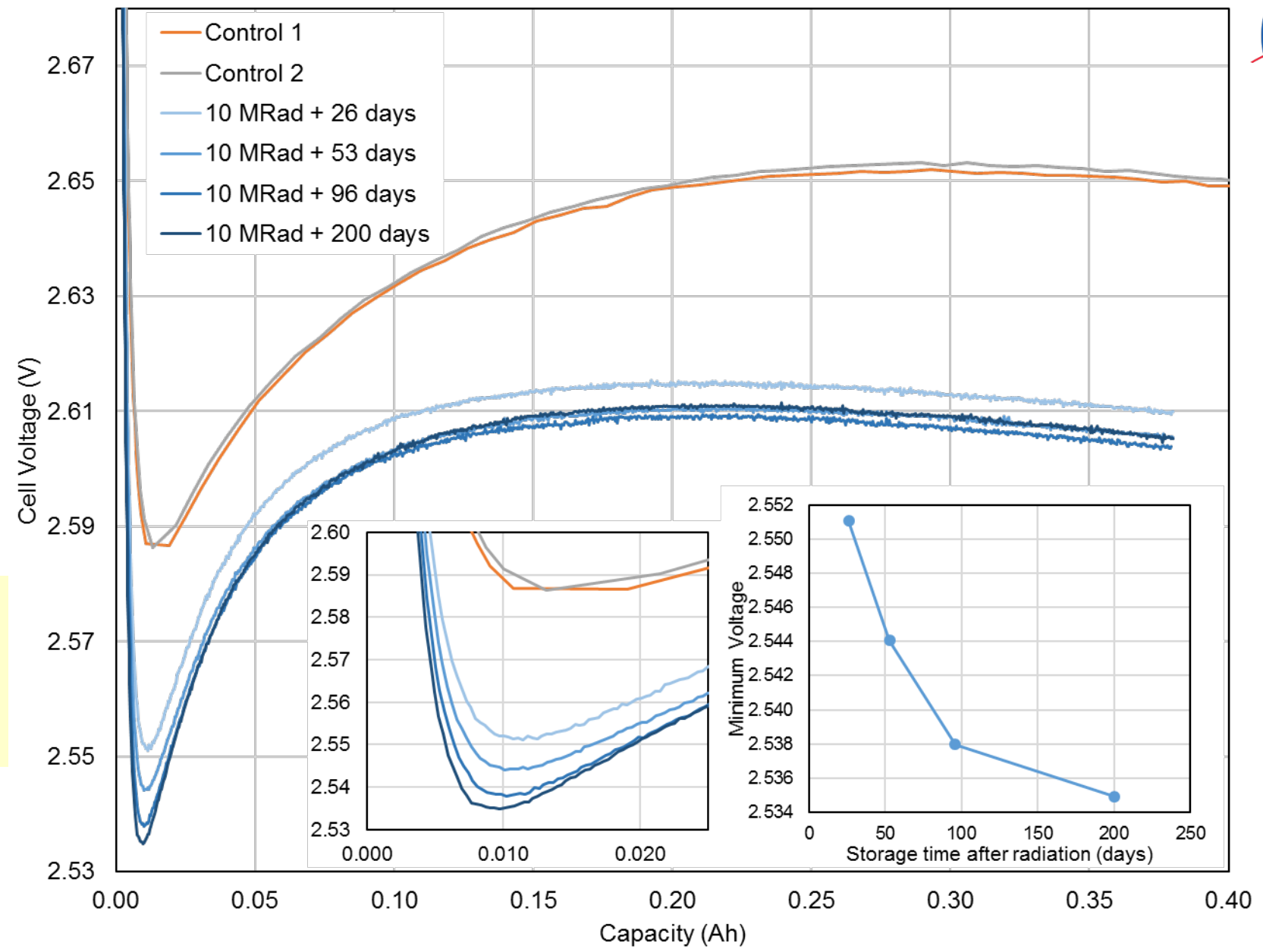
# OCV and Impedance change drastically for Li/CF<sub>x</sub> D-cell after 10 MRad





