



2021 Space Power Workshop ▪ April 20, 2021

ROSAs for New Space: Maxar Roll Out Solar Arrays on Three Different Spacecraft

H. Yates, B. Hoang, B. Daulton, T. Hino, Q. Huynh, S. Beyene, A. Szeto, C. Pfeiffer, P. Amnuaypayoat – Maxar Technologies

B. Spence, S. White, R. Takeda, P. Barker, R. Wolf, A. Paskin, P. Robinson, E. Saunders, M. LaPointe – Deployable Space Systems

Prepared by:

Maxar Technologies
3825 Fabian Way
Palo Alto, CA 94303-4604
USA

Prepared for:

The Aerospace Corporation
Space Power Workshop
19-22 April, 2021



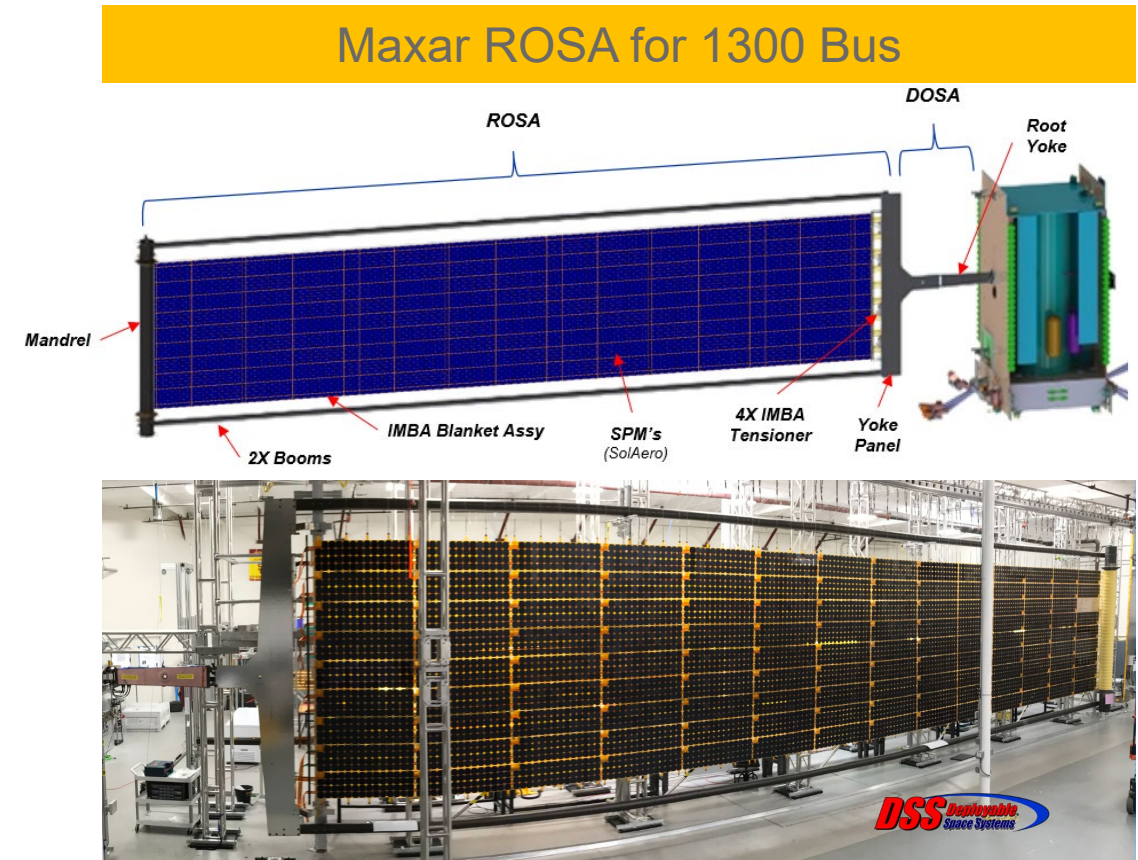


Maxar ROSA Experience

“Semper Gumby”

✕ Evolution of ROSA at Maxar from 2014 - Present

- 2014 – 2018
 - IRAD contract with Deployable Space Systems (DSS)
 - Design and qualification of ROSA for 1300 Bus
 - 14 kW BOL, targeting >100 W/kg
 - Characterization and risk reduction testing
- 2018 - 2019
 - Awarded NASA Power and Propulsion Element
 - 70 kW BOL large dual-blanket ROSA
 - Awarded contract for small commercial GEO mission
 - Sub-10 kW ROSA
- 2020 – 2021
 - Awarded study contract for Dynetics Human Lander System
 - Sub-10 kW ROSA, retractable



Changes in the market and customer mix are driving a bifurcation of the product line