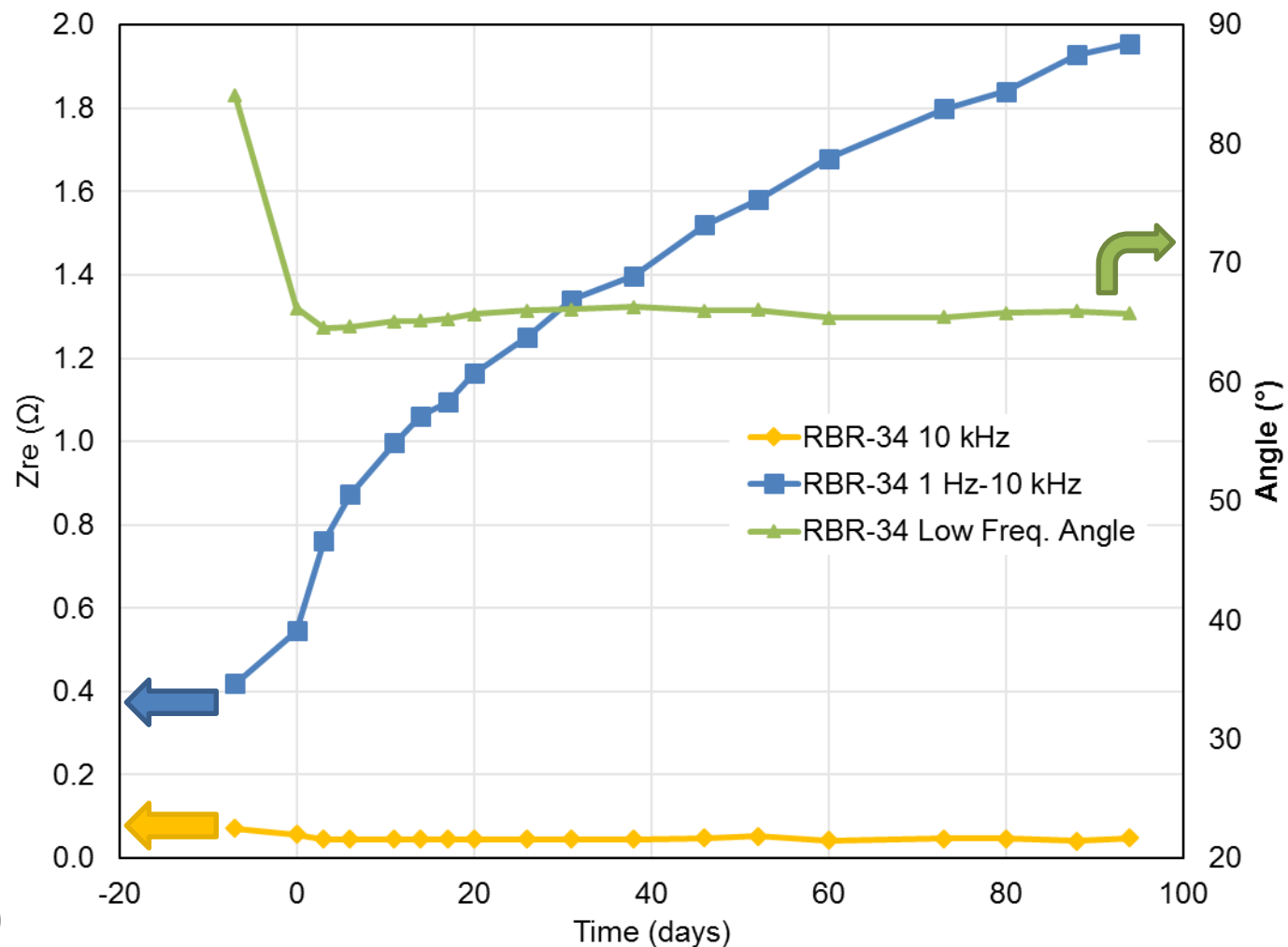
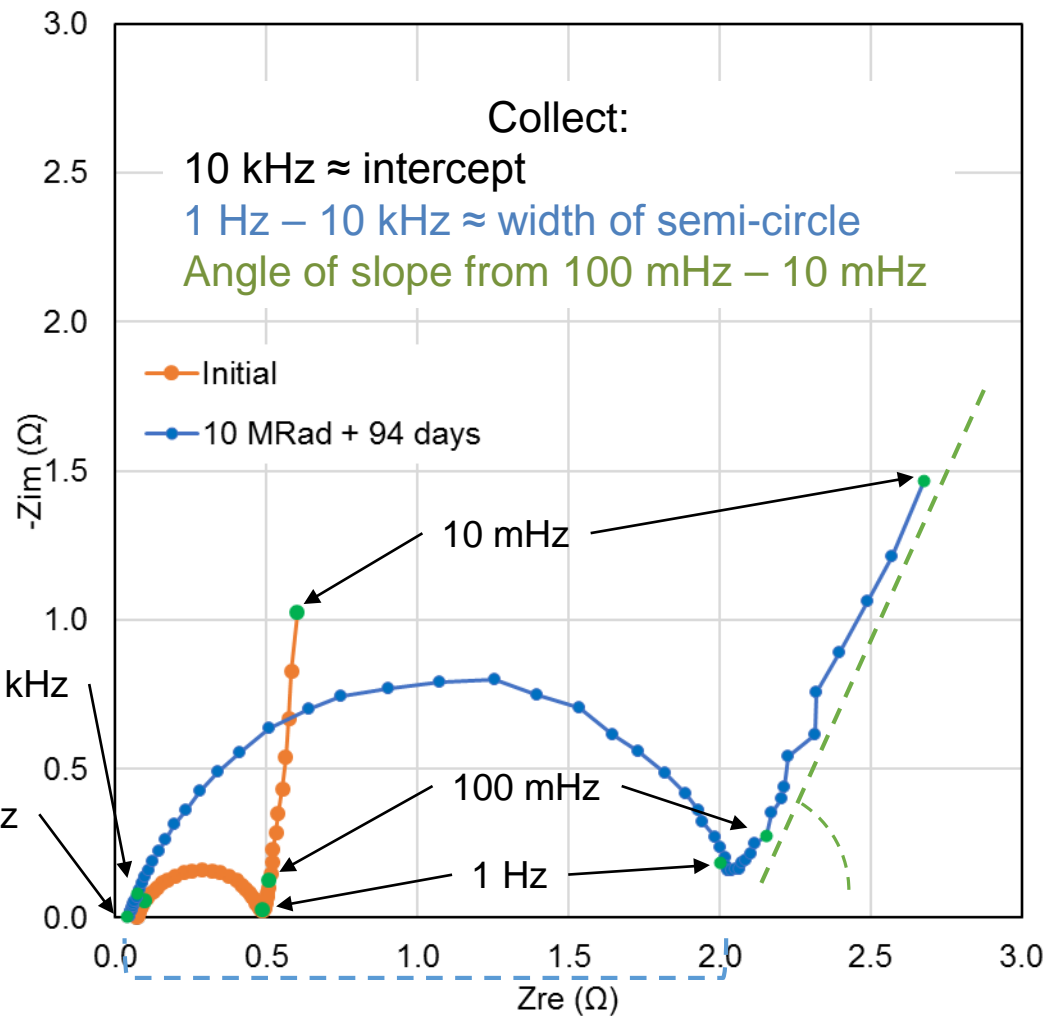
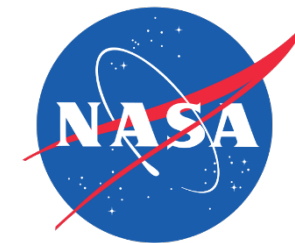
**Discharge 2% of capacity at 250 mA, 21 °C to remove any film grown during radiation**