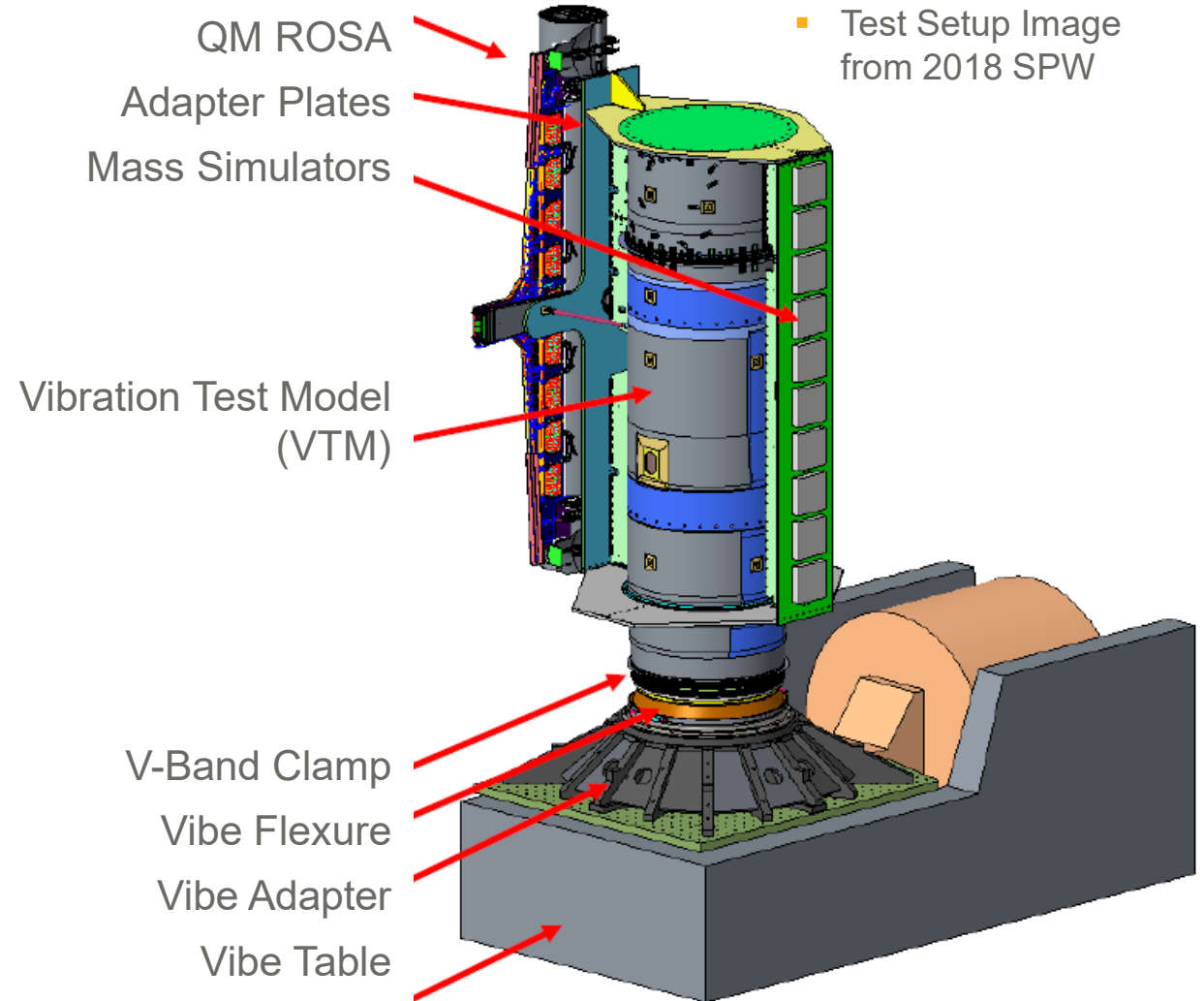


Update: Maxar GEO ROSA Qualification Wing Sine Vibe Completed

- Test Setup on Vibe Table at Maxar



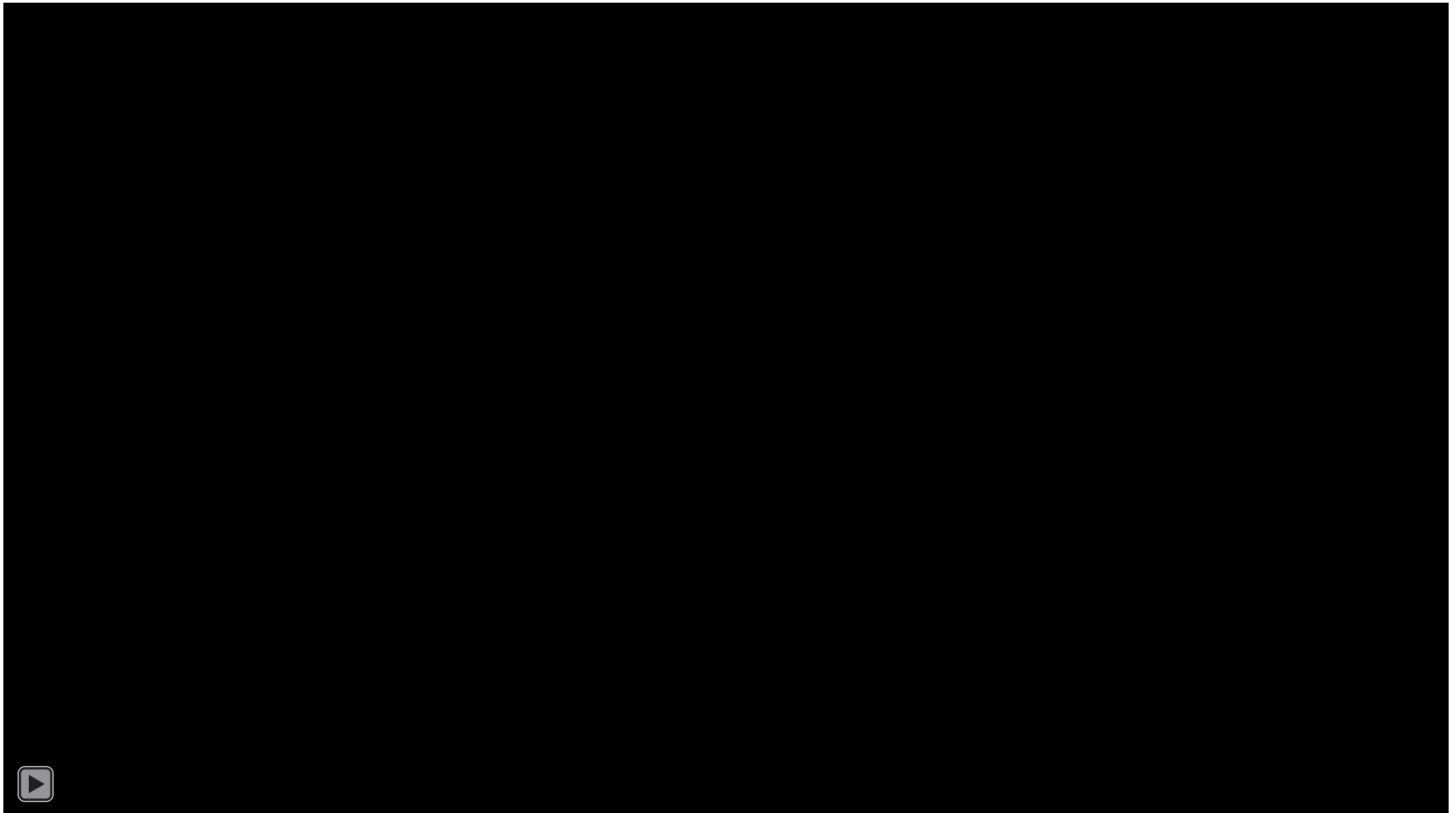
Credit: Maxar Photographic Services



Test results to inform ongoing activities across ROSA programs at Maxar



Video of Maxar GEO Qual Wing Sine Vibe (X-Axis, Full)





Maxar Programs and ROSAs

“Three for three”

✕ Three Maxar Programs, Three ROSAs

- **The Power and Propulsion Element (PPE) for Gateway, a part of NASA's Artemis Program**
 - 70 kW Beginning of Life (BOL)
 - Electric Orbit Raising (EOR)
 - Lunar Near-Rectilinear Halo Orbit (NRHO)
- **Modular Architecture-Class Commercial GEO Communications Mission**
 - 8 kW BOL
 - Electric Orbit Raising (EOR)
 - Standard GEO Orbit
- **Dynetics Human Lander System (DHLS)***
 - 5-10 kW BOL – Deployable and Retractable
 - Lunar Surface Operations
 - NRHO (at Gateway)

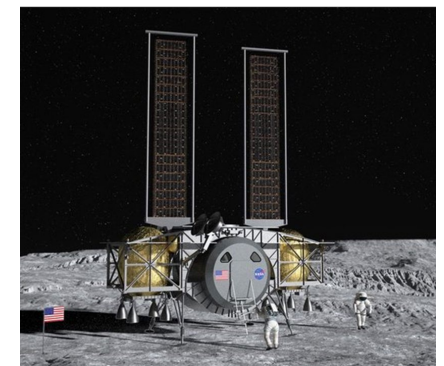
*Maxar proposed Electrical Power System as a supplier under Dynetics HLS Study Contract