**Initial voltage drop affected by time after radiation**



**Pre-Decisional Information -- For Planning and Discussion Purposes Only**

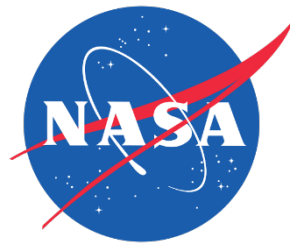
# Quantifying EIS changes over time for Li/CF<sub>x</sub> cells



1 MHz to 10 mHz  
 5 mV excitation voltage  
 Stored at 16 °C  
 Measured at 21 °C

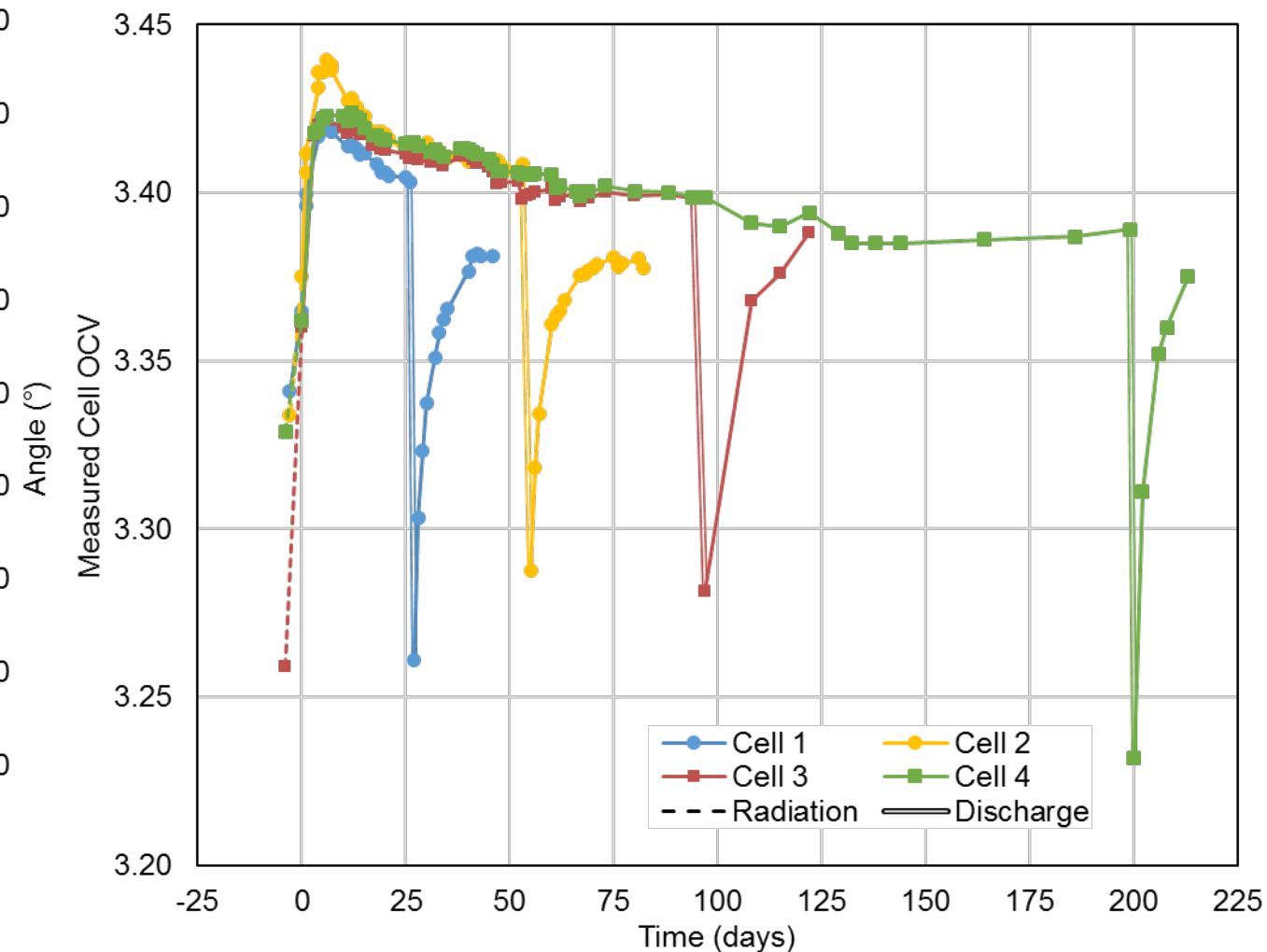
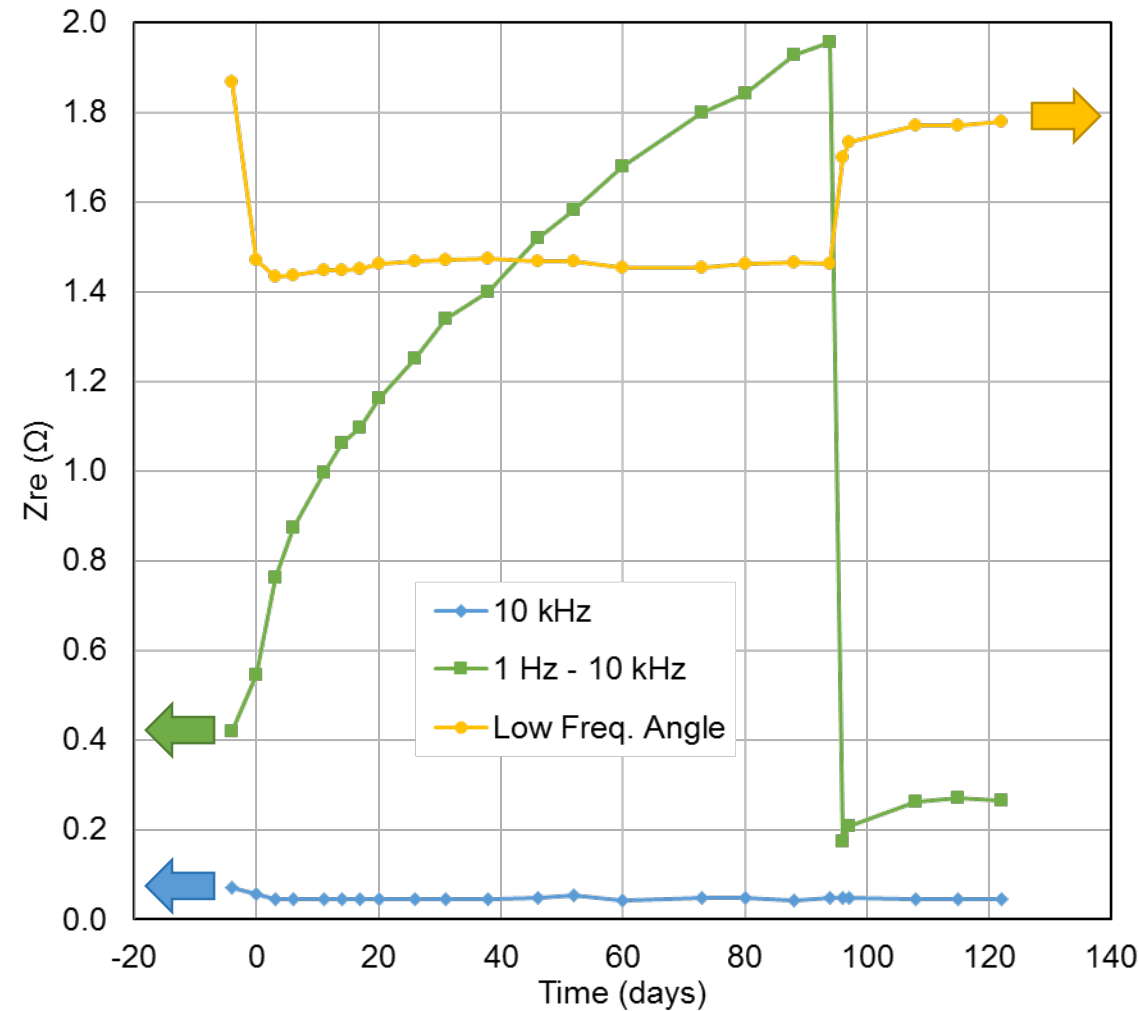
**Pre-Decisional Information -- For Planning and Discussion Purposes Only**