Credit: NASA



Maxar Artist's Rendering



Credit: Dynetics



Maxar ROSA Qualification Approach Varies by Program

■ PPE

- Mechanically same solar cell as GEO Qual
- Some mechanical components like GEO Qual
- Dedicated Life Cycle and Combined Effects coupons
- Modest component re-use from iROSA
- Testing at assembly and sub-assembly level (e.g. 1/2 wing)

■ MAC

- ~ 80 % component re-use from DART (APL's Dual Asteroid Redirect Test)
- Extended mission-specific testing of IRAD and PPE coupons
- Protoflight testing of flight wings

■ DHLS

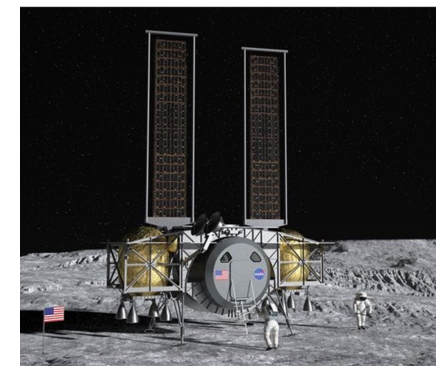
- Maximize component re-use from MAC
- Development effort for 1/6 G, dust abatement, and deployment / retraction operation



Credit: NASA



Maxar Artist's Rendering

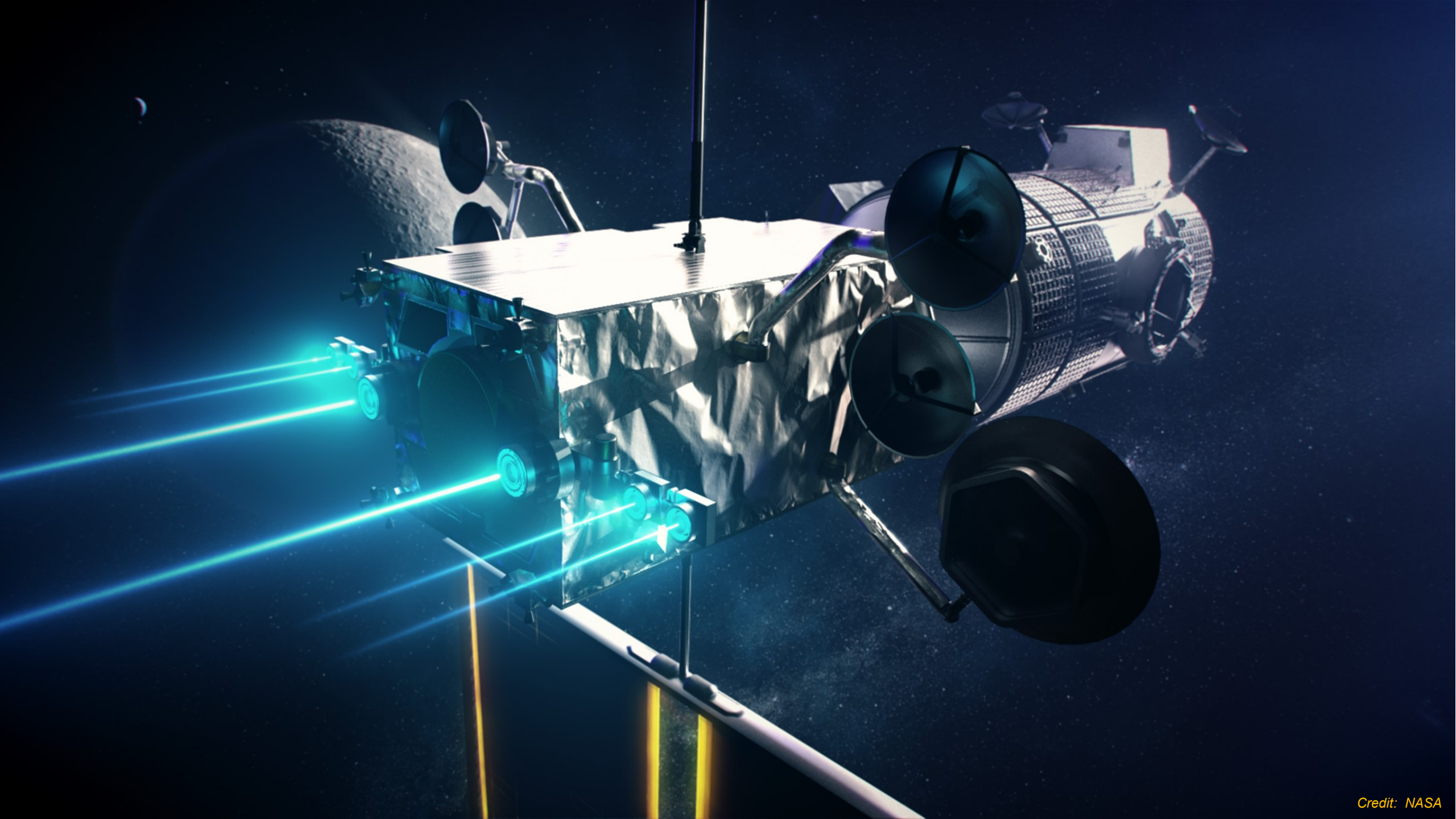


Credit: Dynetics



PPE ROSA

“We may need a bigger building.”



✕ Power and Propulsion Element (PPE) ROSAs

- Driving requirements and unique considerations / observations
 - At 70 kw everything is “super sized”
 - From day one, plan to “max out” design capabilities
 - Scale drives need for early decisions on key long lead items
 - Test program is complex and must be thought through
 - Scale of GSE and infrastructure cannot be under-estimated
- Other
 - Difficult to “stay out of the way” with wings this large
 - Additional protective measures needed for thermal, other
 - EP and Bi-prop plume impingement
 - Such large gossamer-like structures require a re-think of testing and verification approach
 - Need a dedicated AIAA spec for blanket solar arrays