# 2% discharge effects on EIS and OCV

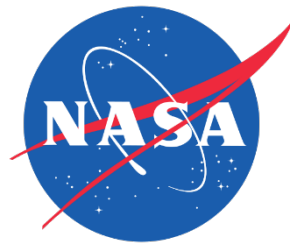


Semi-circle width decreases  
Low freq. angle becomes steeper

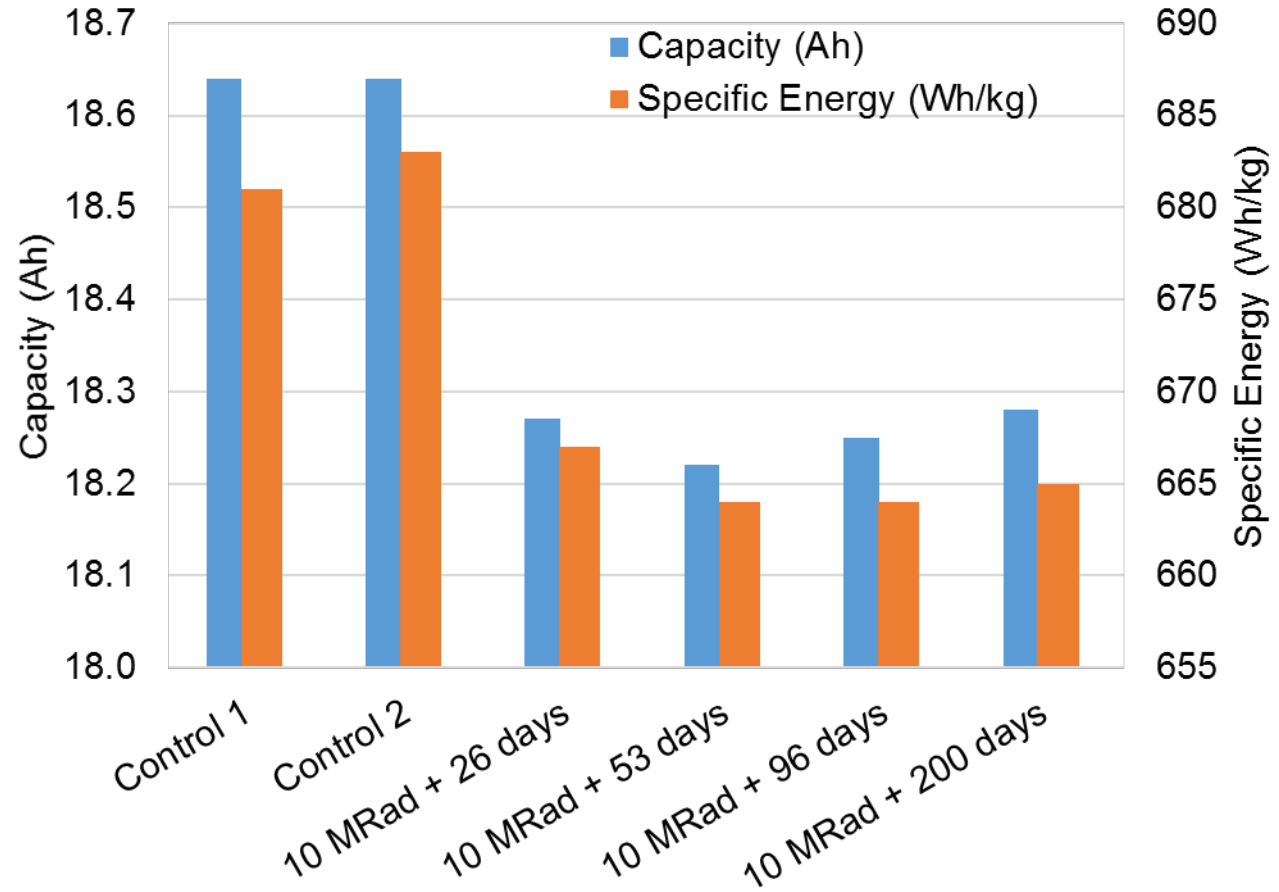
OCV remains elevated  
after discharge



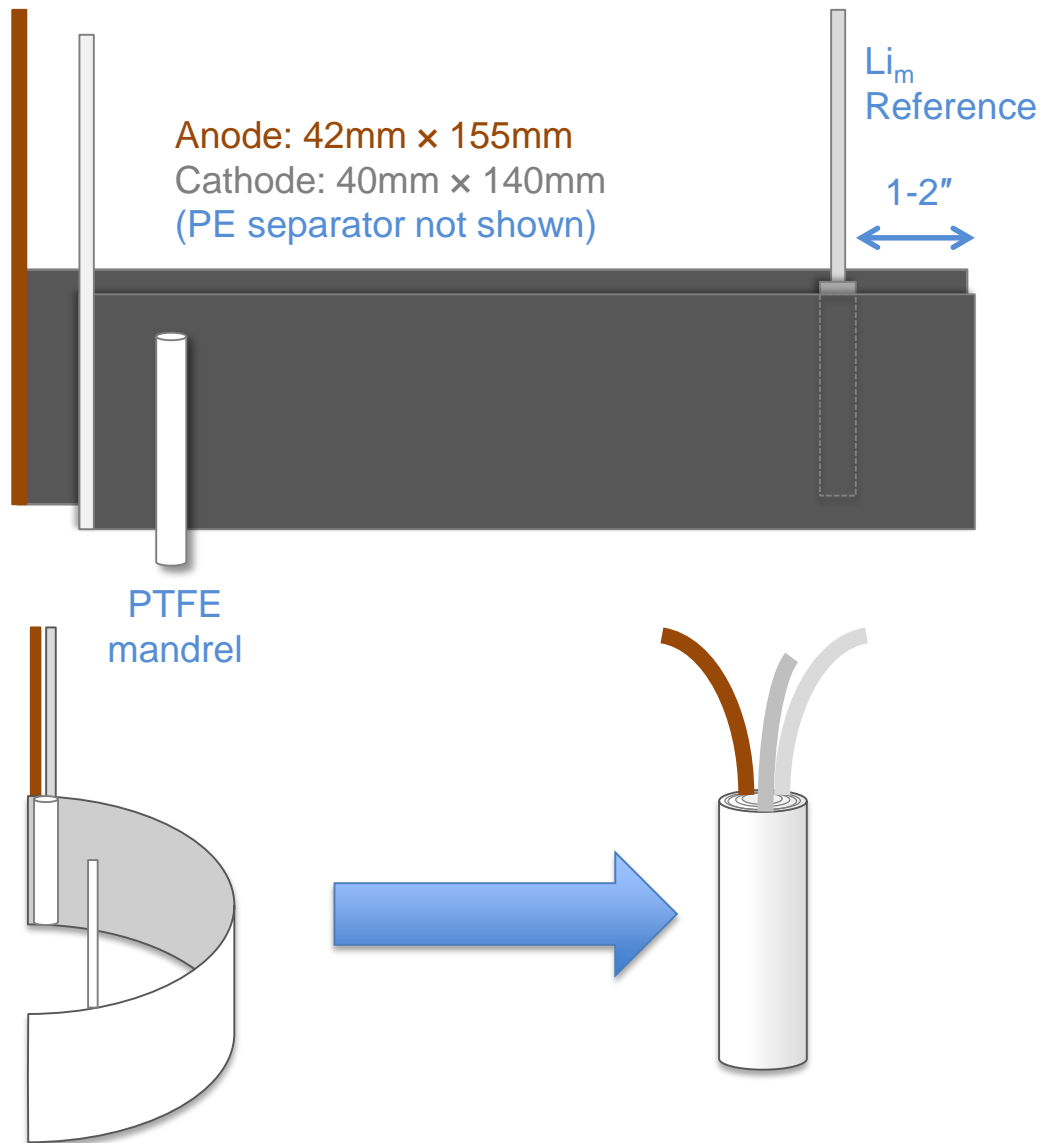
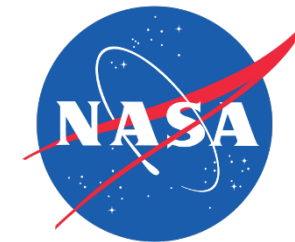
# Total capacity and specific energy for Li/CF<sub>x</sub> D-cells drops by ~2% after radiation



	Capacity (Ah)	Specific Energy (Wh/kg)
Non-irradiated average:	18.64	682
10 MRad average:	18.28	667
Drop:	1.94%	2.23%



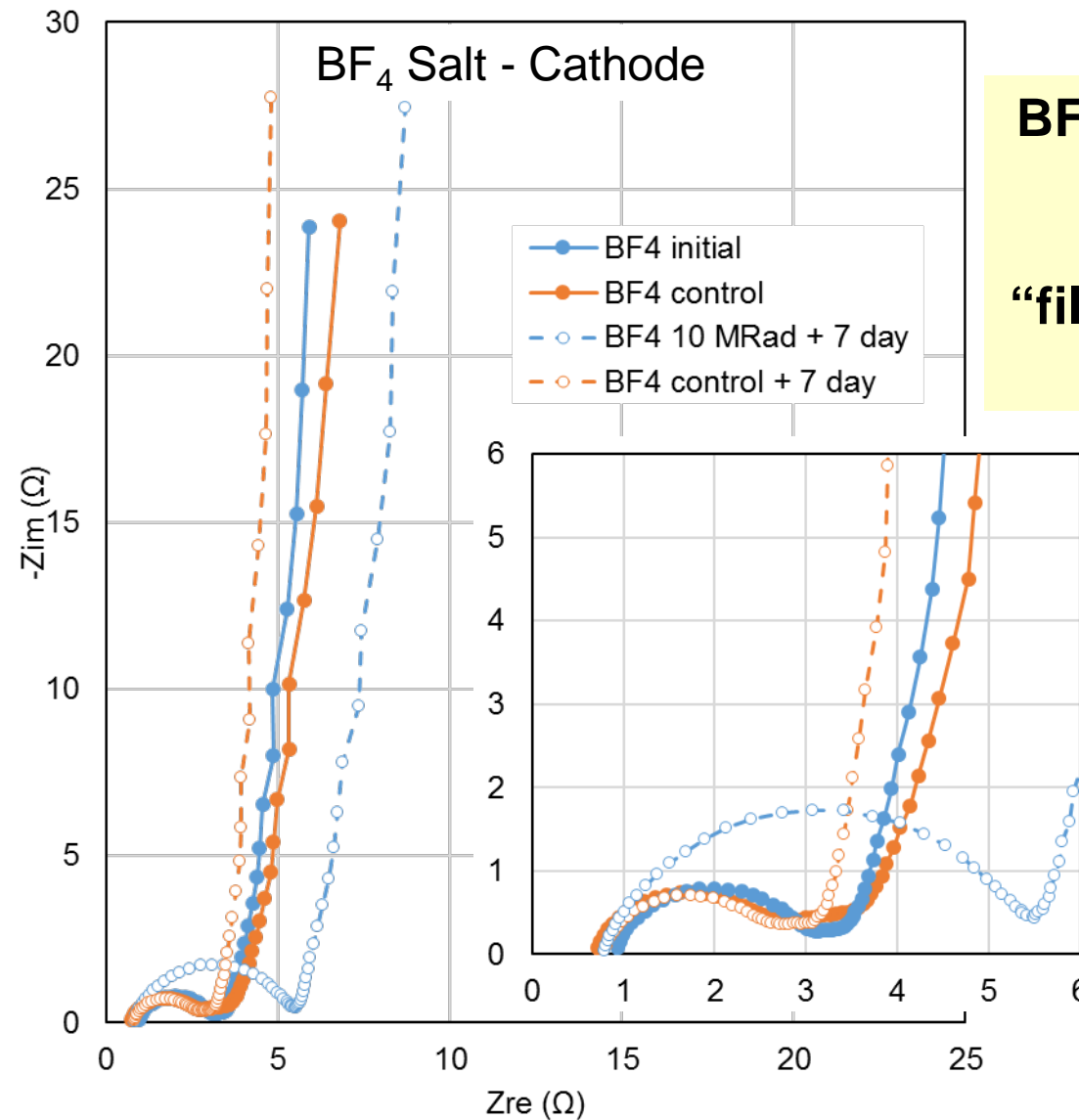
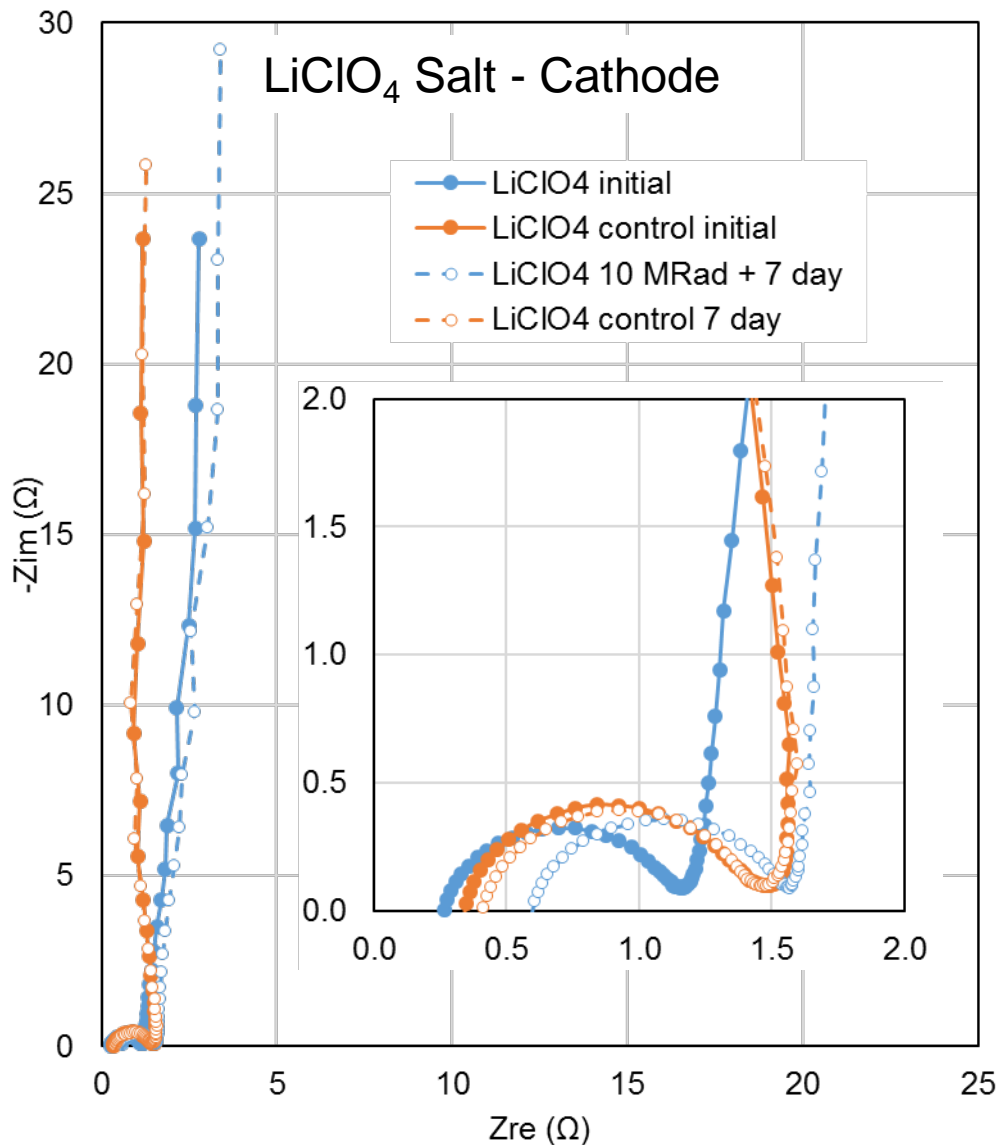
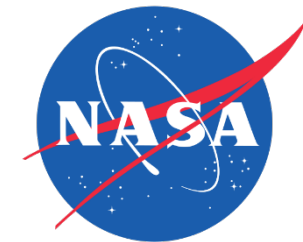
# Build 3-electrode cells to understand effects on individual electrodes