Credit: NASA

✕ Large ROSAs: Single and Dual-blanket



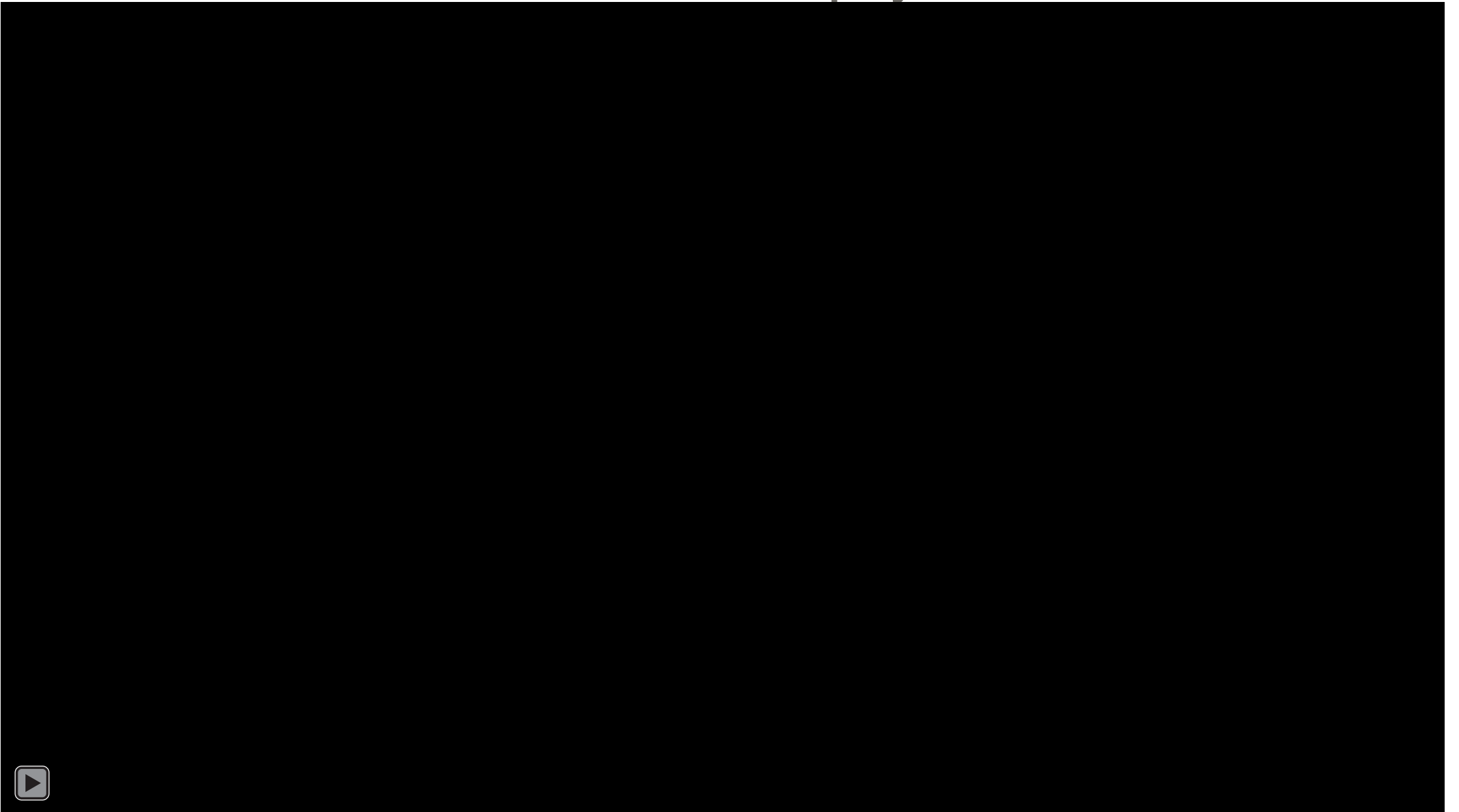
DSS Deployable
Space Systems

Credit: Deployable Space Systems

PPE Double Blanket will be ~ 2X the Maxar GEO Qual Wing on the left



Video of PPE / HALO Deployments





PPE ROSA Status

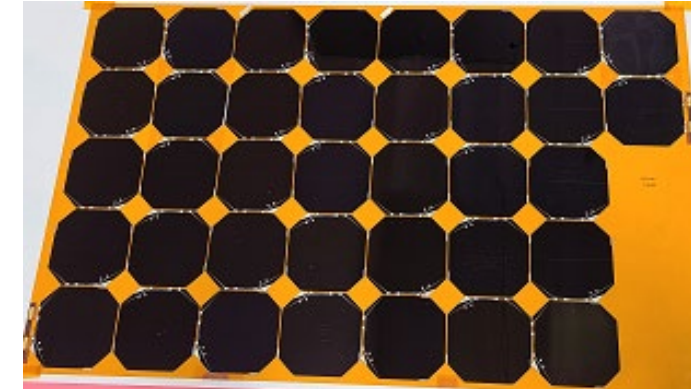
- Co-manifest with HALO uses every watt for EOR
- ROSA CDR in Q2 2021
- Long lead items
 - Booms fabricated and delivered
 - EDU boom strength testing underway
 - First flight SPMs delivered to DSS
 - Harness and diode boards on order
- End-to-end test plan being formalized
 - Baseline plan is to test each half-blanket like a single wing
 - Evaluation option to include full (double) blanket deployment – like iROSA
 - Evaluating use of pLEDs for wing-level electrical testing
 - Working with DSS and NASA on assessment
- Extensive coupon test program underway
 - Supplemental to GEO IRAD