## Experimental Design

- Li/ $\text{CF}_x$ - $\text{MnO}_2$  cells typically use  $\text{LiClO}_4$  as an electrolyte salt
- Li/ $\text{CF}_x$  cells typically use  $\text{LiBF}_4$  as an electrolyte salt
- Two cells with 0.75 M  $\text{LiBF}_4$  in PC+DME (3:7 by vol.)
- Two cells with 0.75 M  $\text{LiClO}_4$  in PC+DME (3:7 by vol.)
- Subject one of each to 10 MRad
- Keep one of each for control

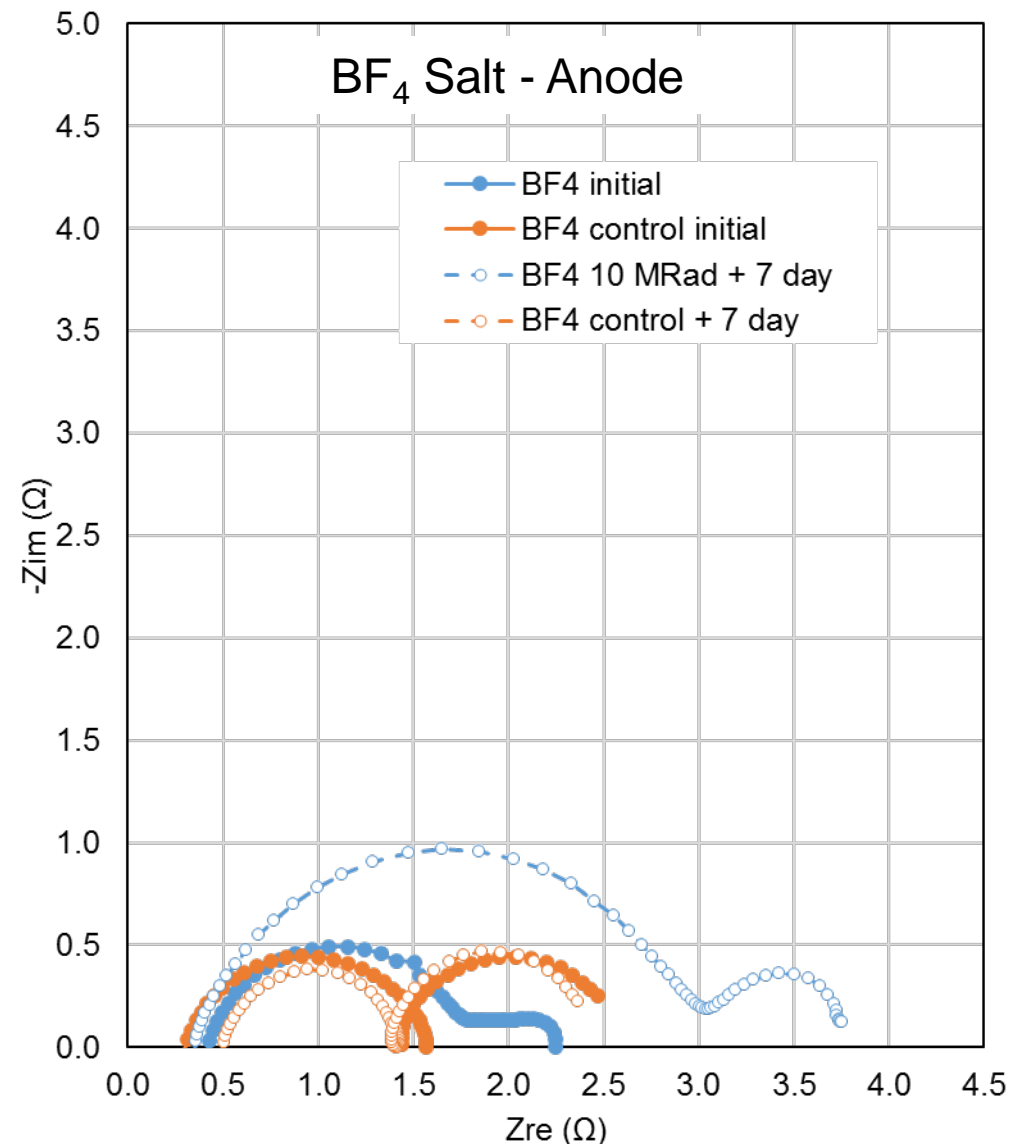
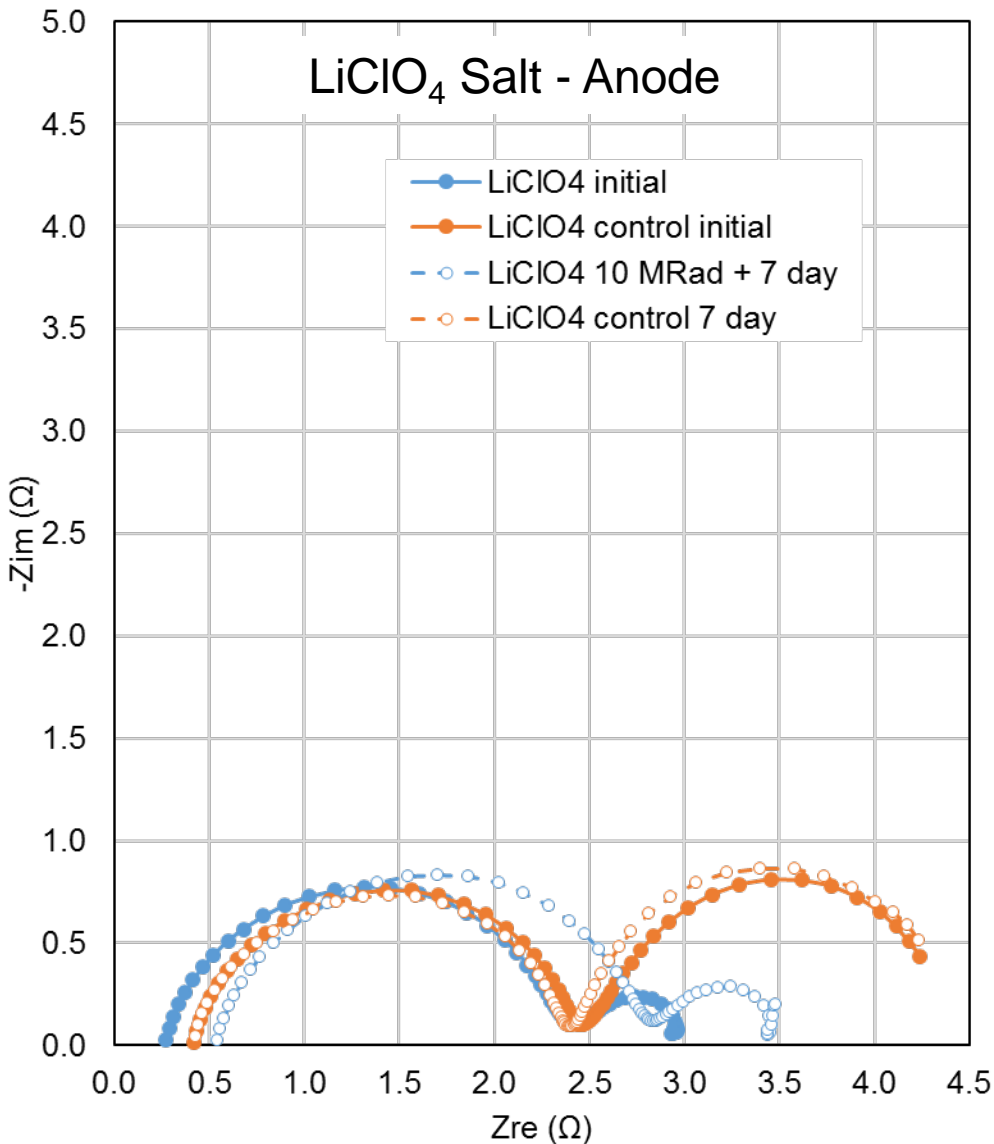
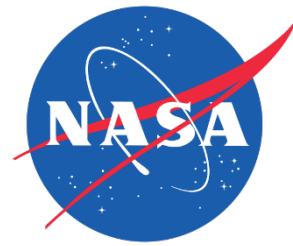
# Film on cathode of Li/CF<sub>x</sub> cell with LiClO<sub>4</sub> salt appears unaffected after 10 MRad



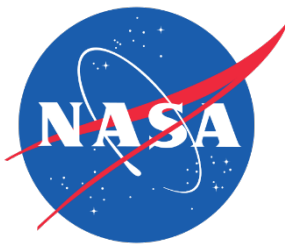
**BF<sub>4</sub> salt leads to significant increase in “film” resistance on cathode**



# Film on anode of $\text{Li}/\text{CF}_x$ cell with $\text{LiClO}_4$ salt appears unaffected after 10 MRad

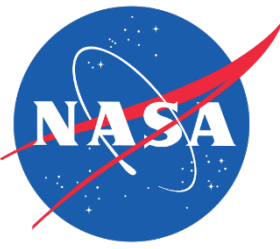


**BF<sub>4</sub> salt leads to significant increase in “film” resistance on anode**



# Conclusions

- Li/CF<sub>x</sub> cells provide the highest available specific energy
- Degradation of the cell has been observed in Li/CF<sub>x</sub> D-cells
  - Increased “film” resistance
  - Increased low frequency resistance
  - Increased cell OCV
  - Lower energy
  - Lower capacity
- “Film” resistance grows in 3-electrode cells with LiBF<sub>4</sub> salt
  - Both anode and cathode are affected
- “Film” resistance remains constant in 3-electrode cells with LiClO<sub>4</sub> salt
  - Hope to incorporate other salts into prototype Li/CF<sub>x</sub> D-cells



# Acknowledgements

The work described here was carried out at the Jet Propulsion Laboratory, California Institute of Technology, under contract with the National Aeronautics and Space Administration (NASA), and was supported by the Planetary Science Division.