Deployment Boom Strength Testing at DSS



Credit: DSS

SPM with SolAero Z4J cells



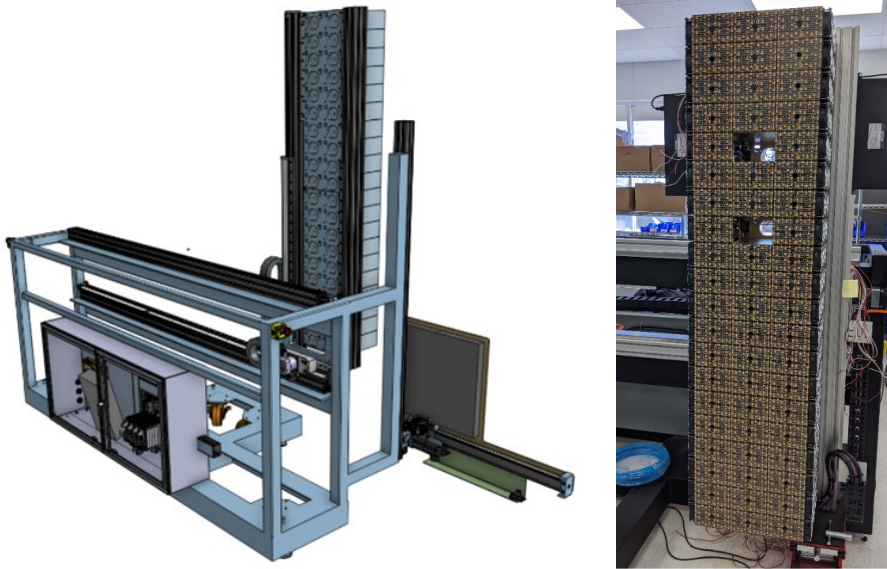


PPE Wing-level Electrical Testing with LED-based Light Source



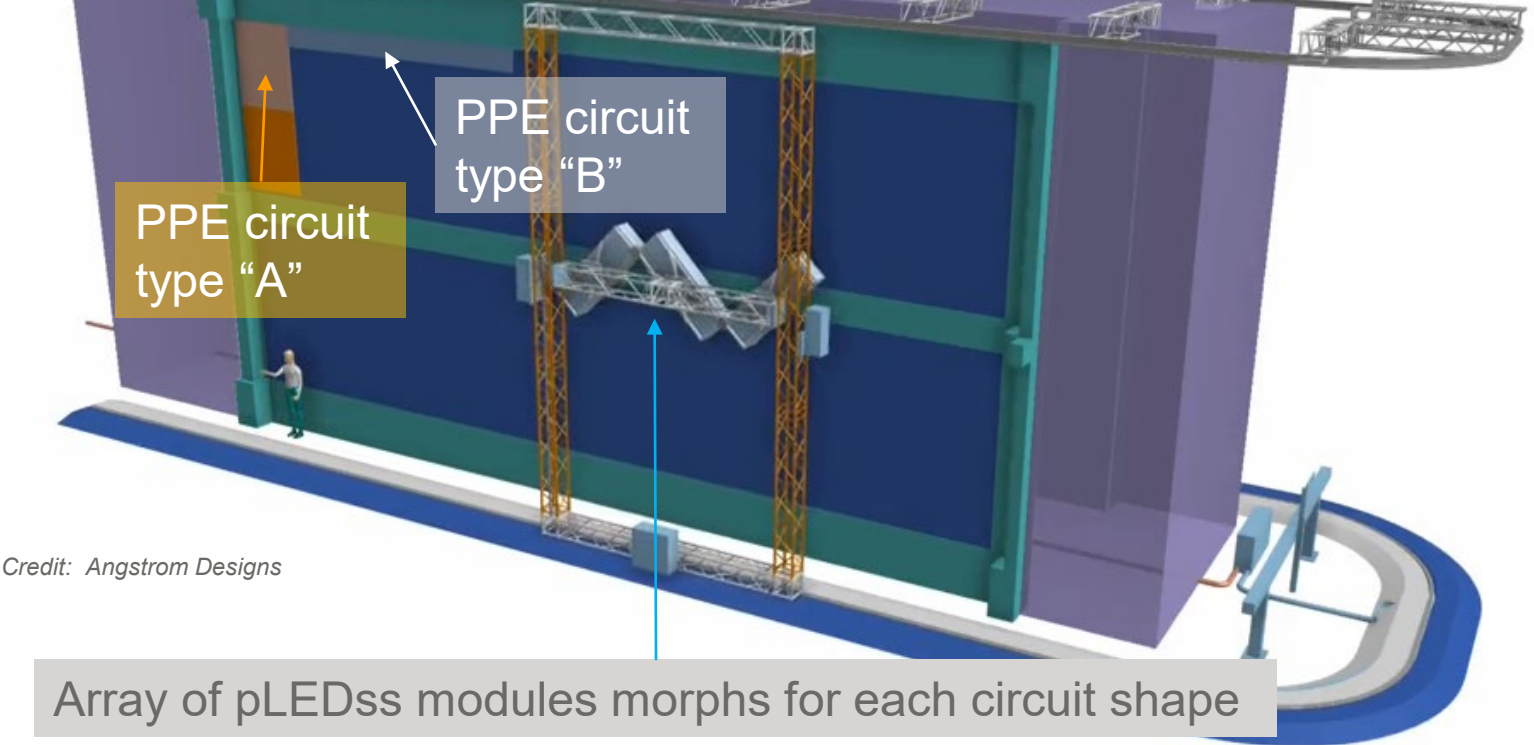
- Maxar is currently working with Angstrom Designs to demonstrate a small pLEDss system for testing 5-junction solar cells on a flight program
- In parallel, plans are in development between Maxar, DSS, NASA GRC and Angstrom, for implementing pLEDss on a larger scale for wing-level test of PPE

pLEDss Demonstration Unit



Currently undergoing calibration at Angstrom for evaluation at Maxar

Modular pLEDss concept for PPE wing-level test



Credit: Angstrom Designs

Array of pLEDss modules morphs for each circuit shape



Modular Architecture-class ROSA

“Wagging the dog.”



Modular Architecture-Class ROSA

- Maxar's MA-class spacecraft is targeted at GEO missions in the 5-15 kW power range
 - First implementation is on a commercial GEO spacecraft
 - Full Electric Orbit Raising (EOR)
- Driving requirements and unique considerations / comments
 - Minimum specified time to GEO governs EOR duration
 - Business case means that EOR governs solar array sizing (“wagging the dog”)
 - Sizing for EOR means payload EOL power margin is ~ 40%
 - EOR CONOPS require daily knowledge of expected array power output
 - Need specific daily (or near-daily) predicts
 - Orbital position, radiation exposure, and power output
 - Mounts to spacecraft using Maxar Redundant Release Devices (RRDs) in place of primary Frangibolts to reduce shock loads
 - ROSA allows this mission to use three different solar cell types

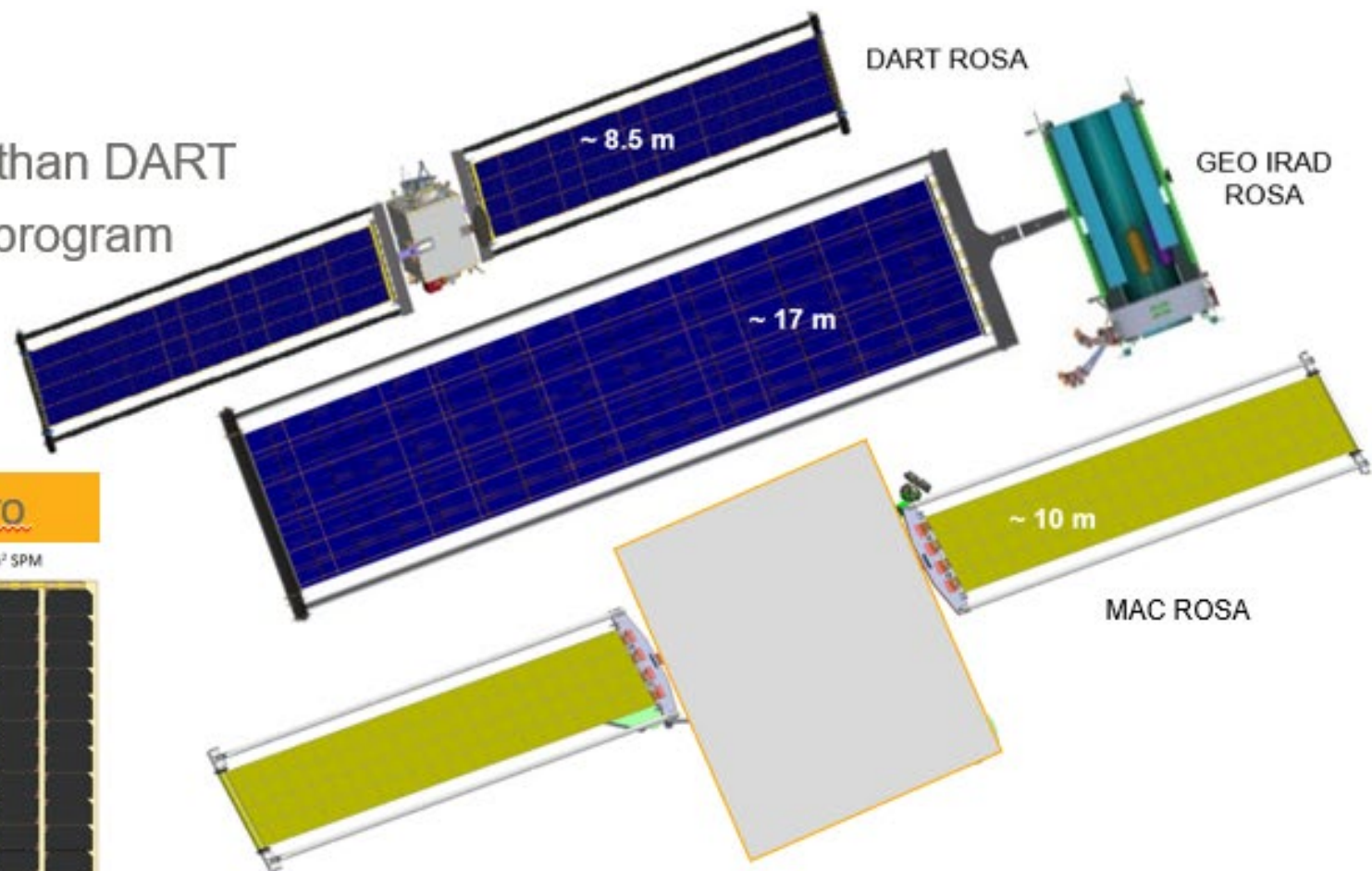


Maxar Artist's Rendering

Electric Orbit Raising Drives EPS Design and Solar Array Sizing

MAC ROSA is a scaled-up DART blanket with a scaled-down GEO Yoke

- ~ 80 % component re-use from DART
- MA is ~1.5 m longer and 0.35 m wider than DART
- Solar cells are 2-per 4" wafer for each program
- Random vibe loads are similar
 - Higher Sine vibe for Legion



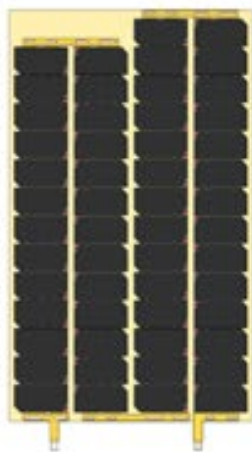
Three different SPM types from SolAero

ZTJ 30.49cm² SPM



Parallel gap between CIC: 1.02 mm (0.04")
- Grout between Parallel CIC runs (not shown) for ESD arc mitigation

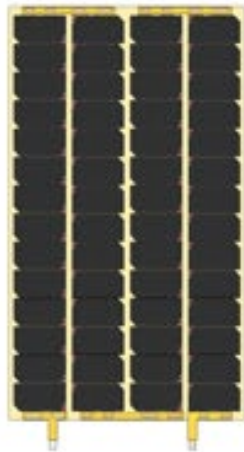
ZTJ 27.55cm² SPM



Parallel gap between CIC: 9.65 mm (0.38")
- No need to grout, bigger gap

Credit: SolAero

ATJ 27.55cm² SPM

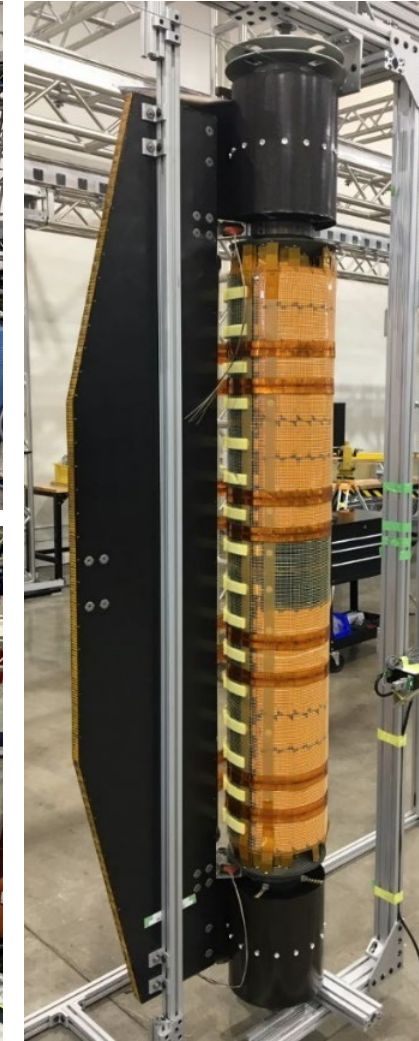
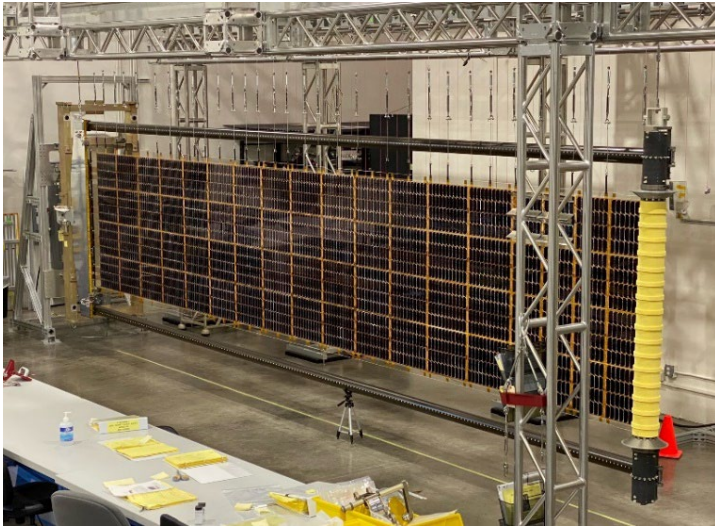
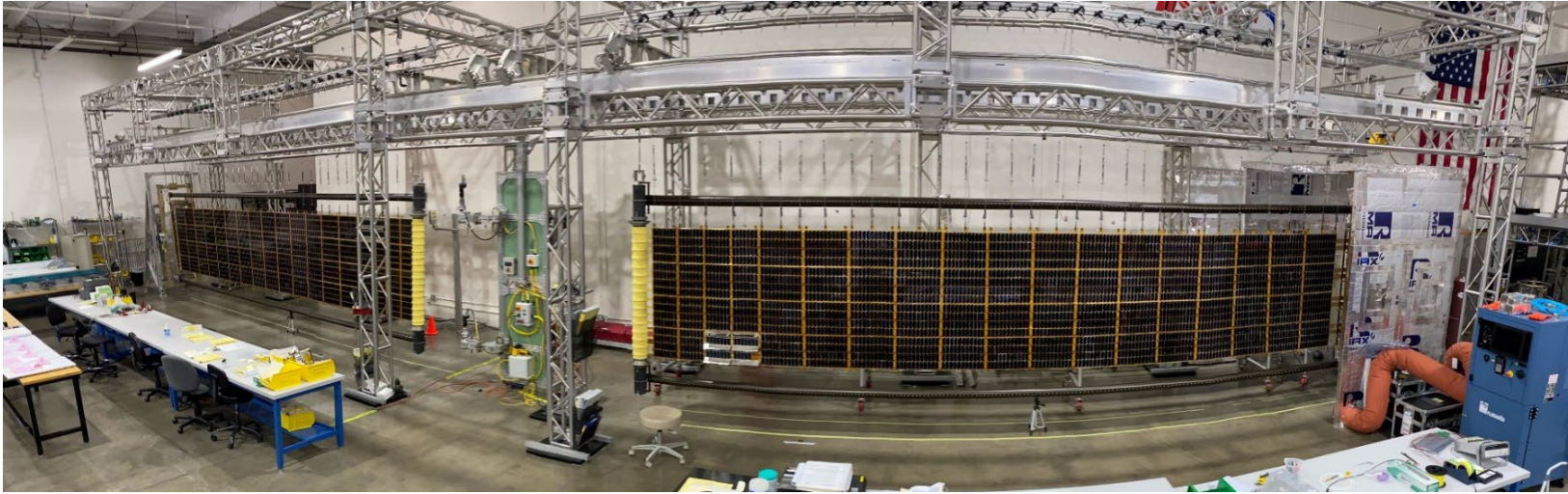


Parallel gap between CIC: 9.65 mm (0.38")
- No need to grout, bigger gap

Scale of MAC ROSA falls in-between DART and Maxar GEO ROSAs



DART ROSA Solar Array Flight Wings, Stowed and Deployed



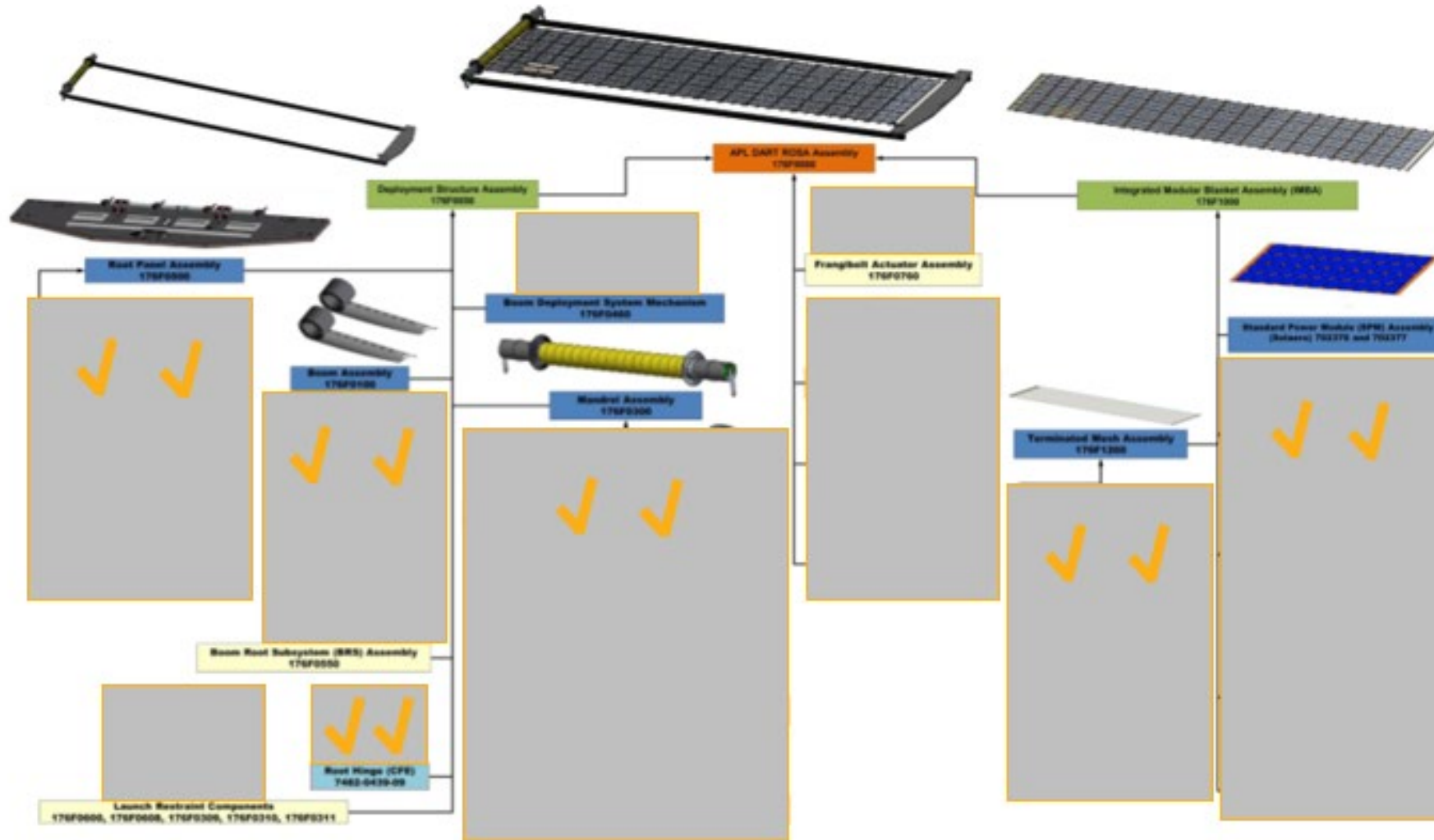
Credit: Deployable Space Systems

~ 80 % of MAC ROSA components are re-used from DART



MAC ROSA Status

- First flight build is underway, all SPMs have been delivered by SolAero
- Blanket and component builds ongoing and on track for Q3 delivery and Q4 launch



✓ = completed for one wing



DHLS ROSA

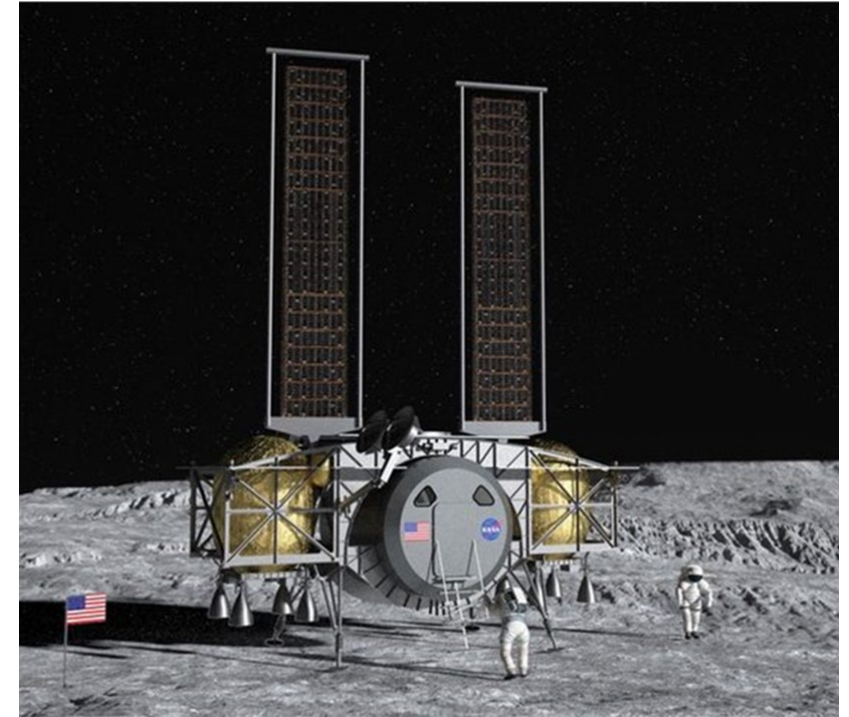
“Shake, rattle and roll.”





Dynetics Human Lander System (DHLS) ROSA

- Ongoing competition for a lander to put the first woman and the next man on the moon in 2024
- Driving requirements and unique considerations / comments
 - Design for 10 years: polar, equator or in-between
 - First mission is 6 (Earth) day stay near southern pole
 - Reduced mass is critical
 - Retractable wing for landing and takeoff (loads and dust)
 - Wing tilt mechanism for alternate latitudes
 - Stowed volume is restricted
 - Active dust abatement measures are required
 - “Shake, rattle and roll”
 - Deployment under 1/6 G
- Other
 - Use of ROSA allows for later upgrades to lower-mass PVA with minimal delta qualification



Dynetics Artist's Rendering

Key considerations are mass, and dust abatement

Dynetics
A Leidos Company

DSS Deployable
Space Systems

MAXAR



DHLS follows Legion ROSA design, based on Maxar's modular architecture

- General design
 - Mandrel, blanket, solar cell and associated mechanisms are enveloped by MAC ROSA
 - Slightly larger deployment boom to take lunar loads
 - Motor for retraction (adds torque margin also for deployment)
 - Thruster plume shields based on designs/materials in development for PPE
- Dust mitigation measures
 - Three different dust abatement methods in development
 - Two of these are the subject of an ongoing cooperative IRAD between Maxar and NASA
 - One is the subject to an ongoing GTA between Dynetics and NASA
- Development and qualification approach
 - Early large/full scale wing prototyping to demonstrate deployment and some dust abatement
 - Parallel coupon testing to characterize / validate SPM-level dust abatement
 - Re-fit of large wing with SPMs featuring selected dust abatement features
 - Re-test of large wing in dust environment



Credit: mPower Technologies

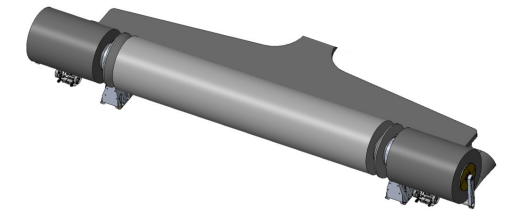


DHLS ROSA Status

- Initial study contract completed including spacecraft-level PDR
 - Wing sizing and packaging complete – approx. 2.5 m x 10 m
 - Stowed volume compliance is confirmed
 - Hold down locations and bolt pattern identified
 - Booms sized for >6X deployed strength margin
 - Three different cell and SPM solutions developed for same wing geometry
 - Continuing to evaluate additional mass-reduction options as new PVA technology matures



Credit: Mitsubishi Electric Company (MELCO)



Down-select for Next Phase Expected in Q2 2021



Conclusion

Conclusions

- Three different ROSA designs for three distinct missions have been presented
 - Each takes advantage of ROSA's unique capabilities in a different way
- Designs of similar scale can build commonality and reduce qualification efforts
 - The blanket design is inherently solar cell agnostic
 - Conditions that lead to cell cracks in rigid panels are less prevalent
 - Industry needs an AIAA standard for flex blankets with different tests



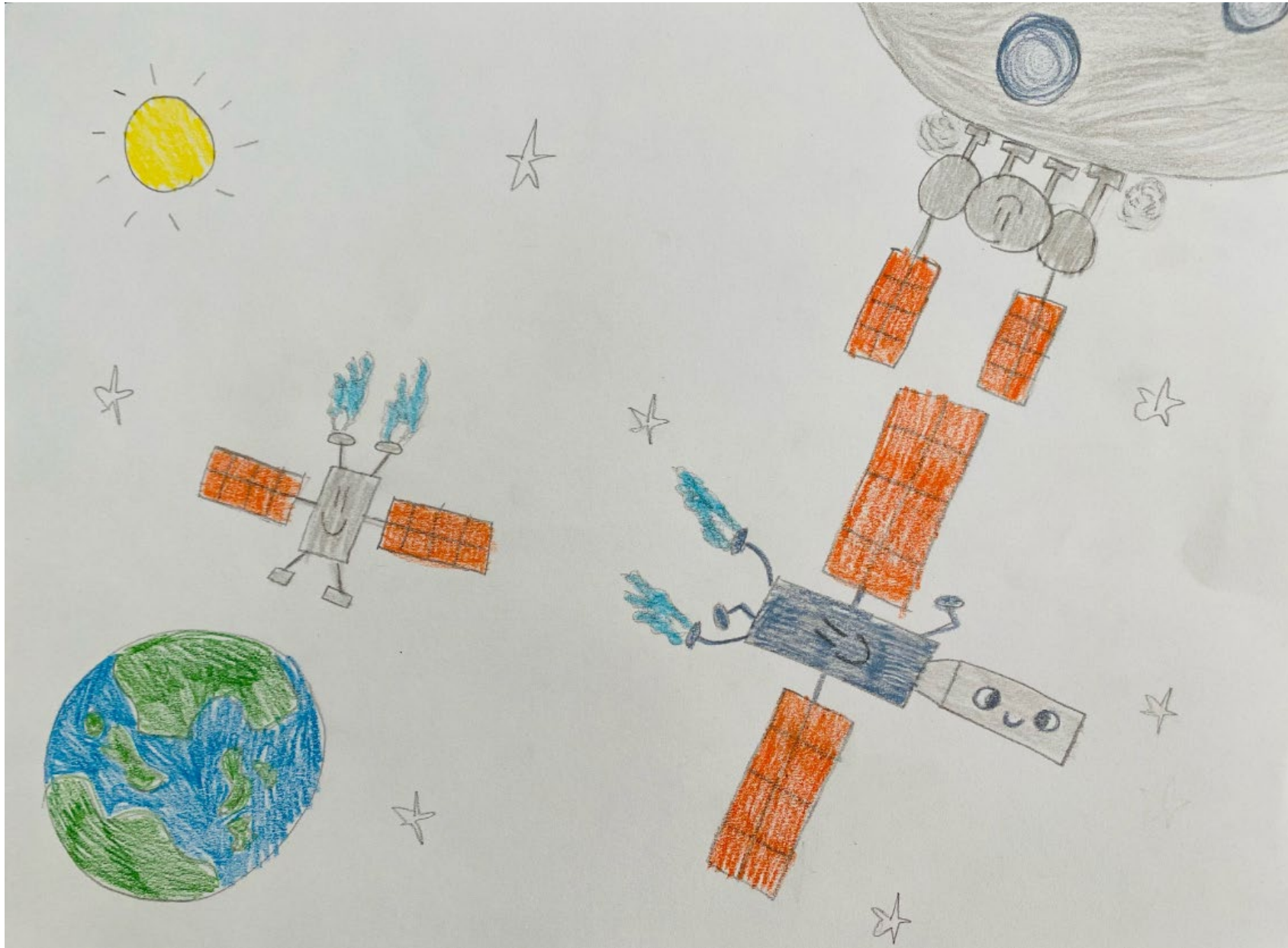
Acknowledgements

**NASA Glenn Research Center
The Air Force Research Laboratories
NASA Marshall Space Flight Center
NASA Kennedy Space Center
Arnold Engineering Development Center
Angstrom Designs
Dynetics Inc.
SAVID LLC**

Maxar, DSS, SolAero, MELCO, Azur Space and mPower ROSA Team

THANK YOU!





MAXAR

MAXAR.COM

